



<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION BELONGING TO PROCESS SYSTEMS INTERNATIONAL, INC. OR ITS AFFILIATED COMPANIES AND SHALL BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS SUPPLIED. IT SHALL NOT BE COPIED, REPRODUCED OR OTHERWISE USED, NOR SHALL SUCH INFORMATION BE FURNISHED IN WHOLE OR IN PART TO OTHERS EXCEPT IN ACCORDANCE WITH THE TERMS OF ANY AGREEMENT UNDER WHICH IT WAS SUPPLIED OR WITH THE WRITTEN CONSENT OF PROCESS SYSTEMS INTERNATIONAL, INC. AND SHALL BE RETURNED UPON REQUEST.</p>		<p>D V049-4-052 HAM VESSEL SUPPORT</p> <p>C V049-4-021 84 1/4" I.D. FLANGE DETAIL (GROOVED) HAM</p> <p>C V049-4-031 60 1/2" I.D. FLANGE DETAIL (GROOVED & SLOTTED) HAM</p> <p>D V049-4-128 HAM WELDMENT</p> <p>C V049-4-053 60.5" I.D. METAL BELLOWS</p> <p>D V049-4-040 HAM BELLOWS TIE ROD ASSEMBLY</p>	<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>FRACTIONAL & 3 ANGULAR DIMENSIONS TO 30° SHALL BE TO 2 PLACE DECIMAL & 0.05 FINISHED SURFACE TO BE BREAK CORNERS BY OUT-REMOVE ALL BARRS</p> <p>DO NOT SCALE THIS DRAWING</p> <p>USED ON:</p> <p>NEXT ASS'Y: D V049-4-002</p>	<p>3 REISSUED FOR FABRICATION</p> <p>2 REISSUED FOR FABRICATION</p> <p>1 ISSUED FOR FABRICATION-ADDED MAJOR FLANGE DETAILS FOR ASSEMBLY</p> <p>0 ISSUED FOR FDR</p>	<p>DMCV</p> <p>Q</p> <p>PEF</p> <p>RDC</p> <p>REC</p> <p>REC</p> <p>GV</p> <p>4/30/96</p> <p>0153</p>	<p>10/24/96 0285</p> <p>9/27/96 0278</p> <p>7/25/96 0230</p>	<p>PROCESS SYSTEMS INTERNATIONAL, INC.</p> <p>20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA</p> <p>HAM FLANGE/ANNULUS TUBING ASSY.</p> <p>LIGO VACUUM EQUIPMENT</p> <p>CAD FILE: V0494054</p> <p>SIZE: D</p> <p>DWG. NO: V049-4-054</p> <p>SCALE: 3/4"=1'-0"</p> <p>SHEET: 1 OF 1</p>
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