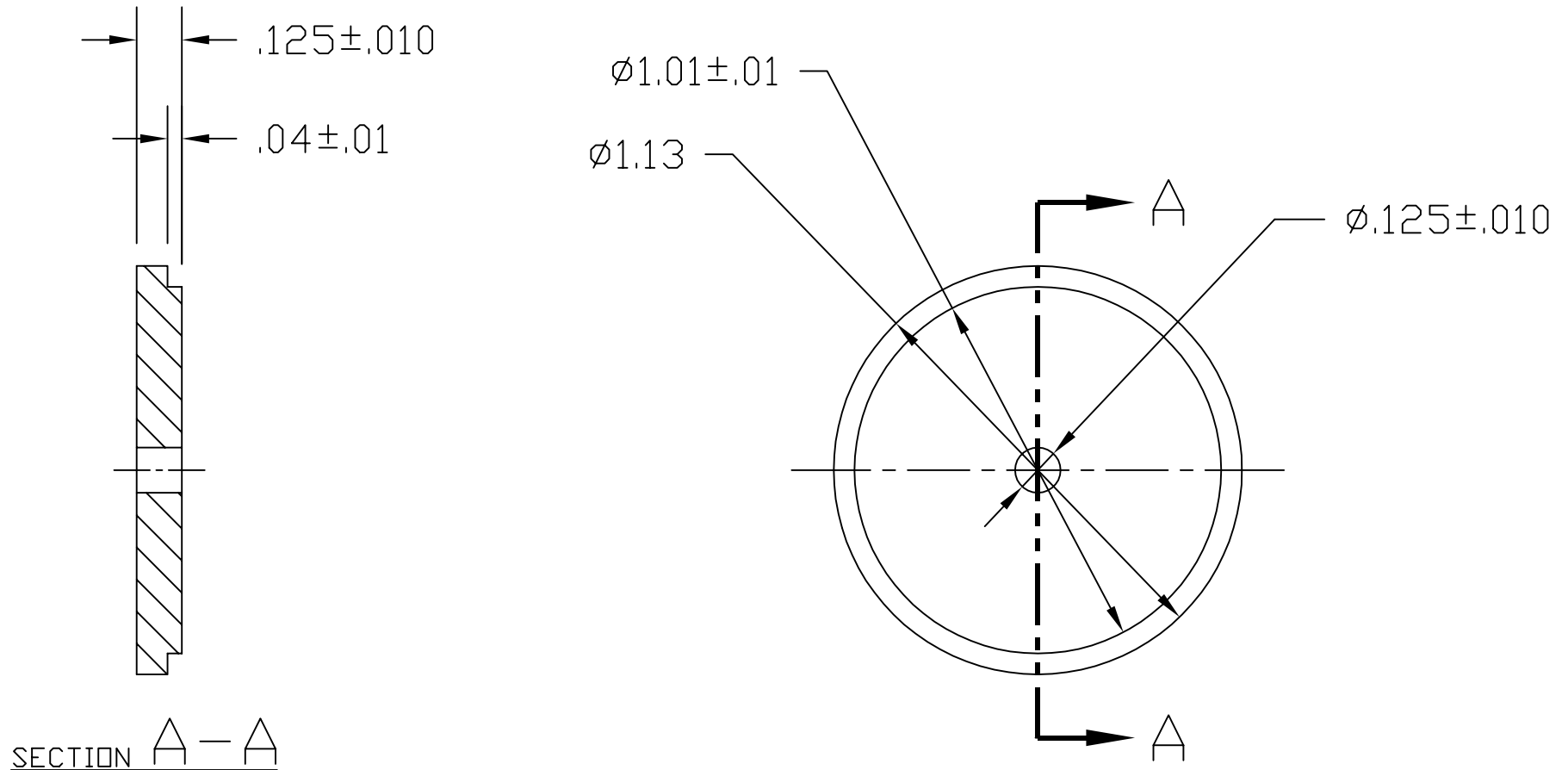


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. INTERPRET DRAWING PER
 ANSI Y14.5M-1982



SECTION A - A

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ±
 ANGULAR ± 0.5°
 ANGULAR MACH ± BEND ±
 TWO PLACE DECIMAL ± .03

THREE PLACE DECIMAL ± .005
 FINISHED SURFACE RMS
 BREAK CORNERS IN OUT: .005-.010
 REMOVE ALL BURRS

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CDC CARRIER VALVE HOLE PLUG,
 OUTER

MATERIAL:
 6061-T6 ALU, PER QQ-A-225/8
 OR QQ-A-250/11

HEAT TREAT:

FINISH:

REV	DESCRIPTION	DRWN	DATE	CHECK	DATE	DCC	DATE
A	DCN E970133	CONLEY	10-1-97				

CAD FILE	SIZE	DWG. NO.
D970510-A.dwg	A	D970510-A-D
SCALE	SHEET	
NTS	1 OF 1	

USED ON:

NEXT ASS'Y: D961419

ISSUE DESCRIPTION