



NOTES: (UNLESS OTHERWISE SPECIFIED)

- NO ADHESIVES, PAINTS, VARNISHES, OR OTHER VOLATILE COMPOUNDS ARE TO BE USED IN THE FABRICATION OR ASSEMBLY OF THIS PRODUCT.
- C'SINK .35 DIA X 82° FOR ITEM (4) TYPICAL.
- VENDOR INFORMATION:
 - McMaster-Carr Los Angeles CA
Phone: (310) 692-5911
 - Impact-D-Graph Chatsworth CA
Phone: (818) 341-3000
- REFER TO DRAWING D970065 FOR PART DETAILS.

REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
31	6	McM-Carr #92141A029	1/4 NDM FLATWASHER	STAINLESS STEEL
30	6	McM-Carr #98437A029	1/4 NDM HI-COLLAR LOCKWASHER	STAINLESS STEEL
29	6	McM-Carr #92196A552	1/4-20 X 2.5 LONG SHCS	STAINLESS STEEL
28				-
27	4	D970065-3	PIN	-
26	44	McM-Carr #98019A199	.406 ID X .812 OD X .080 THICK FLAT WASHER	STAINLESS STEEL
25	4	McM-Carr #98410A117	3/8 NDM SHAFT EXTERNAL RETAINING RING	STEEL/ZINC PLATE
24	4	D970065-11	WASHER	-
23	4	McM-Carr #92391A135	.080 DIA WIRE X 1.56 O.A. LGTH. HAIRPIN CLIP	STAINLESS STEEL
22	4	McM-Carr #90410A144	#6-32 X .25 LG SELFTAP PHILLIP PAN HD SCR	STAINLESS STEEL
21	4	McM-Carr #90312A110	LANYARD, 3/640 GALV. STEEL, (NYLON), 6.0 LG	GALV. STL/NYLON COV.
20	4	McM-Carr #9496T25	EYE WOODSCREW .135" STK X 1.31 LG., .310" EYE	STEEL/ZINC PLATE
19				-
18	8	McM-Carr #95795A006	.151D X .500D X .025THK EXT/INT TOOTH WASH	STEEL/ZINC PLATE
17	8	McM-Carr #92949A148	#6-32 X .50 LONG SDC. BTN HD SCR	STAINLESS STEEL
16	2	McM-Carr #15675A51	SWING HANDLE 4.40 I.D. WIDTH X 1.31 I.D. HT.	STEEL/NICKEL PLATE
15	1	IMPACT-D-GRAPH 60 G	PROTECT-A-PAK INDICATOR, SINGLE USE	-
14	1	IMPACT-D-GRAPH 150 G	PROTECT-A-PAK INDICATOR, SINGLE USE	-
13				-
12				-
11				-
10				-
9	2	D970065-5	CLAMP	-
8	1	D970065-22	TOP ASSEMBLY	-
7	16	McM-Carr #90031A251	#10 X 1.50 LONG PHILLIPS FL. HD. WOOD SCREW	STEEL/ZINC PLATE
6	4	D970065-4	GUSSET	-
5	4	D970065-9	VERT	-
4	104	McM-Carr #90031A198	#8 X .88 LONG PHILLIPS FL. HD. WOOD SCREW	STEEL/ZINC PLATE
3	4	D970065-7	SIDE	-
2	4	D970065-8	HORIZ	-
1	1	D970065-13	BOTTOM ASSEMBLY	-
REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS		A DCN E970042		CONLEY KABOT 3-12-97		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
MATERIAL:		HEAT TREAT:		FINISH:		00 PRELIMINARY RELEASE		KABOT 2-7-97		CAD FILE D970064-A.dwg	
USED IN:		NEXT ASS'Y:		REV		DESCRIPTION		DATE		SIZE DWG. NO. D	
REFERENCE DRAWINGS				ISSUE DESCRIPTION		DCC SYS DET CDS VE CC BT CHECK DRWN		DATE		SHEET 1 OF 1	

CDC CARRIER SHIPPING
COMPARTMENT ASSEMBLY

SCALE NTS SHEET 1 OF 1