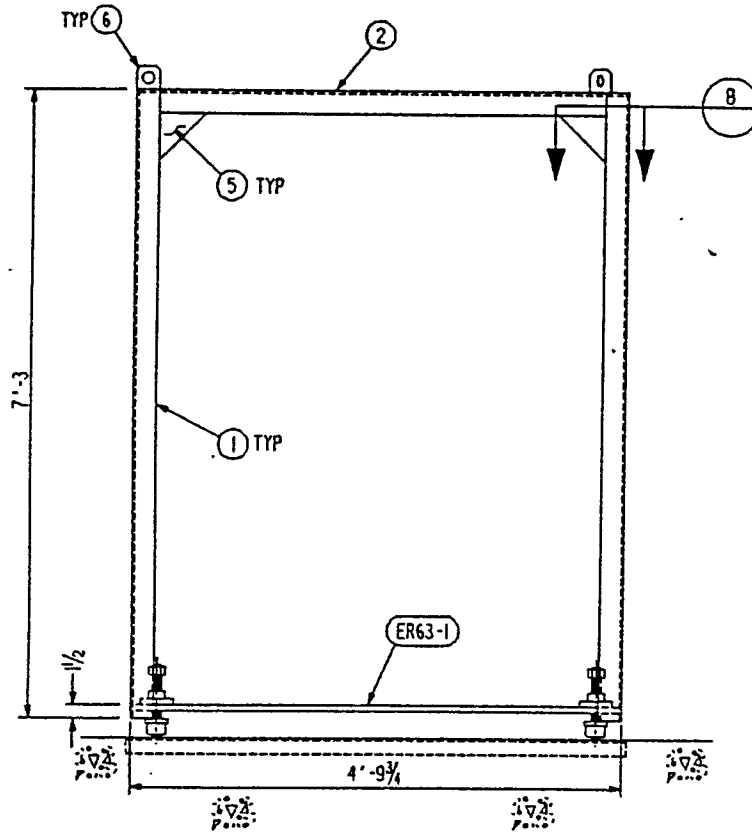
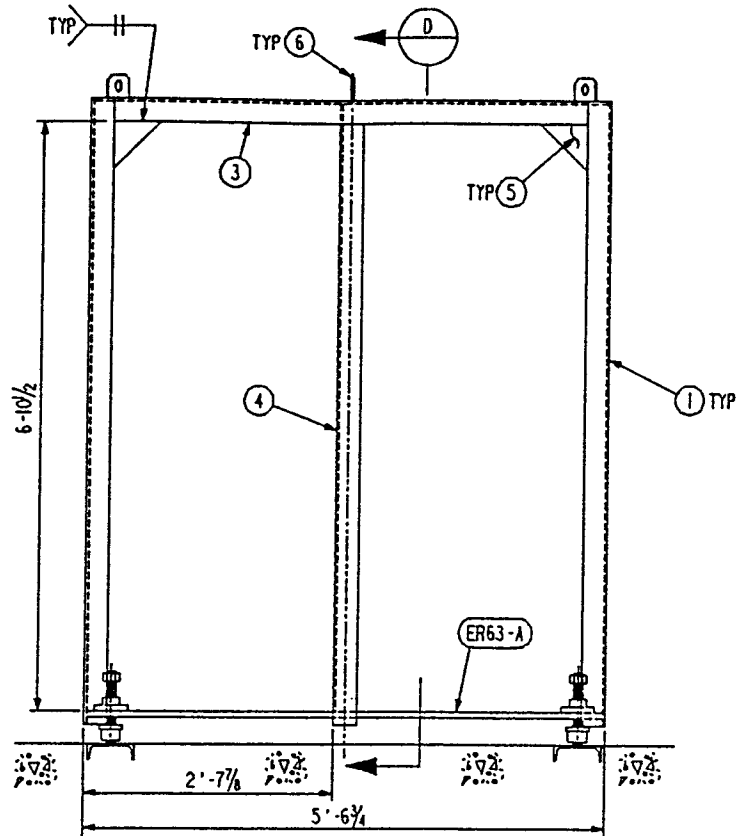


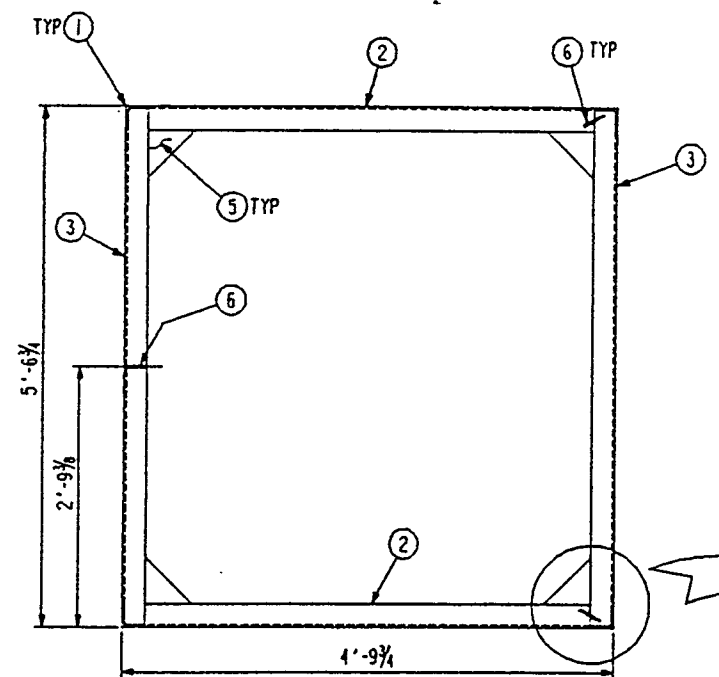
DATE	TIME	LIGO	TDM	LIGO	LIGO
DATE	DATE	DATE	DATE	DATE	DATE
TIME	TIME	TIME	TIME	TIME	TIME
DATE	DATE	DATE	DATE	DATE	DATE



ELEVATION VIEW

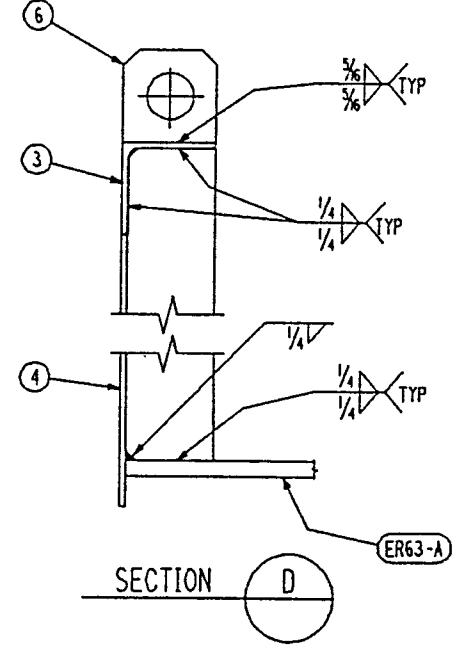
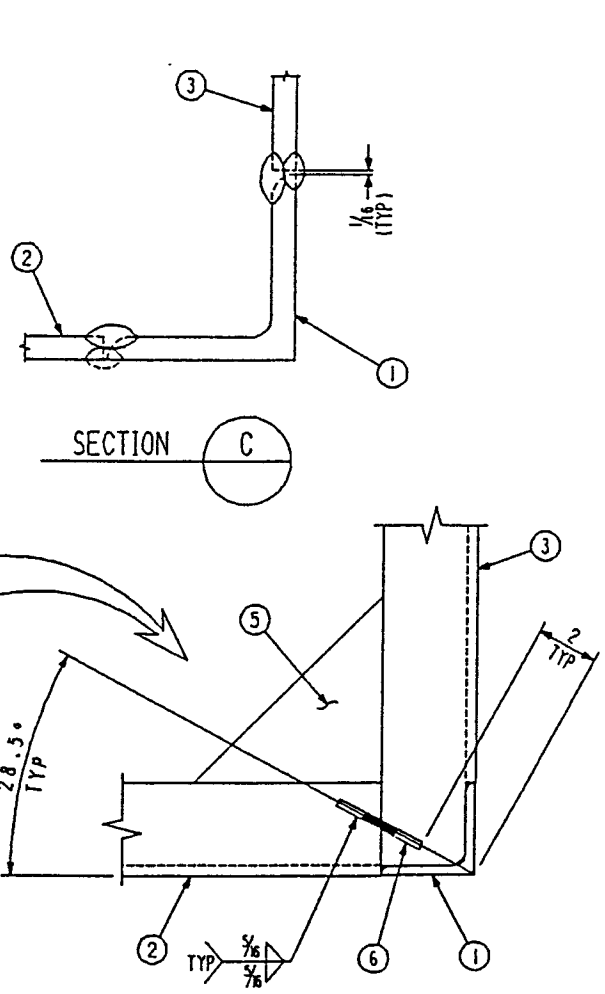


LEFT SIDE VIEW



APPROVED
 TOP VIEW
 M. Jellala
 CBI
 11/10/95
 DATE

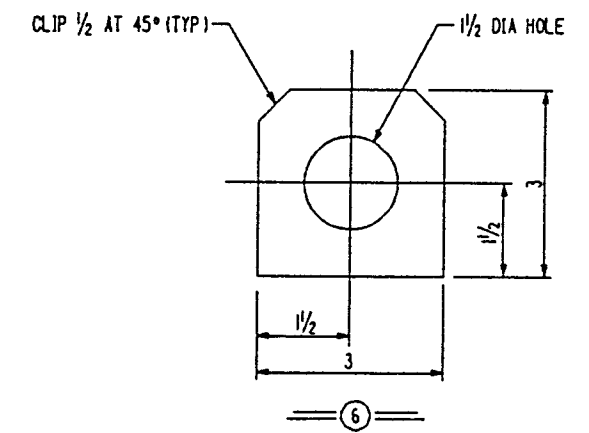
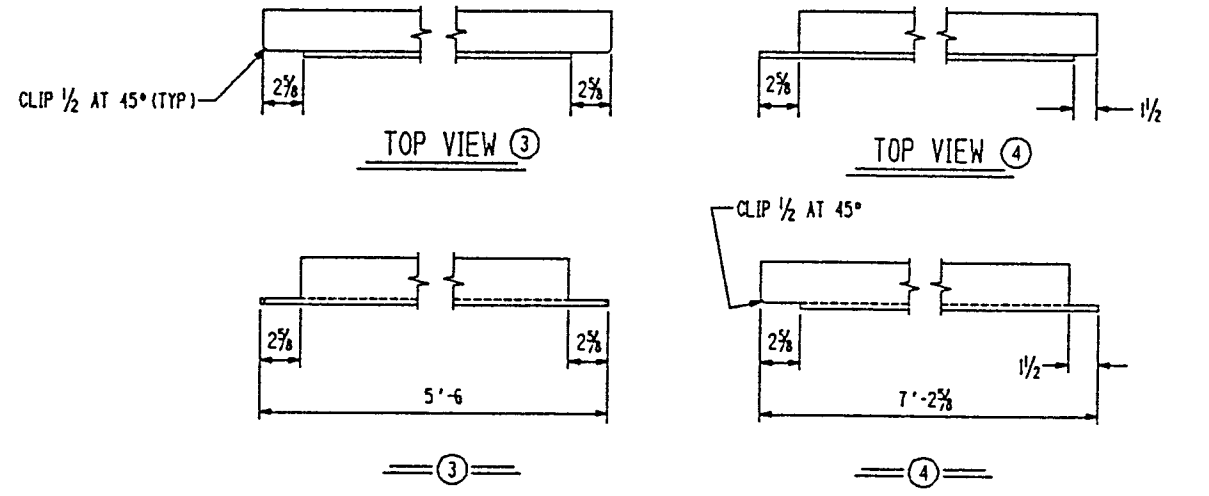
J. Jones
 CALVER
 11/10/95
 DATE



SECTION D

#	MARK	ASSY PC	DESCRIPTION	LENGTH		SPEC	EST WEIGHT
				FT	INCHES		
# 1	ER65-A		LIFTING FRAME ASSEMBLY				422
	ER65-1	4	L3 X 3 X 3/8	7	3	A36	208
	ER65-2	2	L3 X 3 X 3/8	4	3 1/4	A36	62
	ER65-3	2	L3 X 3 X 3/8 X SK	5	6	A36	79
	ER65-4	1	L3 X 3 X 3/8 X SK	7	2 1/2	A36	52
	ER65-5	12	PLATE 1/2 X SK (CF 6 X 0'-6 C2)			A36	23
	ER65-6	3	PLATE 1/2 X SK			A36	3

*BILLING FOR 1 + 3 REQUIRED.



NOTES:
 1. WORK THIS DWG WITH DWG ER-62 AND ER-63.

INDICATES CHANGE FROM PREVIOUS ISSUE

Supplier's/Purchaser's No. _____

CBI

**LIGO PROJECT
 LEAK TEST ARRANGEMENT**
 VACUUM PUMP END SEAL
 LIFTING FRAME
 SUBASSEMBLY

Customer's No. _____ Contract No. 930212ER
 By BSA Chkd RDS Date 3-10-94 Dwg. ER-65 Rev. _____
 J. L. RINGELSTETTER Engineering Supervisor Sheet - 2

LIGO-D950065-02-B

THIS DRAWING HAS BEEN PREPARED BY HOUSTON CONSTRUCTOR SERVICES DEPT. 10401 FORM CHG 30 A REV SEP 83