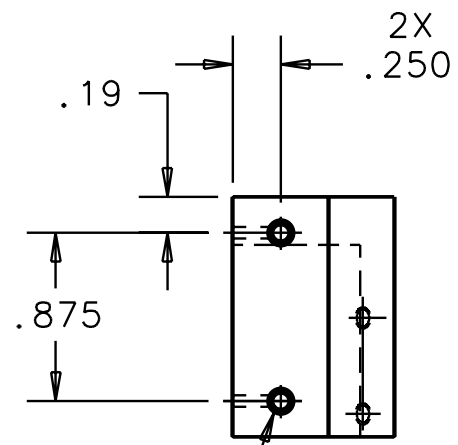
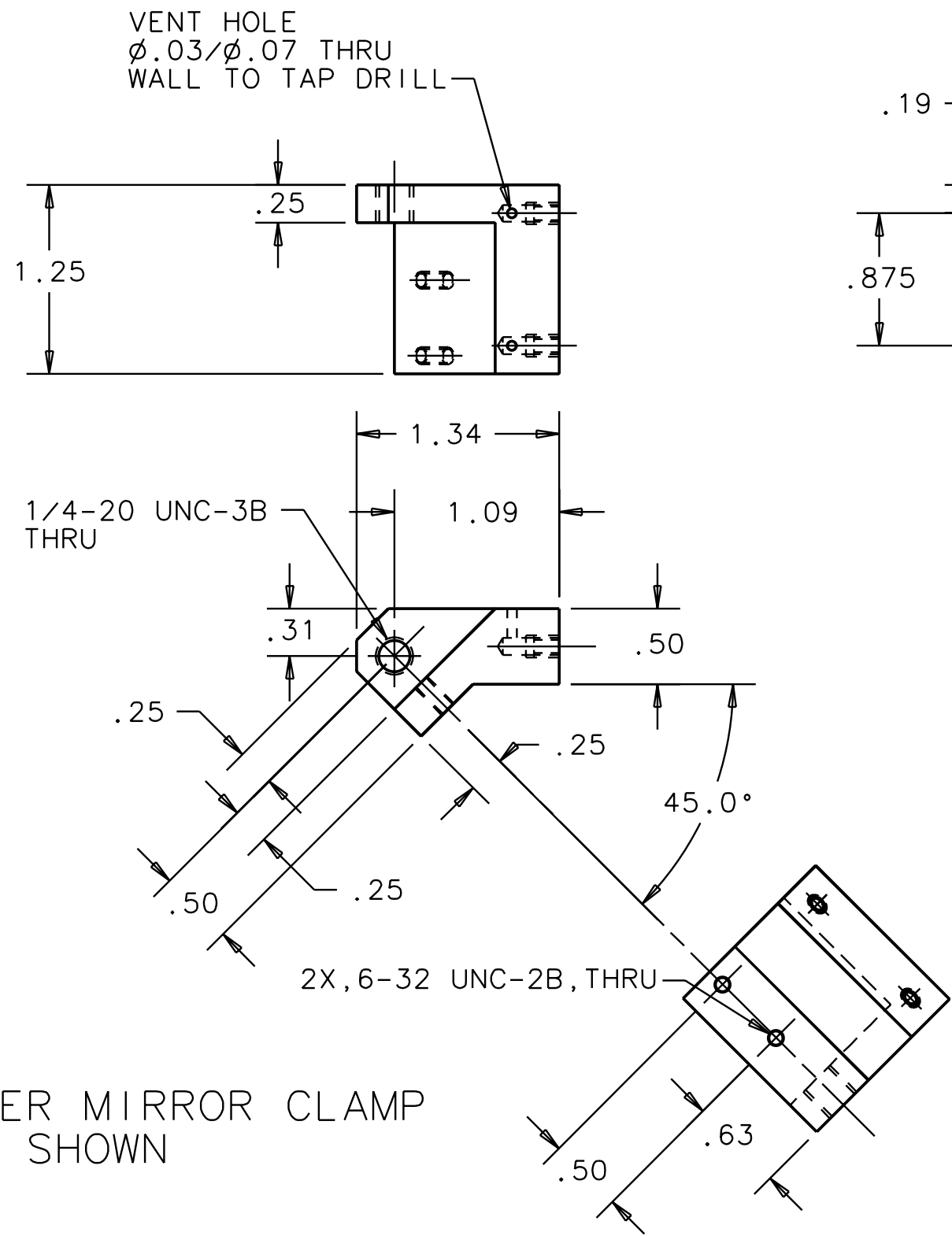
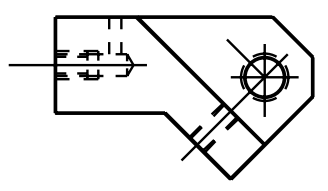
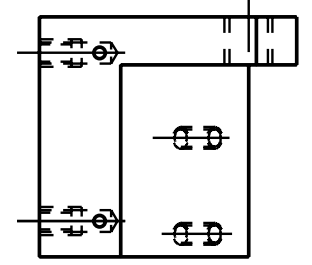
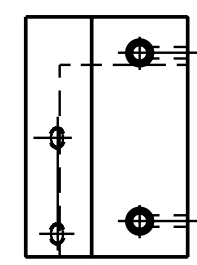


NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. FILLETS: R .015 MAX  
 2. BREAK ALL SHARP EDGES .01/.02 X 45°

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	7-28-97	J.Hazel			E970121/INITIAL RELEASE
B	11-7-00	J.Romie			E980221/4-40 TO 6-32



DRILL AND TAP FOR  
 A 4-40 HELICOIL  
 INSTALL HELICOIL  
 P/N 1185-04CN-168



LOWER MIRROR CLAMP  
 -2. OPPOSITE

LOWER MIRROR CLAMP  
 -1. SHOWN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .XX +/- .01 .XXX +/- .005 ANGLES +/- .25°	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		LIGO PROJECT	
	MATERIAL	DRWN	LOWER MIRROR CLAMP	
ALUM 6061-T6	CHK			
FINISH	SCALE:	DRAWING NUMBER	SHEET	
64	1/1	D960008-B-D	1 of 1	