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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

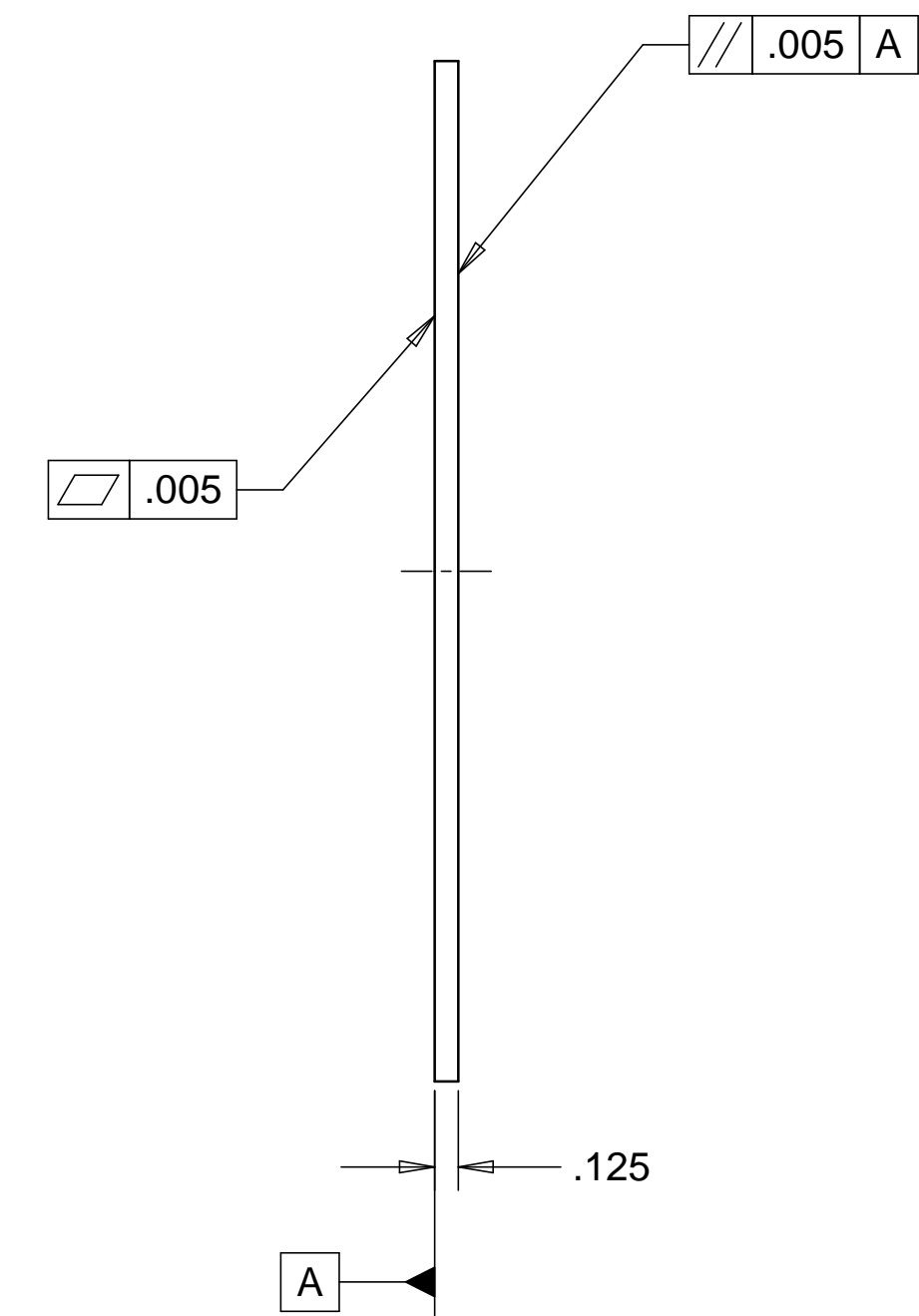
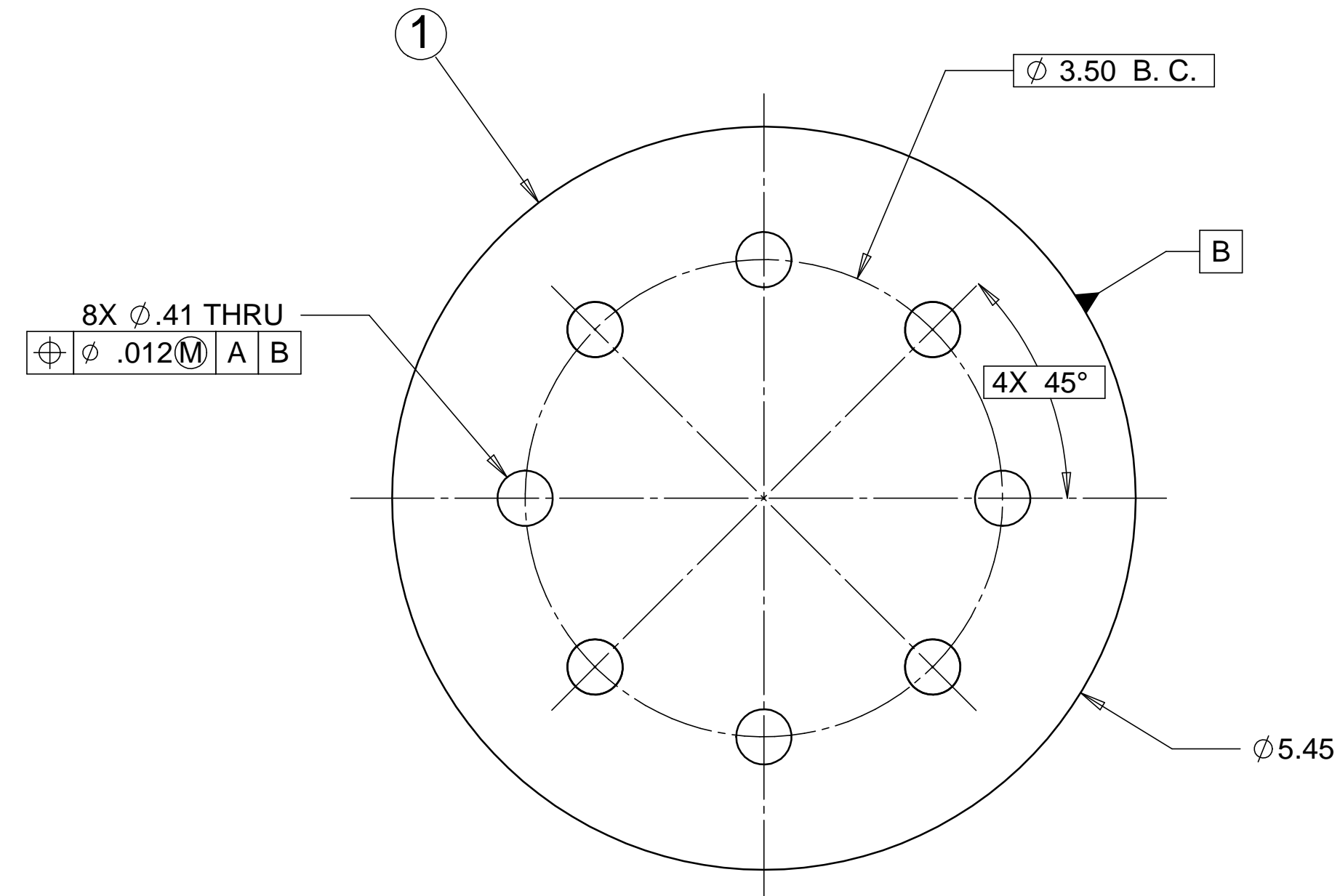
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ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	D972150 -1	BSC SUPPORT TUBE SHIM	304 STAINLESS STEEL	.78 Lbs.

PARTS LIST					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS ANGULAR = +/- .30' .X = +/- .03 .XX = +/- .010 .XXX = +/- .005 SURFACE FINISH = 250			CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE BSC SUPPORT TUBE SHIM
FINISH		SIGNATURE		DATE	
DESIGNED		E. ROMERO		8-26-98	
DRAWN		E. ROMERO		8-26-98	
CHECKED		R. SMITH		8-26-98	
ENGR.		T. THOMPSON		8-26-98	
APPROVED		T. THOMPSON		8-26-98	
PART NO. D972150 -1			DWG. NO. D972150		SIZE SHEET NO. D 1 of 1
SCALE 1/1				REVISION	

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
- SURFACE TEXTURE PER ANI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .030 TO .060 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

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