



NOTE: ALL MATERIAL ITEMS SHOWN ON THIS DRAWING ARE SHIPPED LOOSE TO THE SITE ON BOM V0494077

APPROX. WEIGHT = 60 LBS.

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DWG. NO.	DESCRIPTION	REFERENCE DRAWINGS
D V049-4-122	BSC-75 ION PUMP SUPPORT	
D V049-4-025	BSC-ANNULUS TUBING ASSEMBLY	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	REV	DESCRIPTION	CHKD	DRWN	DATE	DCDR				
TOLERANCES: FRACTIONAL ± .1 ANGULAR ± .01 TWO PLACE DECIMAL ± .03 THREE PLACE DECIMAL ± .015 FRESH SURFACE FINISH BREAK EDGES BY REMOVE ALL BURRS	3	REISSUED FOR FABRICATION AS NOTED	PEP	GS	RDC	DMcV	REC	GV	8/23/96	0222
	2	ISSUE FOR FABRICATION							6/21/96	0199
	1	ISSUE FOR FABRICATION							4/30/96	0150
DO NOT SCALE THIS DRAWING	0	ISSUED FOR FDR								
USED IN: NEXT ASSY: D V049-4-101										

<b>PROCESS SYSTEMS INTERNATIONAL, INC.</b> 20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA	
<b>BSC - 75 L/S ION PUMP ASSY.</b> <b>LIGO VACUUM EQUIPMENT</b>	
DWG. NO.	V049-4-077
REV.	3
SCALE	1 1/2" = 1'-0"
SHEET	1 OF 1

LIGO-D961137-03-V