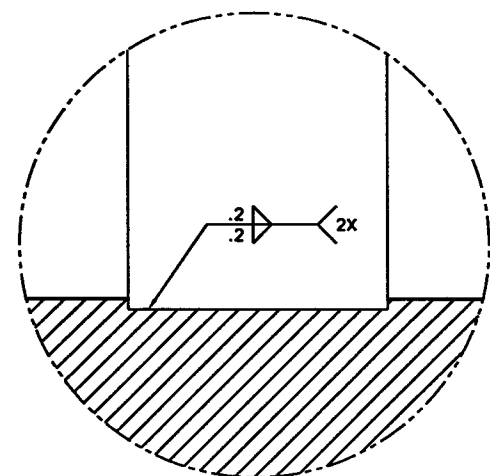
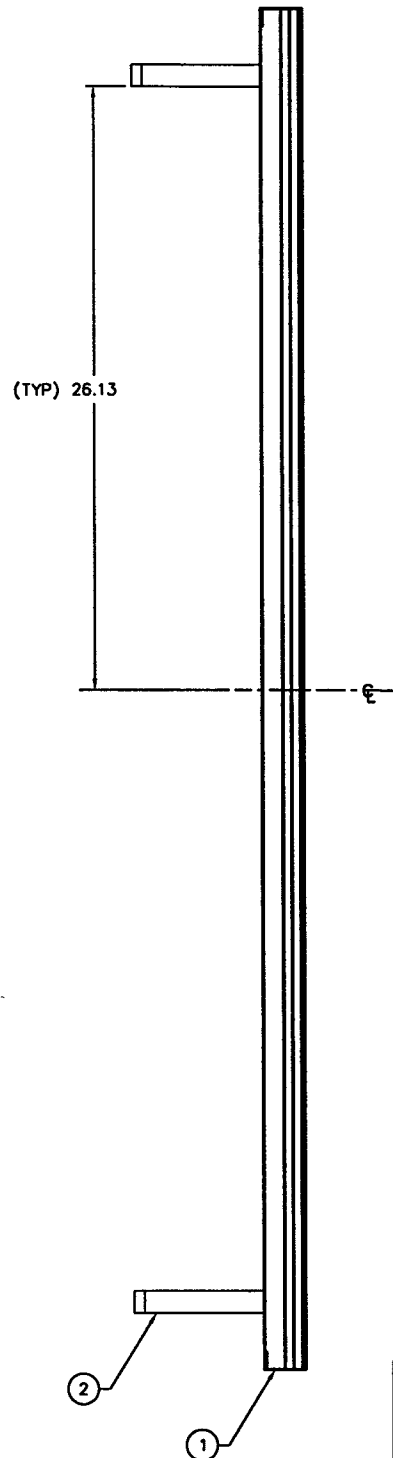
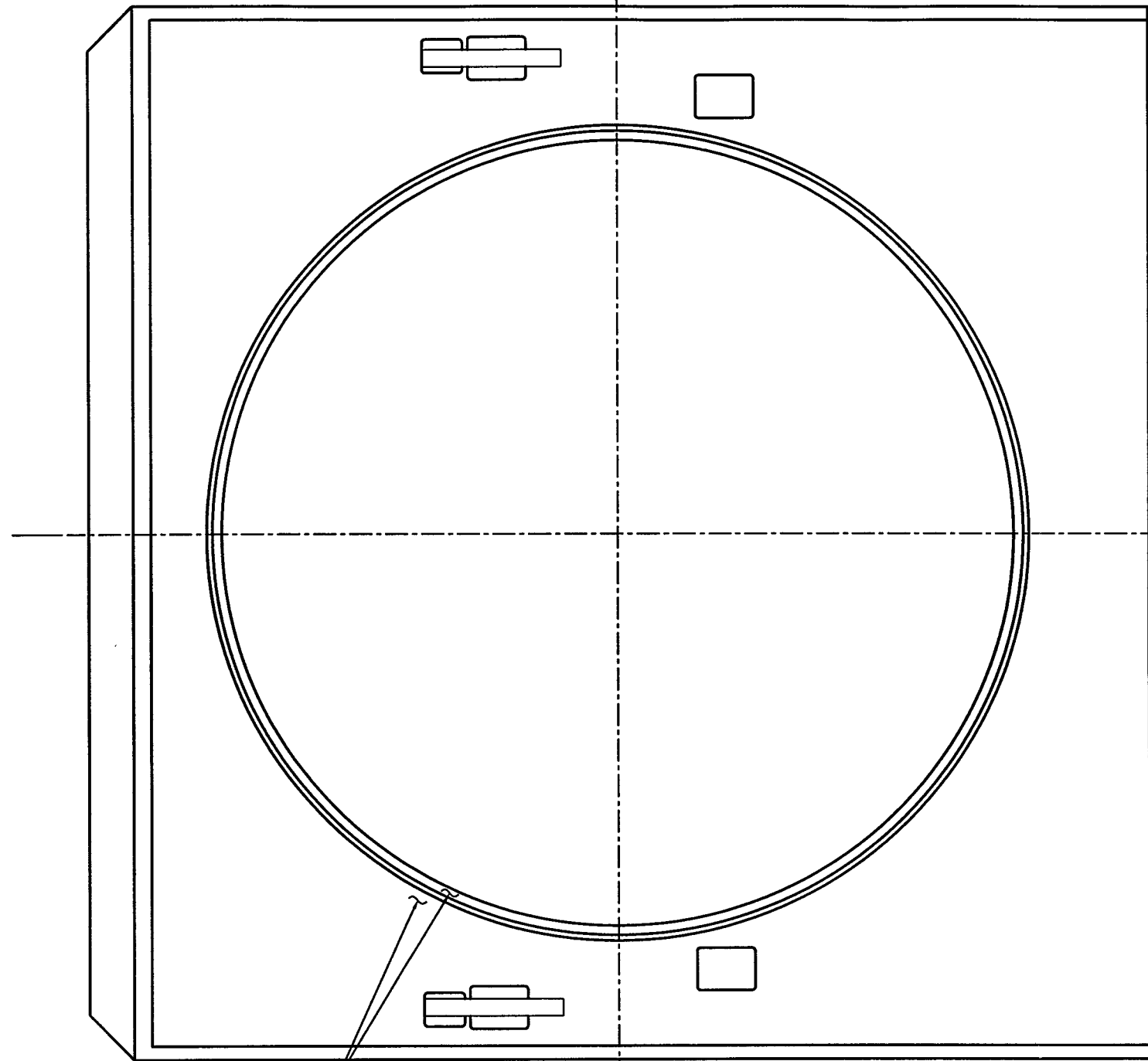


REV.	DESCRIPTION	APP'D	DATE
A	RELEASED	AJL	10-24-96
B	8.612 DIM WAS 8.614	AJL	11-19-96



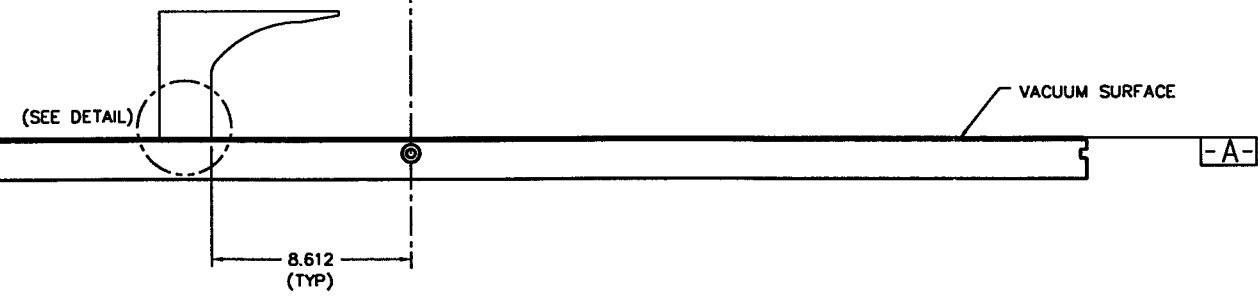
DETAIL

DEC 19 1996

PSI DWG # V049-8-574
LIGO-D961689-B-V

ITEM	QTY.	PART NO.	DESCRIPTION
2	2	B103671	BLOCK, STOP
1	1	D103798	PLATE, GATE SIDE FLANGE FOR FLANGE/WELD STUBS TYPE BODY

PART LIST		MATERIAL SPECIFICATION 304 SST
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FINISH JOE ±.01 @ 10° 125 JOE ±.005 //, C, L WITHIN .05 UNSPECIFIED RADIUS BREAK EDGES 90° & 45° REMOVE ALL BURRS		GNB Corporation SCIENTIFIC AND INDUSTRIAL EQUIPMENT 30871 San Benito Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0830
CONTRACT OR SALES ORDER NO.	APPROVALS DATE	
DRAWER	CHECKER	TITLE WELD'T, GATE SIDE FLANGE LIGO G44 (BW/FLG TYPE)
ENGINEER AJL	DATE 10-24-96	DWG. NO. 103797 SCALE: NONE SHEET 1 of 1



- NOTES:**
- 1 VACUUM SEALING SURFACE
 - 2 PROTECT ALL SURFACES FROM SCRATCHES, GOUGES AND TOOLING MARKS DURING HANDLING

4103225
USED ON

D103797B

B