



SHP PC	MARK	ASSY PC	DESCRIPTION	LENGTH		SPEC	EST WEIGHT
				FT	INCHES		
2	ER55-A		STANDARD BOTTOM HOOD ASSEMBLY				24042
	ER56-1	18	PLATE SK X 1/4 (ROLL TO 2'-6 3/4 RAD)	10	9 1/32	A36	15750
	ER56-2	12	PLATE 3/4 X SK (CF 80 1/2 X 16'-5 1/4 W/PC3 C8)	16	5	A36	3189
	ER56-3	12	PLATE 3/4 X SK (CF 80 1/2 X 16'-5 1/4 W/PC2 C4)	15	10 3/4	A36	3060
	ER56-4	36	PLATE 4 X 1/4 X SK	8	5 5/8	A36	1020
			SHR	11	5 5/8		
	ER56-5	6	RUBBER 1/4 X SK (55-65 DUROMETER)	64	7	BUTYL	174
	ER56-6	6	PLATE 1/2 X SK BURN			A36	354
	ER56-7	6	BAR 1" X SK ROLL	6	5 3/4	A36	132
			SHR	9	5 3/4		
	ER56-8	24	BAR 1/8 X SK	3	2 1/16	A36	63
			SHR	6	2 1/16		
	ER56-9	6	RUBBER 1" X 1/2 (55-65 DUROMETER) BBE	6	6 5/32	BUTYL	15
	ER54-1	72	CAP SCREW 1/4 DIA HEX HEAD	0	3/8	SAE GR 2	3
	ER54-2	6	SMALL FLANGE LONG DN 40 ISO-KF	0	1 3/8	CARB STL	12
			"BALZERS" NR. BP 217 216 (70 MM-LENGTH)				
			OR EQUAL				
	ER55-1	6	PLATE 9 X 1/2	1	0	A36	90
	ER56-10	12	PLATE 3/8 X SK (CF 6 X 3'-1 C1)	2	11 3/8	A36	180
			SUPPLY FOR HOOD ASSY ER54-A AND ER55-A				
	6	ER55-2	GLUE - RUBBER TO STEEL (1/2 PINT CAN)				6
	6	ER55-3	GLUE - RUBBER TO RUBBER (5 OZ TUBE)				-
	24	ER53-4	"C" CLAMP "DE-STA-CO" MODEL T257-6				480
			OR EQUAL				

APPROVED

M. Jellalian 11/10/95
CBI DATE

J. Jones 11/10/95
CALVIN H DATE

- NOTES:**
1. WORK THIS DWG WITH DWGS ER-54 AND ER-56.
 2. WELD DETAIL OF PC (ER54-2) TO HOOD SEE DWG ER-54.

Supplier's/Purchaser's No. _____	
CBI	
LIGO PROJECT LEAK TEST ARRANGEMENT	
STANDARD HOOD TEST ENCLOSURE BOTTOM SECTION	
Customer's No. _____	Contract No. 930212ER
By BSA Chkd ROS Date 3-4-94	Dwg. ER-55 Rev. 2
J. L. RINGELSTETTER Engineering Supervisor	Sheet _____
LIGO - D950055-02-B	

30212055.DGN	DATE: 11/10/95	TIM#: _____	LIGO- _____	TDM: _____	LIGO- _____	Gen'l Transmittal	LIGO- _____
	Contract # 930212ER	Date: / /	Approved: _____	Date: / /	Approved: _____	Date: / /	Approved: _____

▶ INDICATES CHANGE FROM PREVIOUS ISSUE