



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. INTERPRET DRAWING PER ANSI Y14.5M-1982

2X ϕ .265 THRU

2X .25R

4X .312 R
(FULL R OPTIONAL-2X)

ϕ .391 THRU

2X ϕ .203

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES												LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL ± ANGULAR ± 0.5° ANGULARMACH ± BEND ± TWD PLACE DECIMAL ± .03		THREE PLACE DECIMAL ± .005 FINISHED SURFACE 32 MICROINCH AVERAGE BREAK CORNERS IN DUTY .005-.010 REMOVE ALL BURRS												CORE OPTIC COMPONENT CARRIER HANDLE PLATE			
		MATERIAL: 6061 ALU, .250 THK PLATE PLATE PER QQ-A-250/11		HEAT TREAT: T6 PER AMS 2770		FINISH:												DCN No. E960157	
		USED ON:		NEXT ASS'Y: D961425												00 RELEASE FOR FAB			
DWG. NO.		DESCRIPTION		REV		ISSUE DESCRIPTION										KABOT 1-10-97			
REFERENCE DRAWINGS																CAD FILE D961451-A.dwg			
																SCALE NTS			
																SIZE DWG. NO. B D961451-A-D			
																SHEET 1 OF 1			