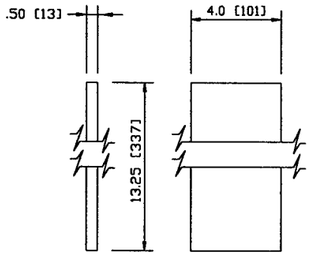
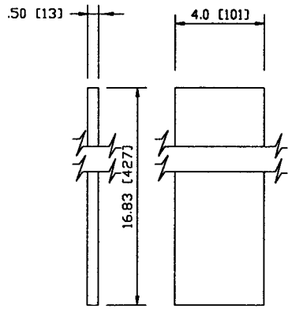
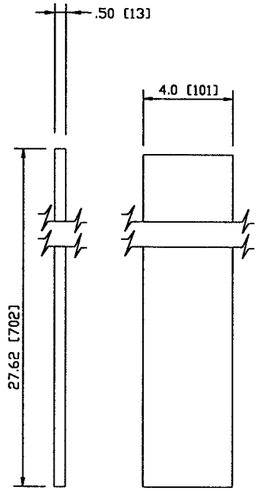


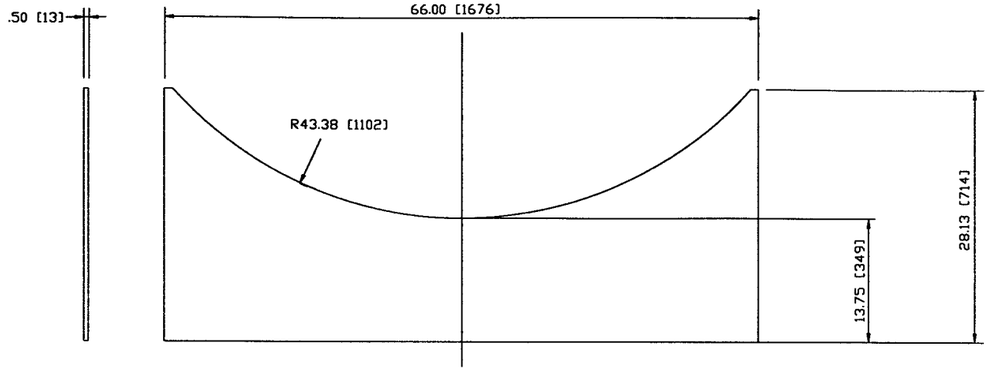
ITEM 1C-DETAIL 3
MAT'L: A36 C.S.
SCALE: NONE
QTY: 1



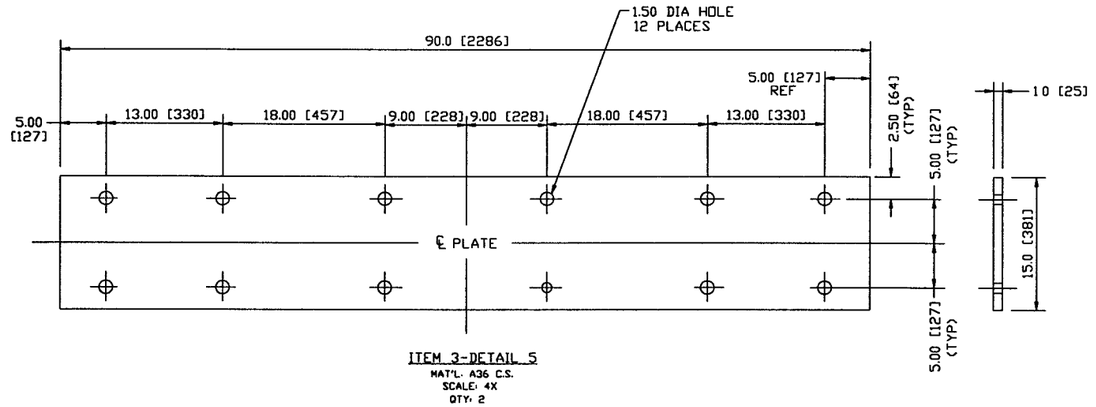
ITEM 1B-DETAIL 2
MAT'L: A36 C.S.
SCALE: NONE
QTY: 2



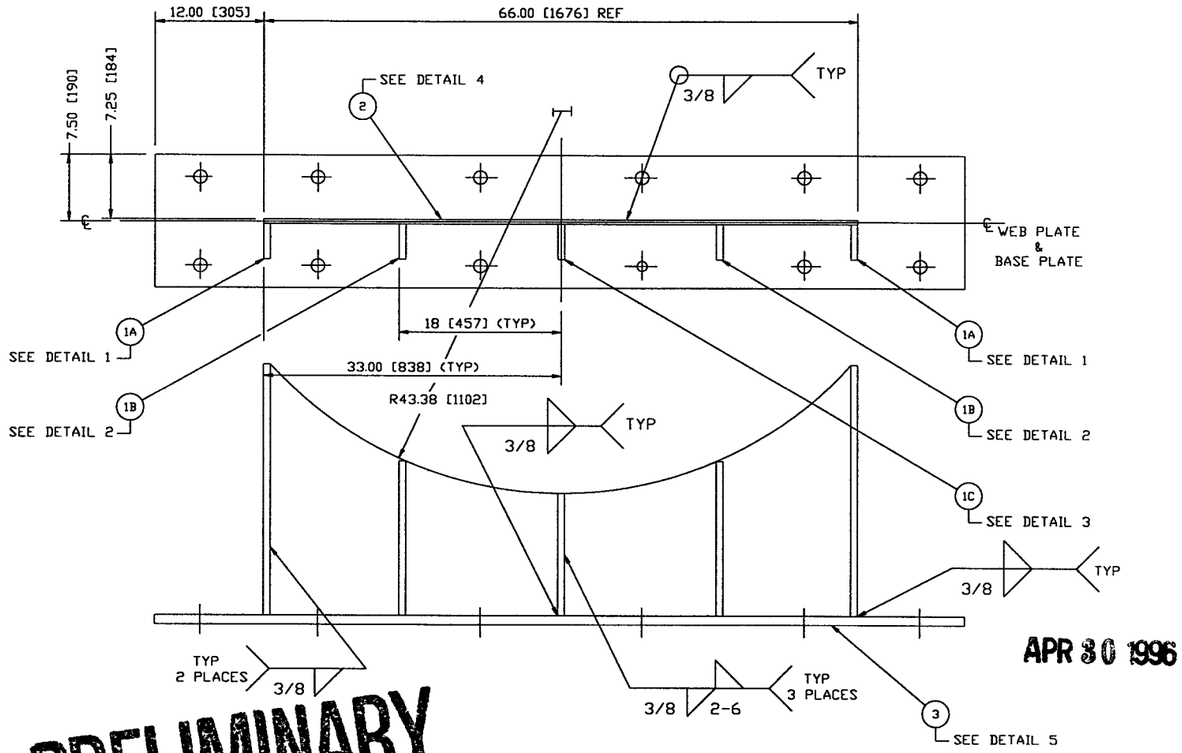
ITEM 1A-DETAIL 1
MAT'L: A36 C.S.
SCALE: NONE
QTY: 2



ITEM 2-DETAIL 4
MAT'L: A36 C.S.
SCALE: 4X
QTY: 1



ITEM 3-DETAIL 5
MAT'L: A36 C.S.
SCALE: 4X
QTY: 2



WELDED BASE PLATE SUB-ASSY
SCALE: 4X
QTY: 1

PRELIMINARY

APR 30 1996

2-REQ'D PER HAM

L1GO-D961121-P1-V

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DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR MACH 60°-30° BEND ±2°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS IN: OUT:
REMOVE ALL BURRS

DO NOT SCALE THIS DRAWING
USED ON:
NEXT ASS'Y:

REV	DESCRIPTION	CHKD	DRWN	DATE	DED#
P1	PRELIMINARY	KEC	MA	03/23/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

HORIZONTAL ACCESS MODULE (HAM)
VESSEL SUPPORT
LIGO VACUUM EQUIPMENT

CAD FILE	SIZE	DWG NO.	REV.
V0494052	D	V049-4-052	P1
SCALE: AS NOTED		SHEET: 1 OF 1	

Apr 03, 1996 - 08:49:58