

8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972135-A FOR CHANGE LIST	11/03/97	T. THOMPSON
B	SEE ECN# D972135-B FOR CHANGE LIST	01/23/98	T. THOMPSON
C	SEE ECN# D972135-C FOR CHANGE LIST	09/21/98	T. THOMPSON

D

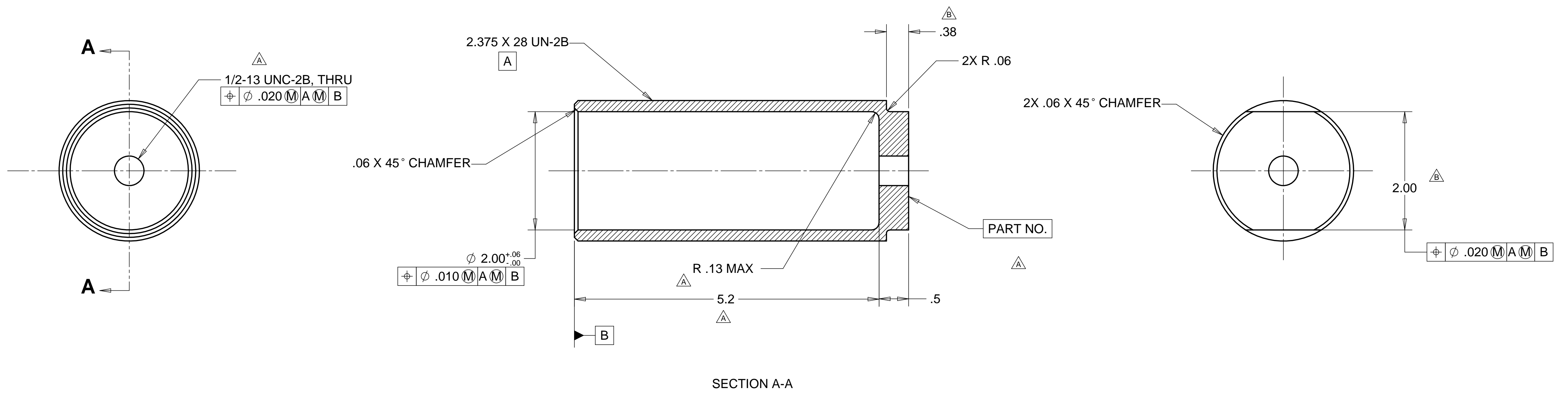
D

C

C

B

B



△ MATL: BRASS
 △ △ WEIGHT: 2.6 lbs.

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO SCISSOR TABLE SPRING CUP
	DECIMALS	ANGULAR = +/- .30°	
.X = +/- .1			D972135
.XX = +/- .03			SIZE D
.XXX = +/- .010	SURFACE FINISH = 250		SHEET NO. 1 of 1
FINISH	SIGNATURE	DATE	REVISION C
	ROGER L. SMITH	5-28-97	
	ROGER L. SMITH	5-28-97	
PART NO.	CHECKED	8-5-97	
D972135-1	HARRY SALAZAR		
	ENGR.	8-6-97	
	T. THOMPSON		
	APPROVED	8-6-97	
	T. THOMPSON		

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A

A