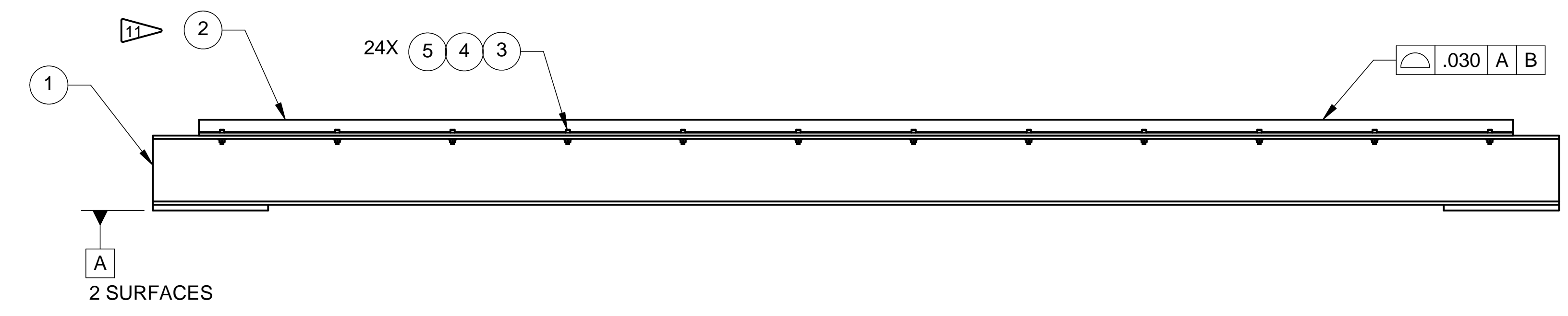
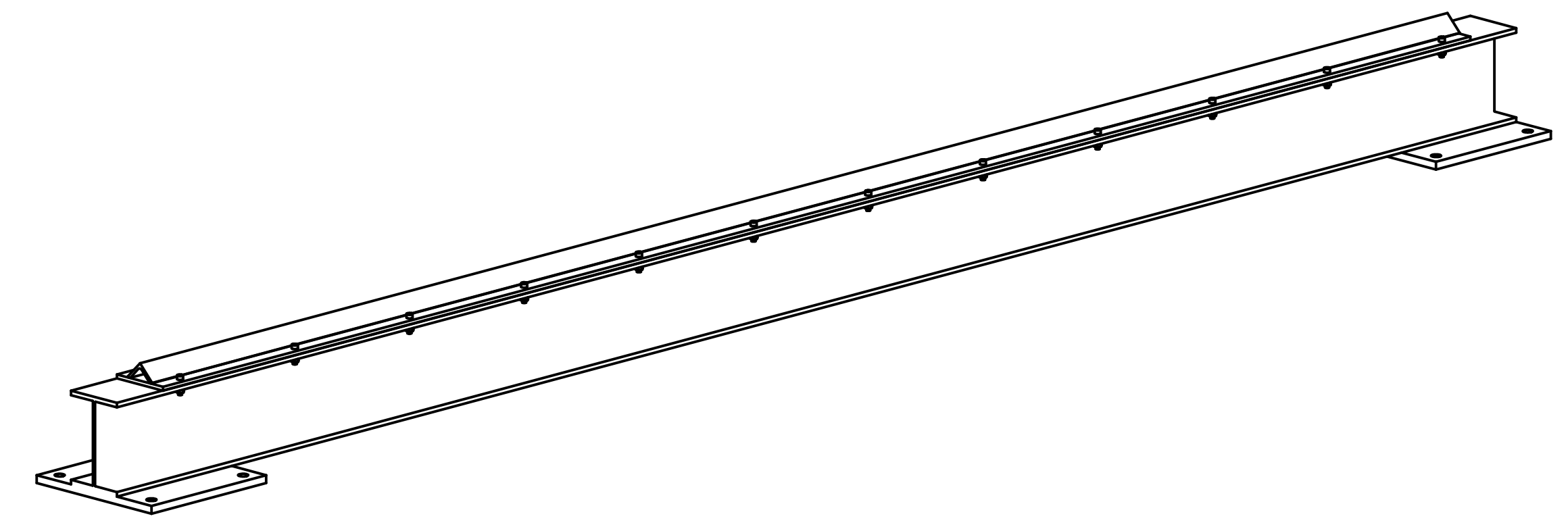


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS 99.7 Lbs.

11 USE PLATE SHIMS TO ACHIEVE PROFILE TOLERANCE.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	D972428-1	MAJOR RAIL I-BEAM
2	1	D972429-1	MAJOR RAIL
3	24	STD HARDWARE	SOCKET SST HEAD CAPSCREW, 1/4-20 UNC-2A X 1.25 LONG
4	48	STD HARDWARE	WASHER, SST 1/4" FLAT
5	24	STD HARDWARE	SST HEX NUT, 1/4-20 UNC-2B

PARTS LIST				HYTEC, INC	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE BSC RAIL SYSTEM MAJOR RAIL ASSEMBLY	
DECIMALS .XX = +/- .06 .XXX = +/- .010	ANGULAR = +/- 30' SURFACE FINISH = 250	FINISH	SIGNATURE	DATE	DWG. NO.
PART NO. D972384-1		DESIGNED	W. K. MILLER	1/14/98	SIZE
		DRAWN	W. K. MILLER	1/14/98	SHEET NO.
		CHECKED	HARRY SALAZAR	2/5/98	D972384
		ENGR.	T. THOMPSON	2/5/98	D
		APPROVED	T. THOMPSON	2/5/98	1 of 1
		SCALE	1/8	REVISION	

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