

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972126-A FOR CHANGE LIST	11-03-97	T. THOMPSON
B	SEE ECN# D972126-B FOR CHANGE LIST	05-18-98	T. THOMPSON
C	SEE ECN# D972126-C FOR CHANGE LIST	05-28-98	T. THOMPSON

D

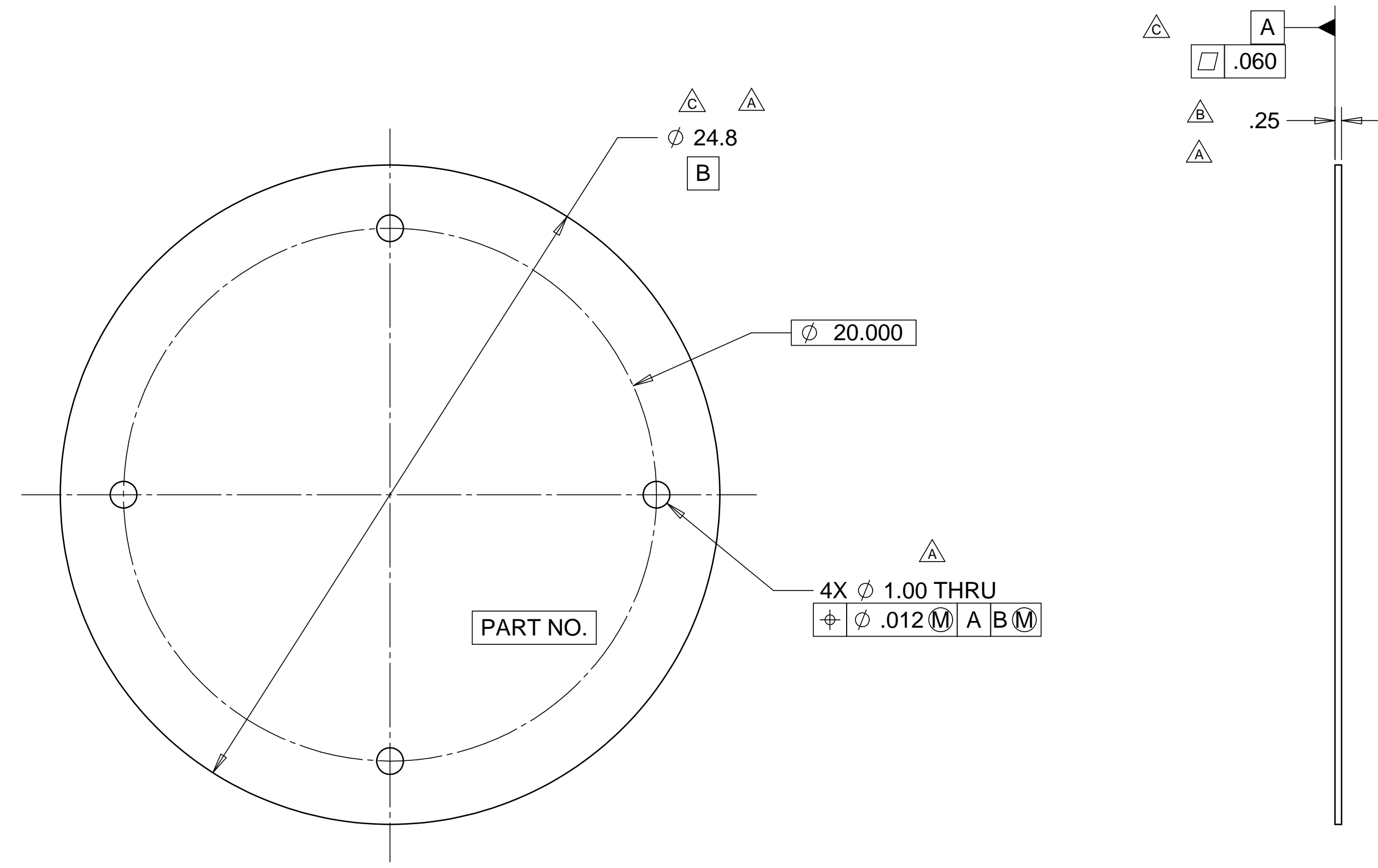
D

C

C

B

B



PART NO. 4X Ø 1.00 THRU
 $\pm \phi .012 \text{ (M)}$ A B (M)

△ MATL: A36 STEEL
 △ WEIGHT: 11.95 lbs.

NOTES: UNLESS OTHER WISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
- SURFACE TEXTURE PER ANI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS SHEET NO.) TO BE CLEARLY MARKED EITHER ON THE PART ITSELF, OR ON A TAG ATTACHED TO THE PART OR PACKAGE

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO PIER LEVELING & GROUT PLATE
	DECIMALS	ANGULAR = +/- .30'	
FINISH	SIGNATURE	DATE	SIZE
	DESIGNED	ROGER L. SMITH	5-28-97
	DRAWN	ROGER L. SMITH	5-28-97
	CHECKED	HARRY SALAZAR	8-5-97
	ENGR.	T. THOMPSON	8-6-97
	APPROVED	T. THOMPSON	8-6-97
PART NO. D972126-1	SCALE	1/4	SHEET NO. D 1 of 1
			REVISION C

8 7 6 5 4 3 2 1

A

A