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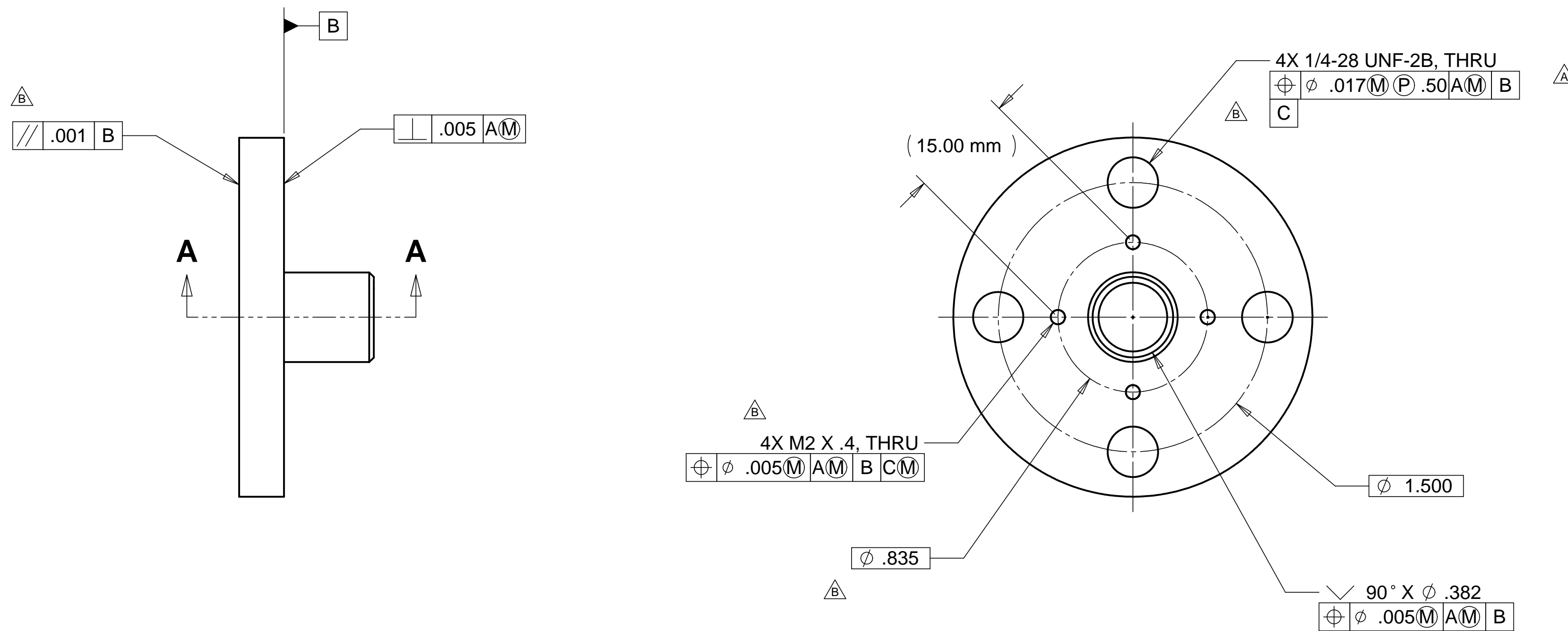
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REVISIONS		
REV	DESCRIPTION	DATE
A	SEE ECN# D972117-A FOR CHANGELIST	05/04/98
B	SEE ECN# D972117-B FOR CHANGELIST	03/16/99
C	SEE ECN# D972117-C FOR CHANGELIST	04/19/99

D

D

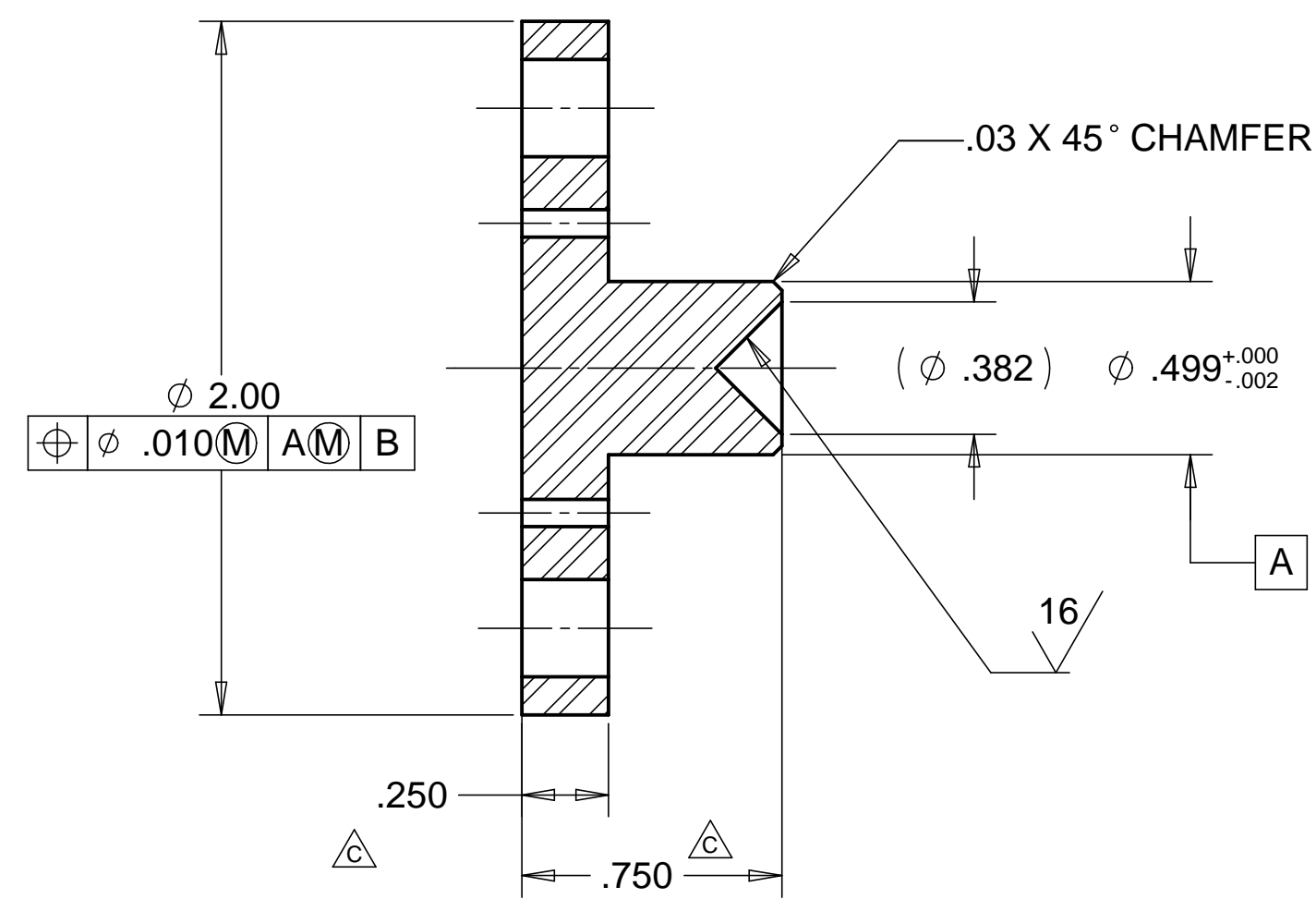


C

C

B

B



SECTION A-A

MATL: 17-4PH STAINLESS STEEL - H900
WEIGHT: 0.23 lbs.

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS	ANGULAR = +/- .30°	TITLE HYTEC, INC LIGO FINE X TRANSLATION FRAME MOUNTED BALL SEAT	
.X = +/- .1	SURFACE FINISH = 250		
.XX = +/- .03		DESIGNED	ROGER L. SMITH
.XXX = +/- .010		DATE	10-22-97
FINISH		DRAWN	ROGER L. SMITH
		CHECKED	HARRY SALAZAR
		ENGR.	ERIC PONSLET
		APPROVED	T. THOMPSON
PART NO. D972117-1		DWG. NO.	D972117
		SCALE	2/1
		SHEET NO.	1 of 1
		REVISION	C

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