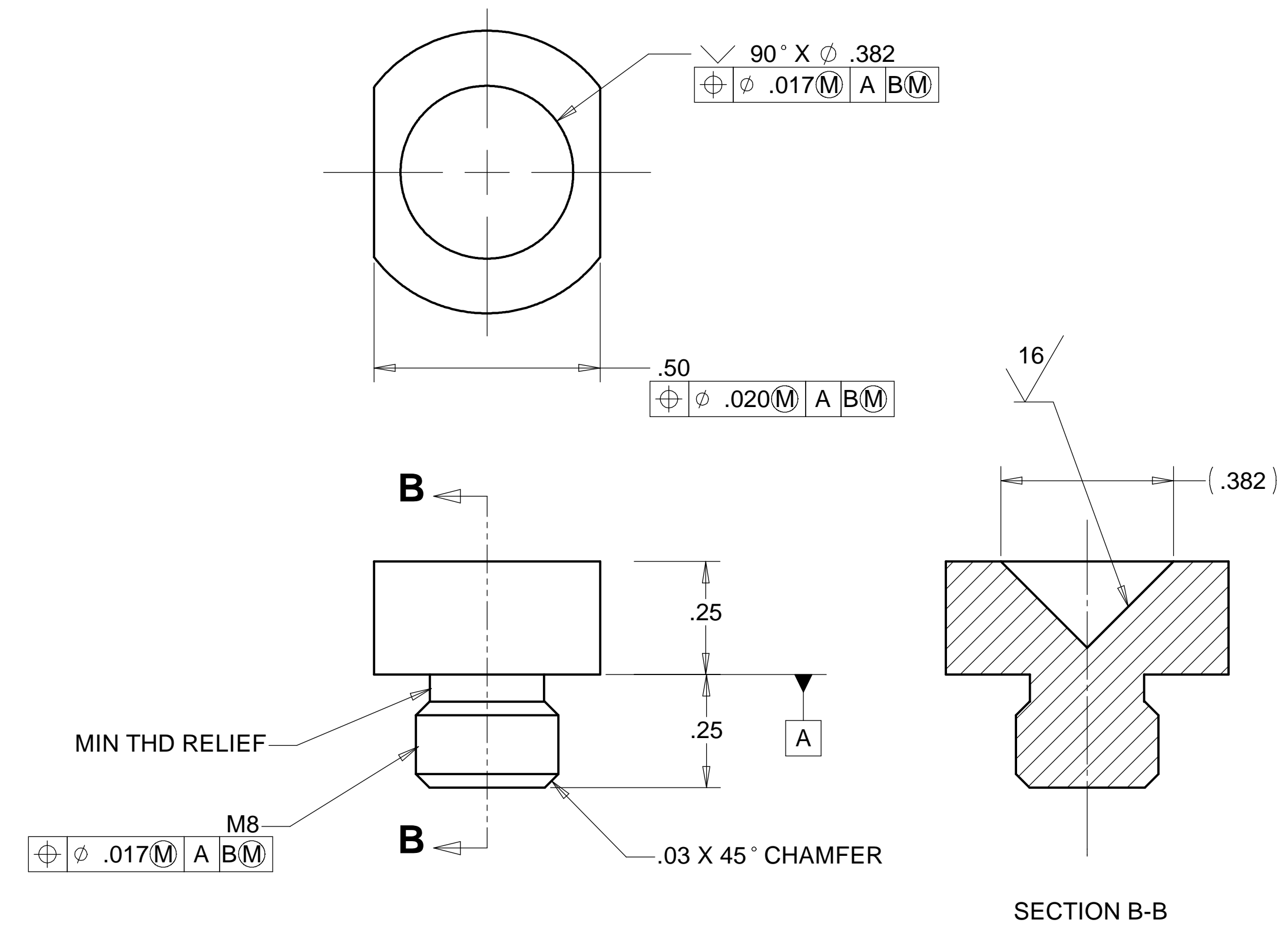
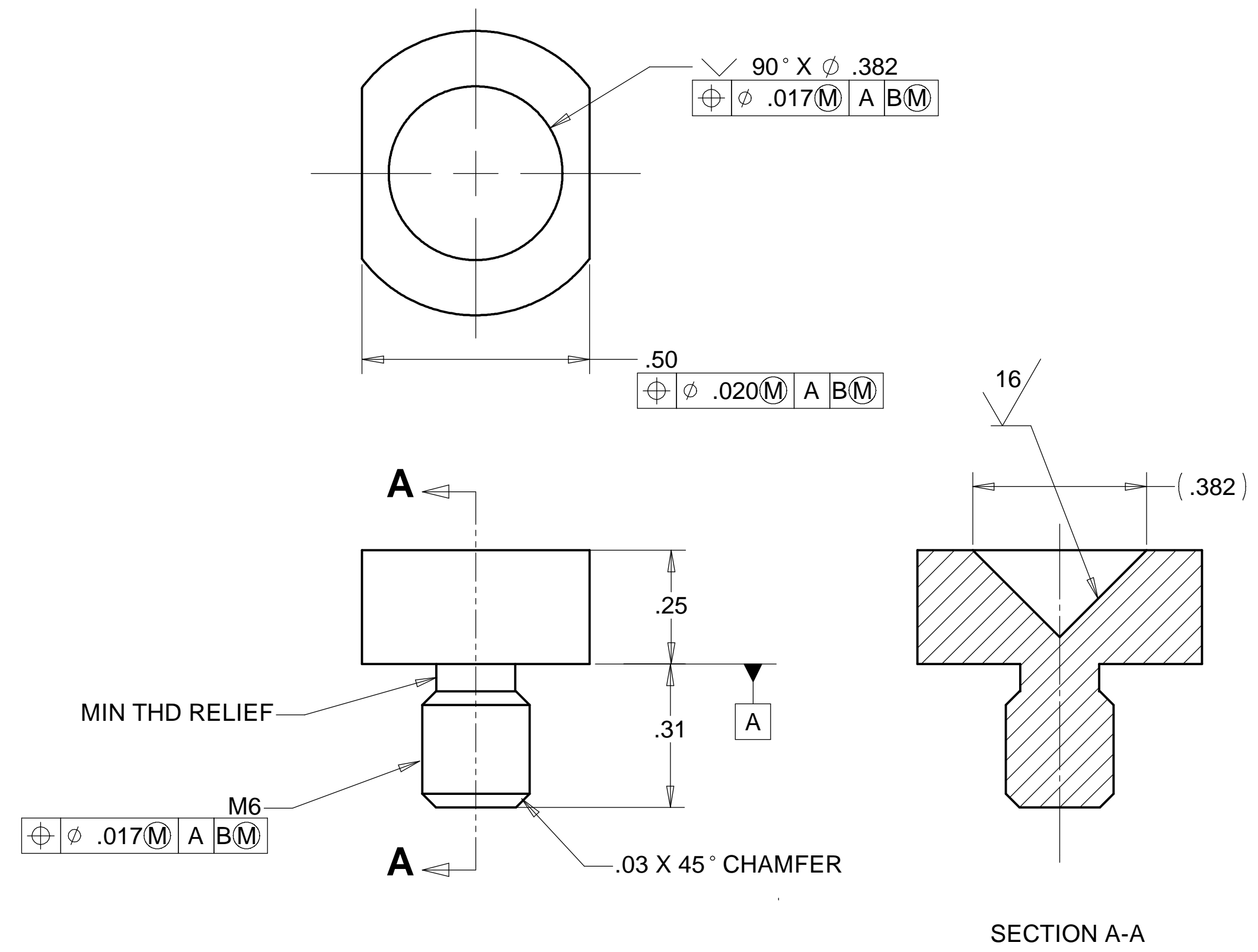


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D
C
B
A

D
C
B
A



-1 6 mm THREADED BALL SEAT
MATL: 17-4 PHSS-H900
WEIGHT: lbs.

-3 8 mm THREADED BALL SEAT
MATL: 17-4 PHSS-H900
WEIGHT: lbs.

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO FINE X TRANSLATION 5/16 BALL SEATS
	DECIMALS	ANGULAR = +/- .30'	
FINISH	DESIGNED	SIGNATURE	DATE
PART NO. D972109-1 & 3	DRAWN	ROGER L. SMITH	12-04-97
	CHECKED	HARRY SALAZAR	12-05-97
	ENGR.	ERIC PONSLET	12-08-97
	APPROVED	T. THOMPSON	12-08-97
SCALE 1/2		SHEET NO. 1 of 1	

8 7 6 5 4 3 2 1