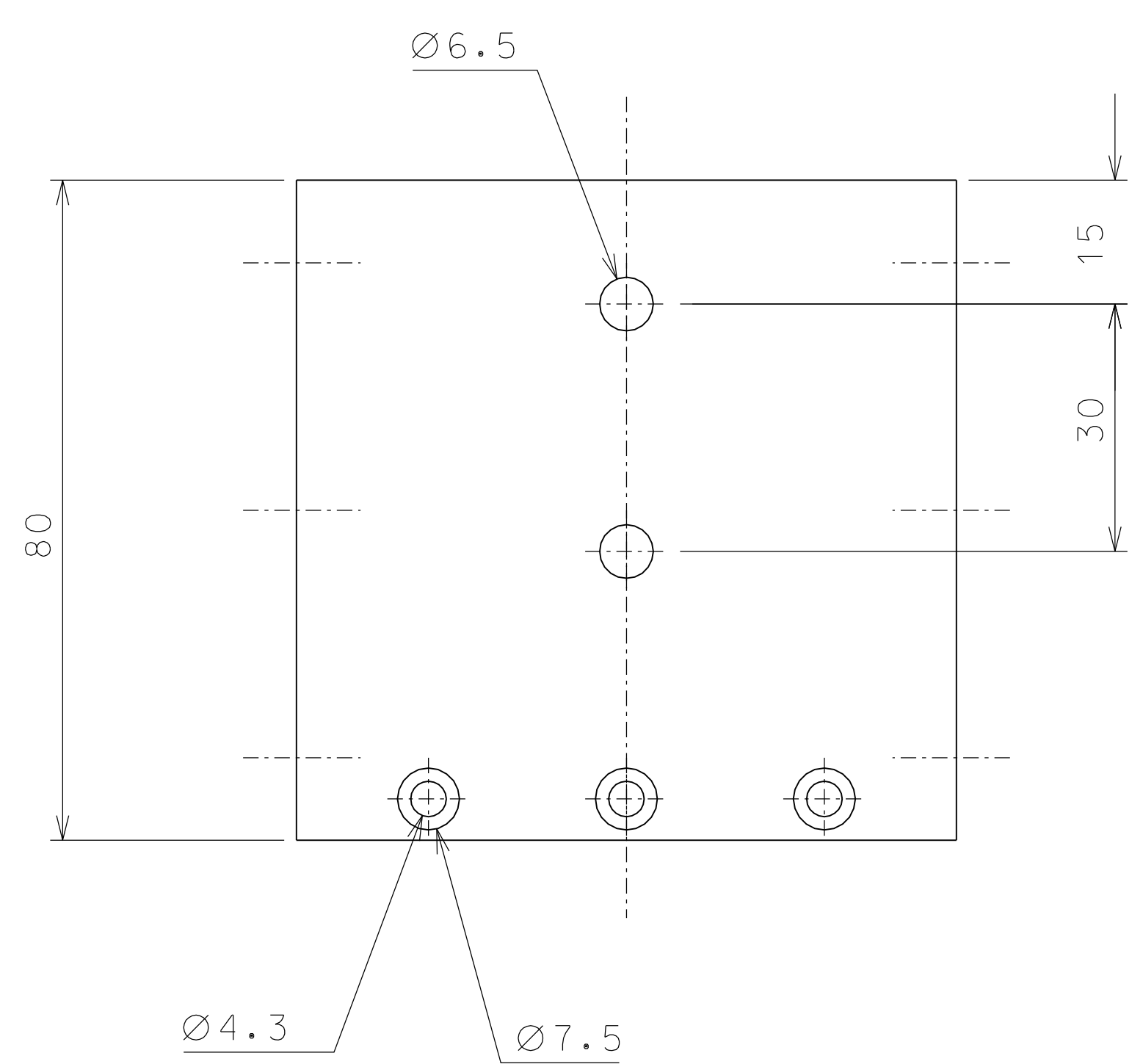
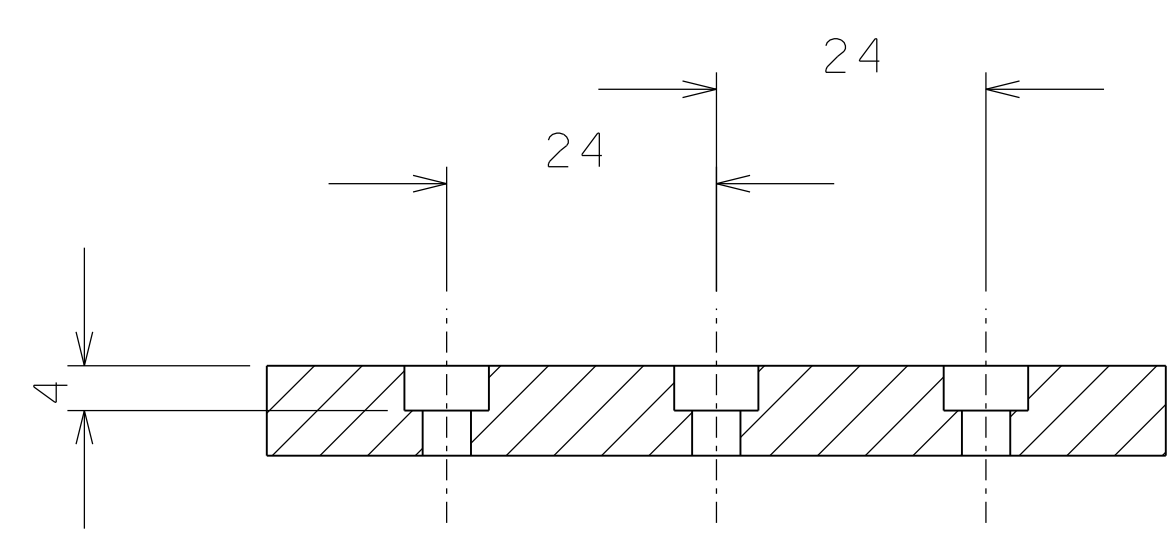
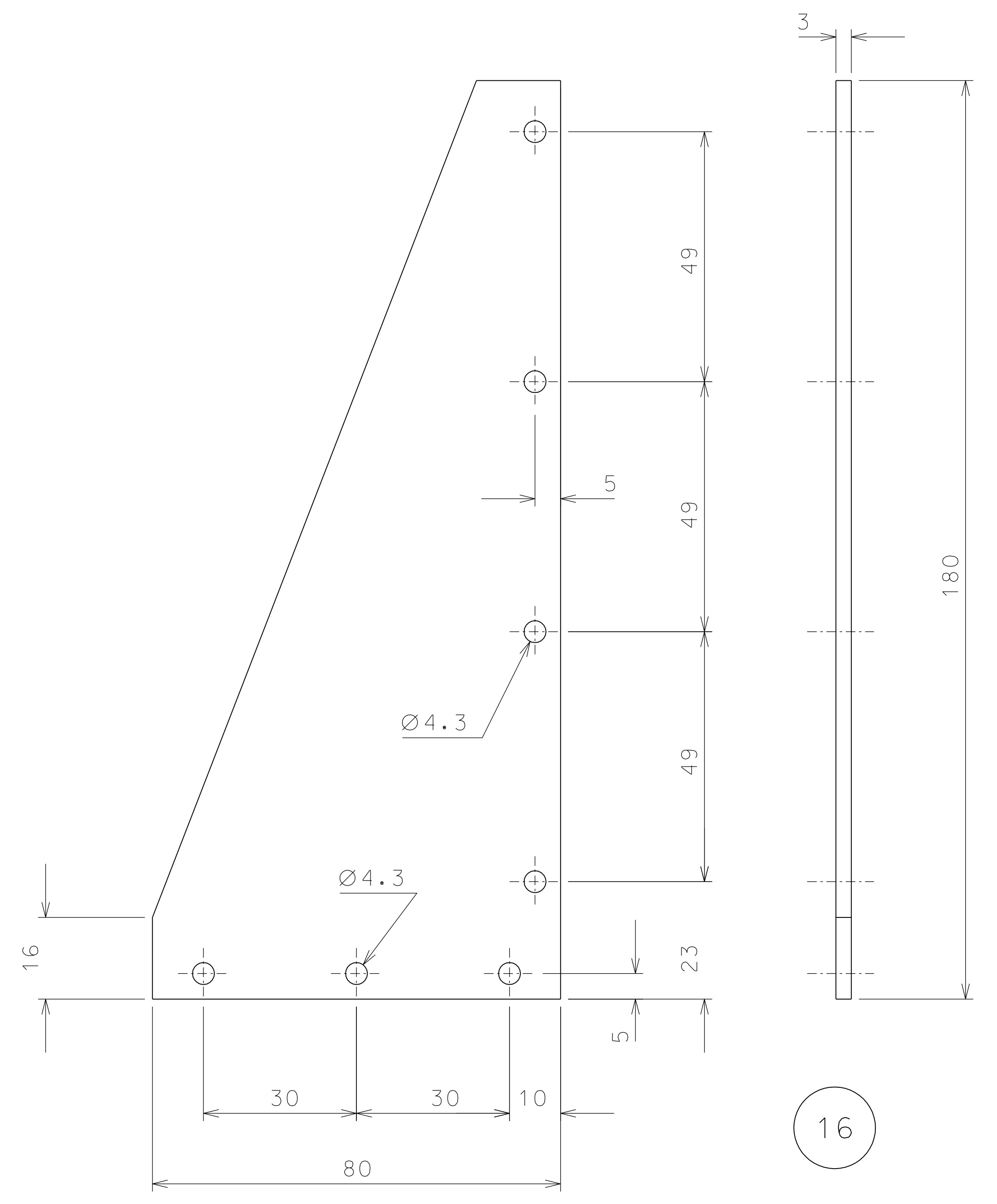
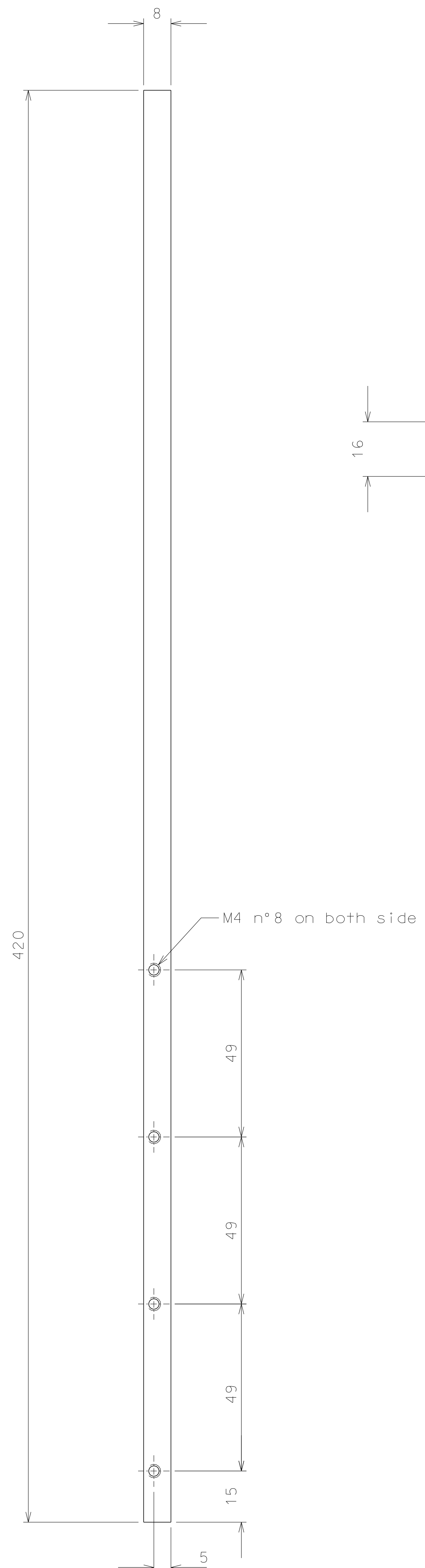


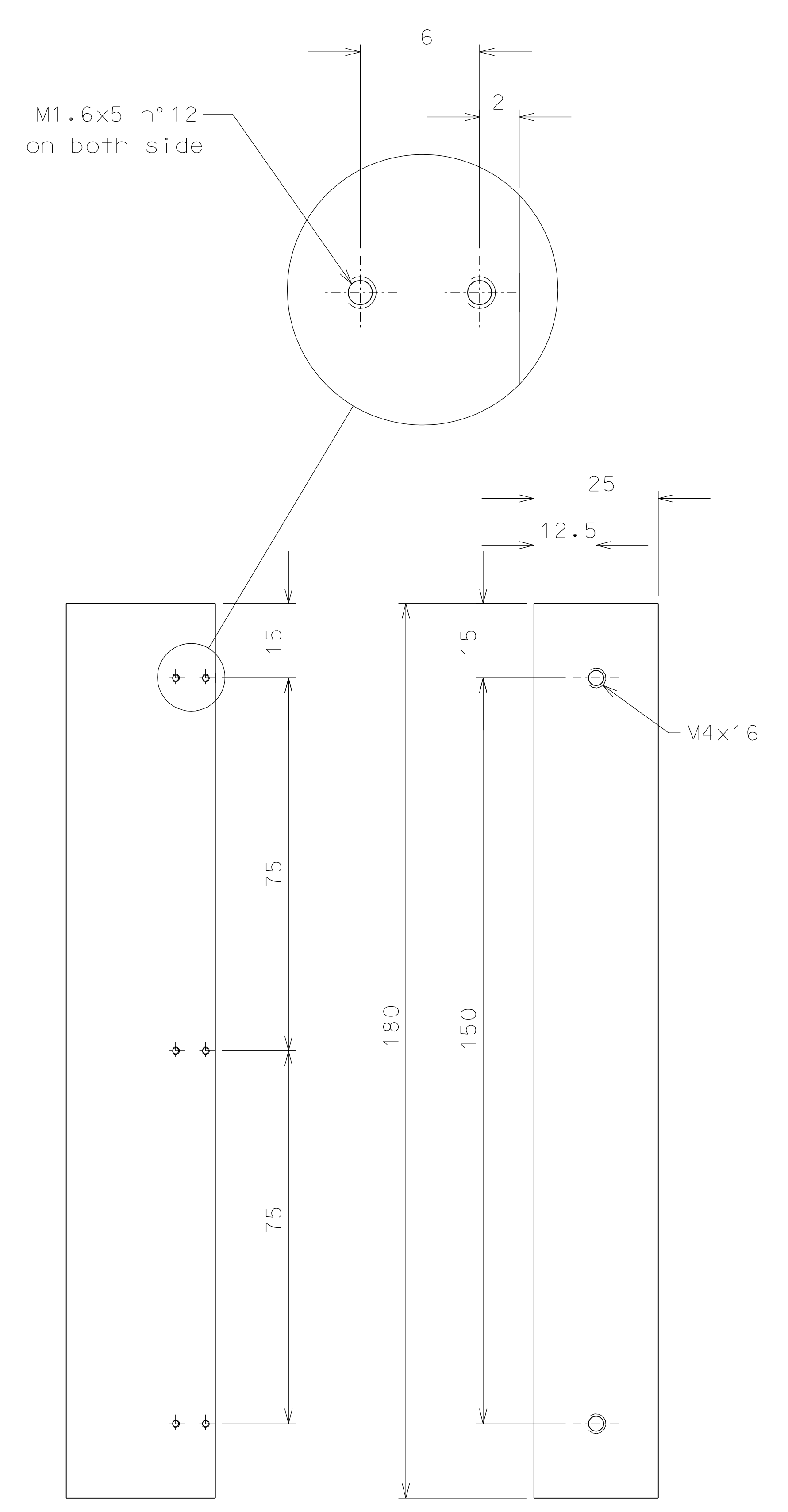
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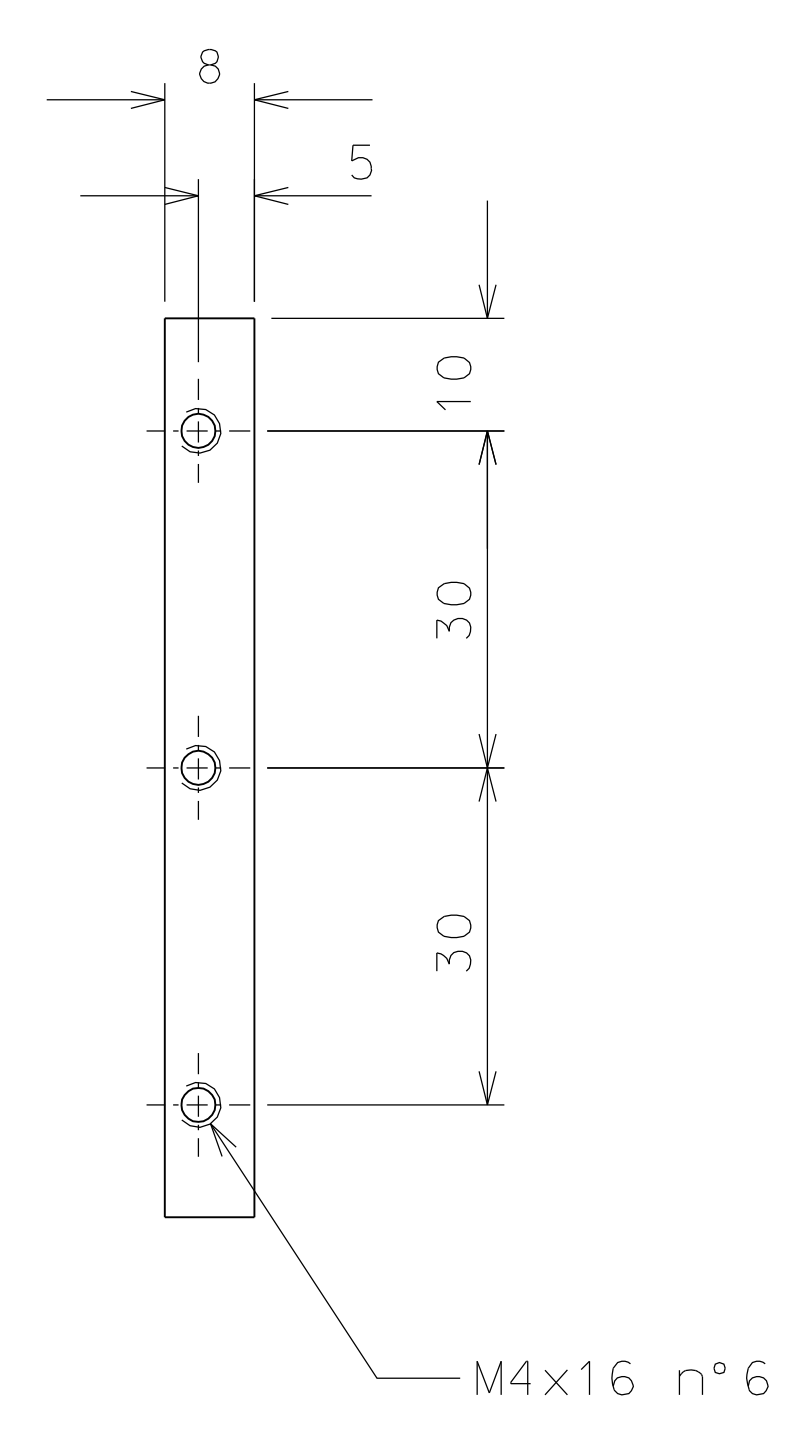
15



16



17



ref.	note	date	signature				
modifications							
17	1	EN 6082	1/1				
16	2	EN 6082	1/1				
15	1	EN 6082	1/1				
14	1	EN 6082	1/1				
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side				

designed for	R.De Salvo	
draw. by	C.Gennaro-PRMEC	
date	15-10-08	scale 1/1
title	MINI-TNI SOLDERING JIG	
detail from	036	A 1