

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972134-A FOR CHANGE LIST	11-03-97	T. THOMPSON
B	SEE ECN# D972134-B FOR CHANGE LIST	01-23-98	T. THOMPSON

D

D

C

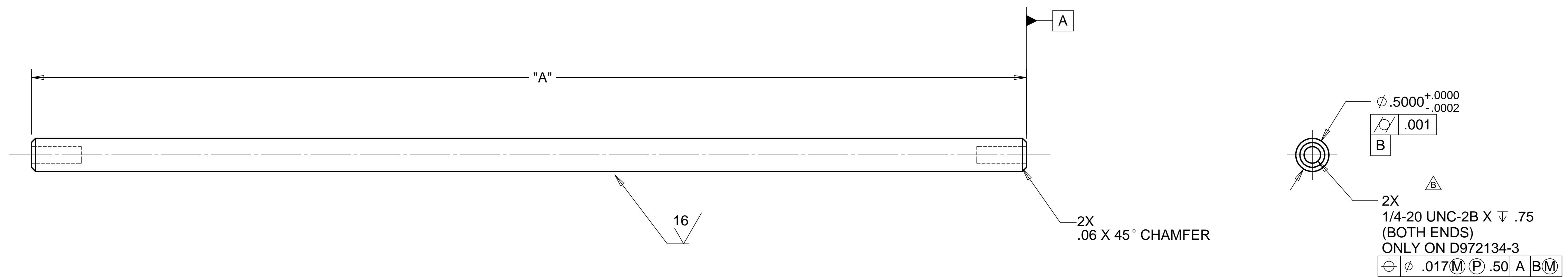
C

B

B

A

A



PART NO.	DESCRIPTION	DIMENSION 'A'	WEIGHT
D972134-1	SCISSOR TABLE MID HINGE PIN	13.0	0.7 lbs.
D972134-3	SCISSOR TABLE PLATE HINGE PIN	15.0	0.8 lbs.

MATL: 10% ALUMINUM-BRONZE, OR EQUIVALENT HIGH HARDNESS LOW FRICTION ALLOY

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO SCISSOR TABLE HINGE PINS
	DECIMALS	ANGULAR = +/- 30'	
FINISH	DESIGNED	SIGNATURE	DATE
	DRAWN	ROGER L. SMITH	5-28-97
	CHECKED	HARRY SALAZAR	8-5-97
	ENGR.	T. THOMPSON	8-6-97
PART NO.	APPROVED	T. THOMPSON	8-6-97
		SCALE 1/1	REVISION B

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