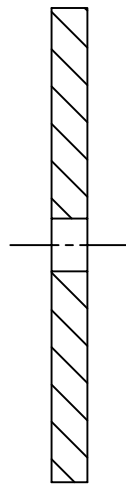
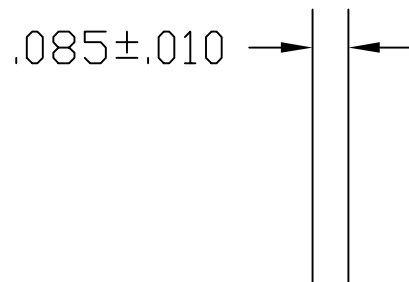
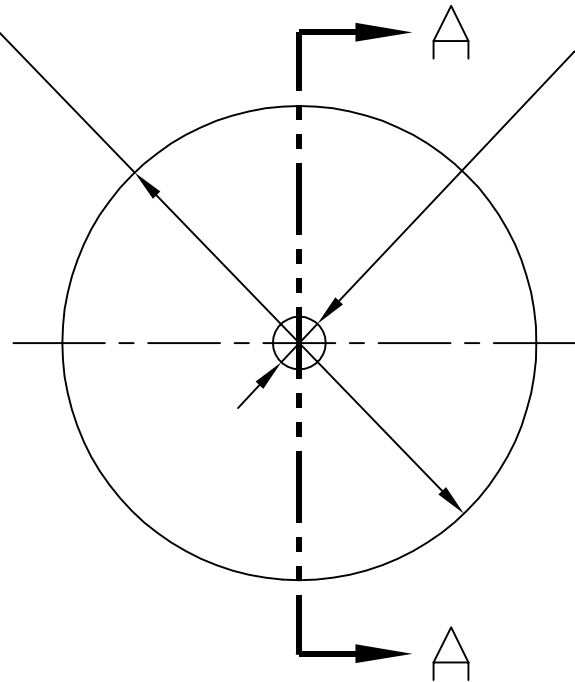


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. INTERPRET DRAWING PER
 ANSI Y14.5M-1982



SECTION A-A

Ø1.13



Ø.125 ± .010

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ±
 ANGULAR ± 0.5°
 ANGULAR MACH ± BEND ±
 TWO PLACE DECIMAL ± .03

THREE PLACE DECIMAL ± .005
 FINISHED SURFACE RMS
 BREAK CORNERS IN OUT: .005-.010
 REMOVE ALL BURRS

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CDC CARRIER VALVE HOLE PLUG,
 INNER

MATERIAL:
 6061-T6 ALU, PER QQ-A-225/8
 OR QQ-A-250/11

HEAT TREAT:

FINISH:

A DCN E970133

CONLEY 10-1-97

CAD FILE
 D970509-A.dwg

SIZE DWG. NO.
 A D970509-A-D

USED ON:

NEXT ASS'Y: D961419

ISSUE DESCRIPTION

SCALE
 NTS

SHEET
 1 OF 1