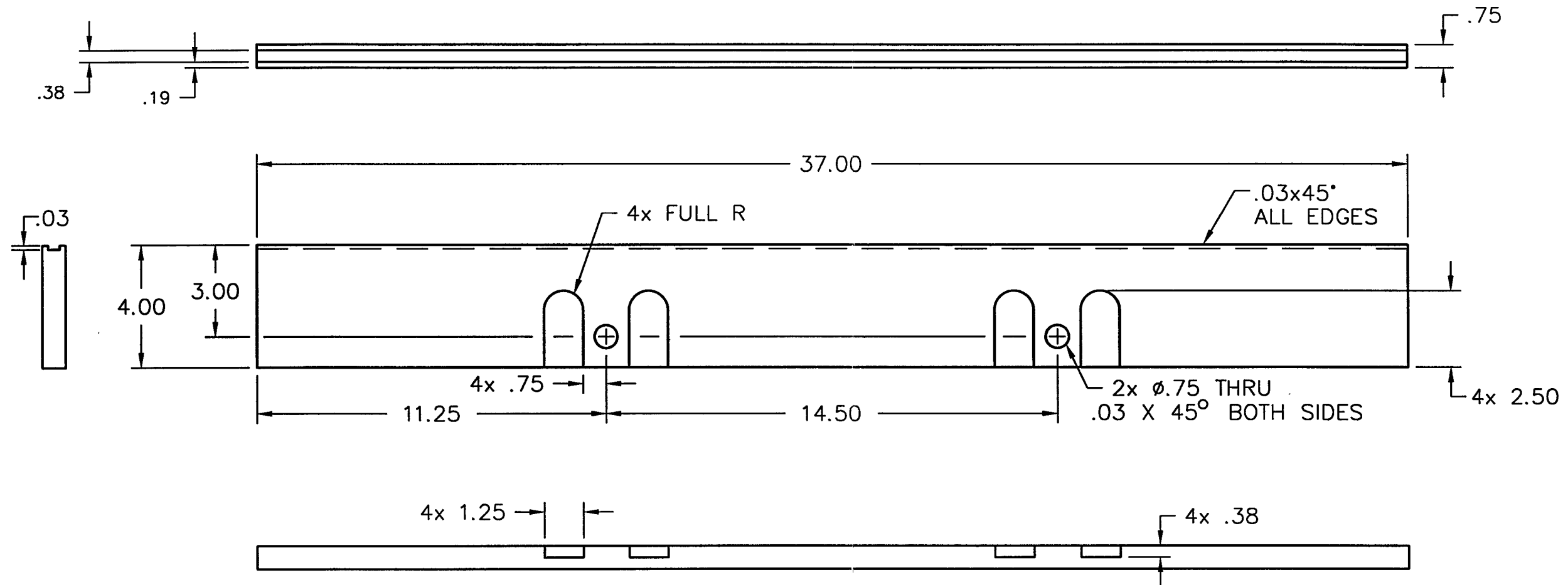


REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	REMOVE No.4 FINISH, ADD 4x 1.25 SLOTS		2-8-96
C	REDRAWN		
D	.03 WAS .13; 7/8 PLATE WAS 3/4 BAR	AJL	9/18/96
E	CHANGED TITLE	AJL	10-28-96



DEC 19 1996  
 LIGO-D961594-E-V  
 Q# V049-8-154

NOTES:

- 1) ALL SURFACES TO MACHINE OR MECHANICALLY POLISH.
- 2) DEBURR AND HAND POLISH ALL SURFACES. NO SNAGGING SHALL OCCUR WHILE WIPING WITH A CLEAN COTTON CLOTH.
- 3) PROTECT ALL SURFACES FROM SCRATCHES, GOUGES, AND TOOLING MARKS DURING HANDLING.

ITEM	QTY.	PART NO.	DESCRIPTION
			7/8" PLATE, SAWED TO 4.1 X 37.1
PART LIST		MATERIAL SPECIFICATION TYPE 304L STAINLESS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FINISH DECIMALS ANGLES JOE ± .01 ± 10° 125/ JOE ± .005 //C, I WITHIN .05 UNPROF'D FILETS R.15 BREAK EDGES .010 ± .007 REMOVE ALL BURRS			CONTRACT OR SALES ORDER NO.
THIRD ANGLE PROJECTION			APPROVALS DATE 31#
DO NOT SCALE DRAWING			DRAWER
CADD FILE NAME B103250E			CHECKER
USED ON			ENGINEER ZH 1-24-96
			TITLE F/R STIFFENER G44
			DWG. NO. 103250
			SCALE: NONE SHEET 1 OF 1
			REV. E