

## PACKAGING/LIFTING/SHIPPING INSTALLATION

- 1. REFERENCE DOCUMENTS
  COMPONENT PACKAGING, HANDLING, SHIPPING
  PROCEDURE V049-2-123
  CONTAMINATION CONTROL PLAN V049-2-119
- 2. ENTIRE VESSEL TO BE SHRINK VRAPPED WITH 2 LAYERS OF 6 MIL POLYETHYLENE.
- VESSEL TO BE MOUNTED ON TRAILER IN ORIENTATION SHOWN.
- 4. REMOVE FROM TRAILER AT SITE BY LIFTING AT LOCATIONS SHOWN.
- 5. SECURELY ATTACH THESE LIFTING INSTRUCTIONS TO VESSEL IN A WATER PROOF POLYETHYLENE BAG.
- VESSEL TO BE SHIPPED STRAPPED TO TRUCK AT CRADLE LOCATIONS SHOWN.
- 7. COVER WITH CLEAN TIGHT TARPS DURING SHIPPING.
- 8. VESSEL TO BE SHIPPED VIA AIR RIDE TRAILOR ONLY.
- CARE TO BE TAKEN DURING LIFTING TO AVOID HITTING OR RUBBING AGAINST ANY NOZZLES.

NOTE: THE TRUCK DRIVER IS TO ADD PROPER BRACING TO PREVENT FORWARD OR AFT MOVEMENT OF THE VESSEL DURING SHIPMENT.

NOTE: ADAPTERS A-3 & A12 ALSO USE
(2) TYPE 48X14 CRADLES EA.

OVERALL LENGTH OF A-3 & A12 =46"EA.

SHT 90F/4 APPROX. WEIGHT: 1025# EA. UNLESS OTHERVISE SPECIFIED SYMBOL | CHARACTERISTIC SCPRIETARY AND CONFIDENTIAL FLATNESS ADAPTER A-15 ADAPTER A-3 ADAPTER A-12 LIGO VACUUM EQUIPMENT Ø CYLINDRICITY PARALELLISM 1 PERPENDICULARITY RAGELY DA 6/12/97 0495 SIRC 240 NG NG V049-4-230 CAB FILE V0494230 \_ ANGULARITY DO NOT SCALE THIS DRAWING O ISSUED FOR SHIPPING CHKO DRWN DATE DECH TRUE POSITION DESCRIPTION 1-1/2" = 1" SEET USED DN+ DVG. VO. DESCRIPTION ISSUE DESCRIPTION O CONCENTRICITY NEXT ASS'Y REFERENCE DRAVINGS LIGO-0970526-00-V