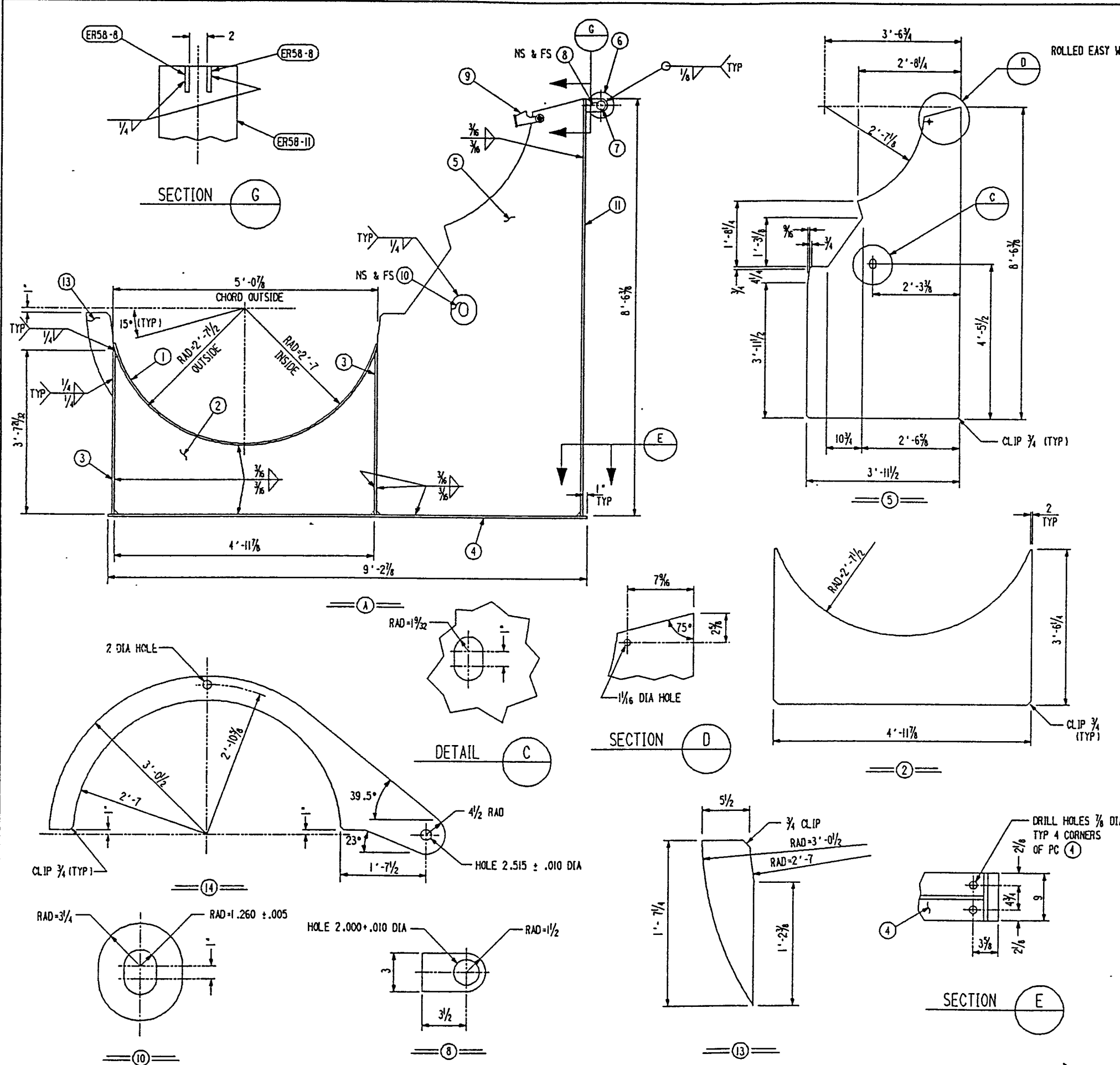


SHIP PC	MARK	ASSY PC	DESCRIPTION	LENGTH		SPEC	EST WEIGHT
				FT	INCHES		
6	ER58-A		SADDLE ASSEMBLY				7690
	ER58-1	6	PLATE 9 X 1/2 ROLL TO 2'-7 RADIUS	6	9 1/16	A36	627
	ER58-2	6	PLATE SK X 1/2 (CF 43 X 5'-0 C1)	4	11 1/8	A36	1293
	ER58-3	12	PLATE 9 X 1/2	3	7 3/32	A36	670
	ER58-4	6	PLATE 9 X 1/2 W/HOLES	9	2 1/8	A36	850
	ER58-5	6	PLATE SK X 1/2 (CF 47 1/2 X 8'-7 C1)	8	0 3/8	A36	3132
	ER58-6	6	WIRE ROPE SHEAVE W/ ROLLER BEARINGS 6 NOM OD-FOR 1/2 WIRE ROPE "McKISSIK" STOCK NO. 472875 OR EQUAL				42
	ER58-7	6	SHAFT 1.997 OD (MACHINING)	0	3/4	C1018	18
	ER58-8	12	PLATE SK X 3/8 (CF 3 X 5 1/2 C1)	0	5	A36	15
	ER58-9	6	WEDGE SOCKET S-421 "CROSBY" FOR 1/2 DIA WIRE ROPE STOCK NO. 1040322 OR EQUAL			CAST STL	30
	ER58-10	12	PLATE SK X 1/4 (CF 7 1/2 X 8 1/2 C1)	0	7 1/2	A36	138
	ER58-11	6	PLATE 9 X 1/2	8	6 3/8	A36	785
	ER58-13	6	PLATE SK X 1/2 (CF 6 X 1'-8 C1)			A36	90
			SHEAVE AND HINGE FIELD ASSEMBLY				4777
12	ER58-14		PLATE SK X 1/2 (CF 42 X 8'-9 C1)			A36	558
12	ER58-15		SHAFT 1.997 OD (MACHINING)	0	5	C1018	107
6	ER58-16		SAE-660 CAST BRONZE BEARING W/BORE=2 2 1/2 OD (CF BEARING 5" LENGTH) "McMASTER-CARR" NO. 6381K374	0	4 1/8	BRONZE	15
24	ER58-17		PLAIN WASHER 2 DIA WIDE			CARB STL	12
6	ER58-6		WIRE ROPE SHEAVE W/ ROLLER BEARINGS 6 NOM OD-FOR 1/2 WIRE ROPE "McKISSIK" STOCK NO. 472875 OR EQUAL				42
6	ER58-18		1/2 DIA WIRE ROPE	75	0	IPS W/WRG	105
6	ER58-19		RADIAL PISTON TUGGER HOIST SERIES HMKL 3000 LBS RATED CAPACITY FOR 1/2 DIA WIRE ROPE "GARDNER-DENVER" NO. 75213AA7 OR EQUAL				3630
12	ER58-20		PLATE 4 1/4 X 3/8	0	4 1/4	A36	29
6	ER58-21		PLATE 4 1/8 X 3/8	1	6 1/2	A36	57
6	ER58-22		HORIZONTAL LEAD BLOCK W/8 DIA SHEAVE 2 1/2 TON WORKING LOAD, 1/2 DIA WIRE ROPE "CROSBY" NO. 772015 OR EQUAL				126
48	ER58-12		STANDARD KWIK BOLT II -SIZE 3/4 "HILTI" ITEM NO. 000453779 OR EQUAL	0	8	CARB STL	96



APPROVED

*M. Jellison*  
CBI  
11/10/95  
DATE

NOTES:  
1. WORK THIS DWG WITH DWG: ER57.  
*J. Jones*  
11/10/95  
DATE

Supplier's/Purchaser's No. \_\_\_\_\_

**CBI**

**LIGO PROJECT  
LEAK TEST ARRANGEMENT  
SADDLE AND HINGE DETAILS**

Customer's No. \_\_\_\_\_ Contract No. 930212ER  
By RDS Chkd RDS Date 2-10-94  
J. L. RINGELSTETTER Dwg. ER-58 Rev. 4  
Engineering Supervisor Sheet - 4

**LIGO - D950058-04-B**

CAD FILE 30212058.DGN

DATE: 11/10/95	LIGO: 930212ER	TIM#: _____	LIGO: _____	TDM: _____	LIGO: _____	Gen'l Transmittal	LIGO: _____
Date: / /	Approved: _____	Date: / /	Approved: _____	Date: / /	Approved: _____	Date: / /	Approved: _____

INDICATES CHANGE FROM PREVIOUS ISSUE