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NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. FILLETS: R .015 MAX  
 2. BREAK ALL SHARP EDGES .01/.02 X 45°

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	7-28-97	J.Hazel			E970121/INITIAL RELEASE

A

B

C

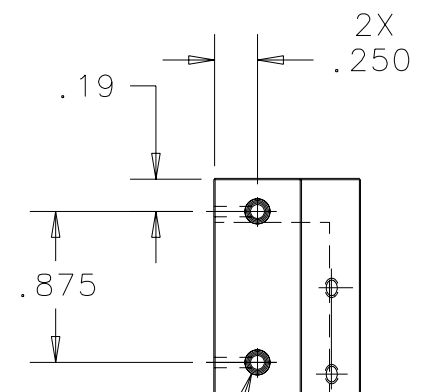
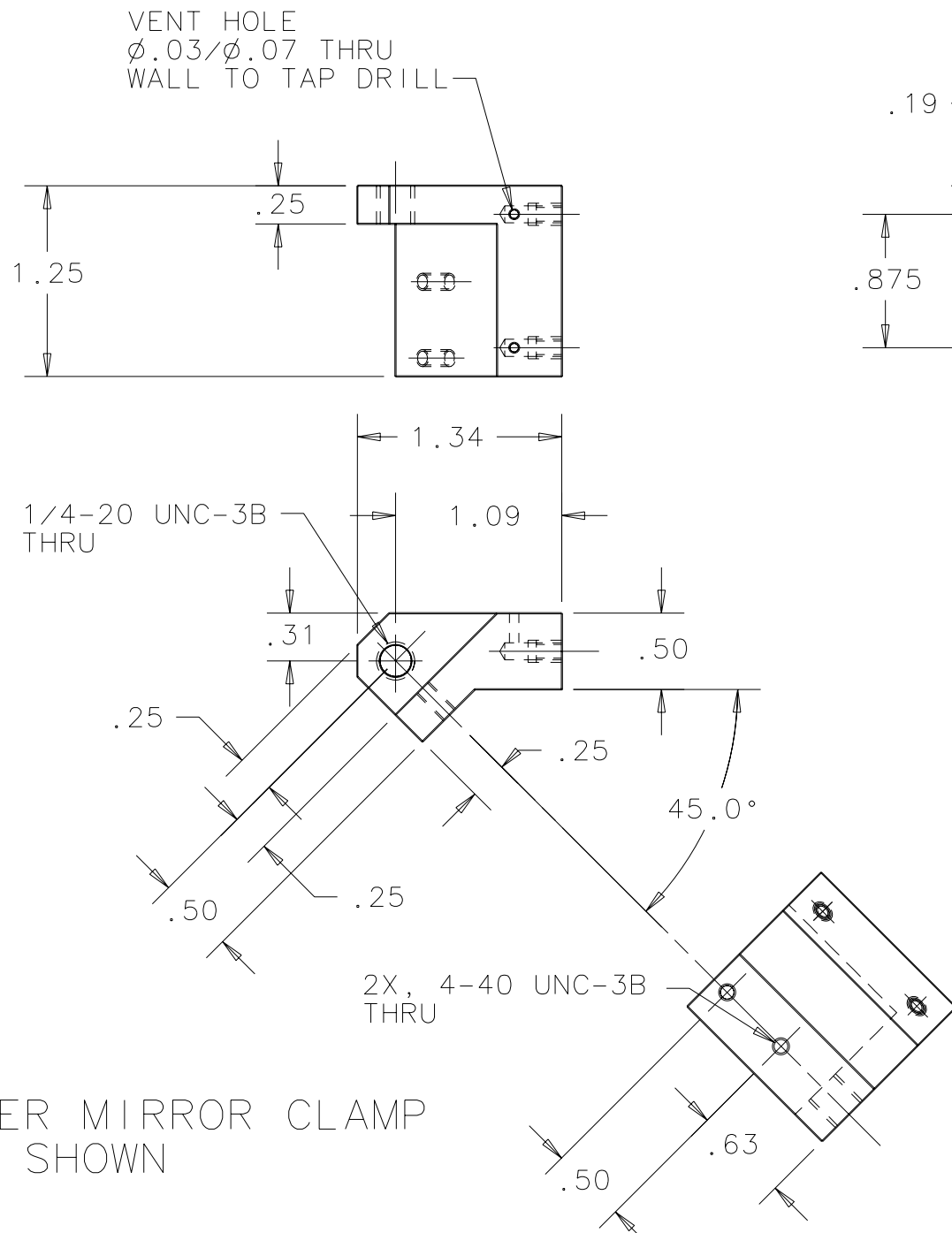
D

A

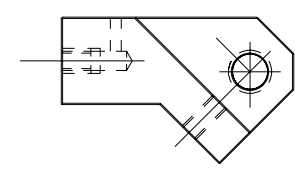
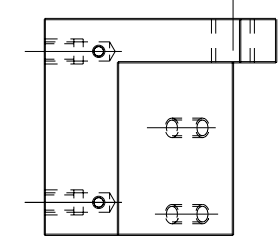
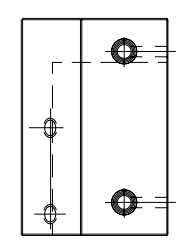
B

C

D



DRILL AND TAP FOR  
 A 4-40 HELICOIL  
 INSTALL HELICOIL  
 P/N 1185-04CN-168



LOWER MIRROR CLAMP  
 -2. OPPOSITE

LOWER MIRROR CLAMP  
 -1. SHOWN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .XX +/- .01 .XXX +/- .005 ANGLES +/- .25°	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		LIGO PROJECT	
	MATERIAL ALUM 6061-T6	DRWN	LOWER MIRROR CLAMP	
FINISH 64	CHK	SCALE: 1/1	DRAWING NUMBER D960008-A-D	SHEET 1 of 1

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