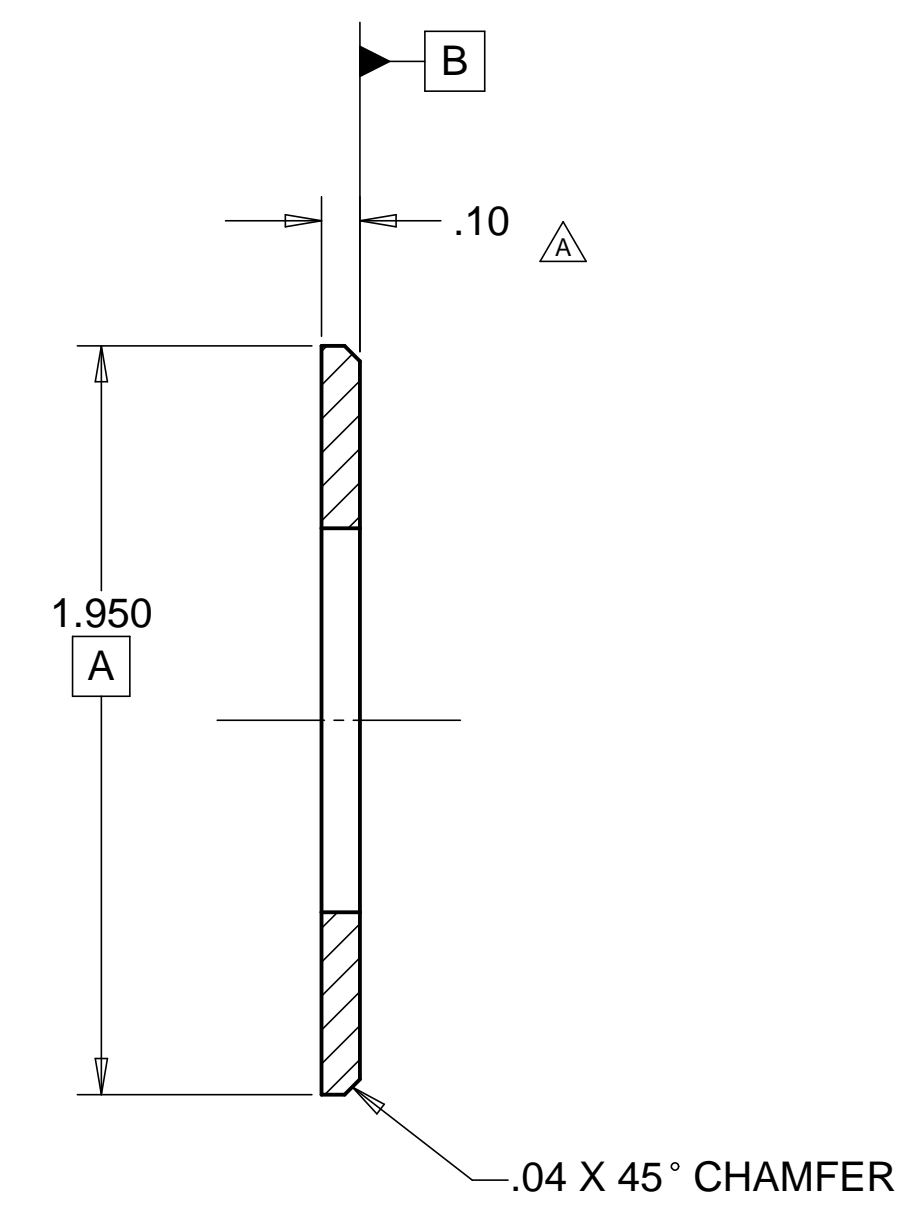
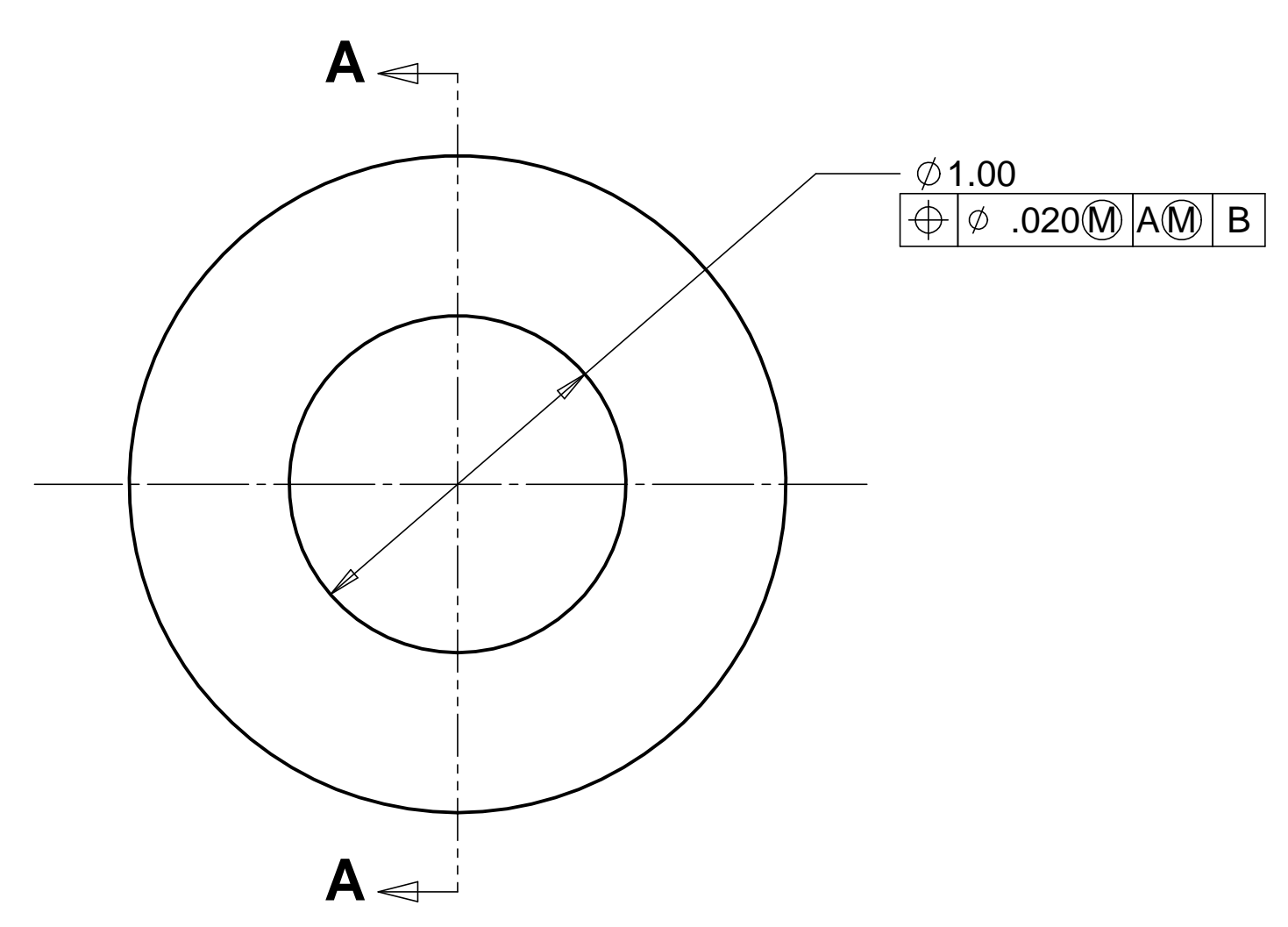


8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972143-A FOR CHANGE LIST	09/21/98	T. THOMPSON



SECTION A-A

MATL: RULON

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

PARTS LIST															
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-  DECIMALS      ANGULAR = +/- 30' .X = +/- .1 .XX = +/- .03 .XXX = +/- .010      SURFACE FINISH = 250	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b> TITLE <b>LIGO            SCISSOR TABLE            SPRING SHIM</b>												
	FINISH  PART NO. <b>D972143-1</b>	<table border="1"> <tr> <th>SIGNATURE</th> <th>DATE</th> </tr> <tr> <td>DESIGNED ROGER L. SMITH</td> <td>01-26-98</td> </tr> <tr> <td>DRAWN ROGER L. SMITH</td> <td>01-26-98</td> </tr> <tr> <td>CHECKED E. SWENSEN</td> <td>03-26-98</td> </tr> <tr> <td>ENGR. E. SWENSEN</td> <td>03-26-98</td> </tr> <tr> <td>APPROVED E. SWENSEN</td> <td>03-26-98</td> </tr> </table>	SIGNATURE	DATE	DESIGNED ROGER L. SMITH	01-26-98	DRAWN ROGER L. SMITH	01-26-98	CHECKED E. SWENSEN	03-26-98	ENGR. E. SWENSEN	03-26-98	APPROVED E. SWENSEN	03-26-98	DWG. NO. <b>D972143</b> SIZE      SHEET NO. <b>D</b> 1 of 1
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