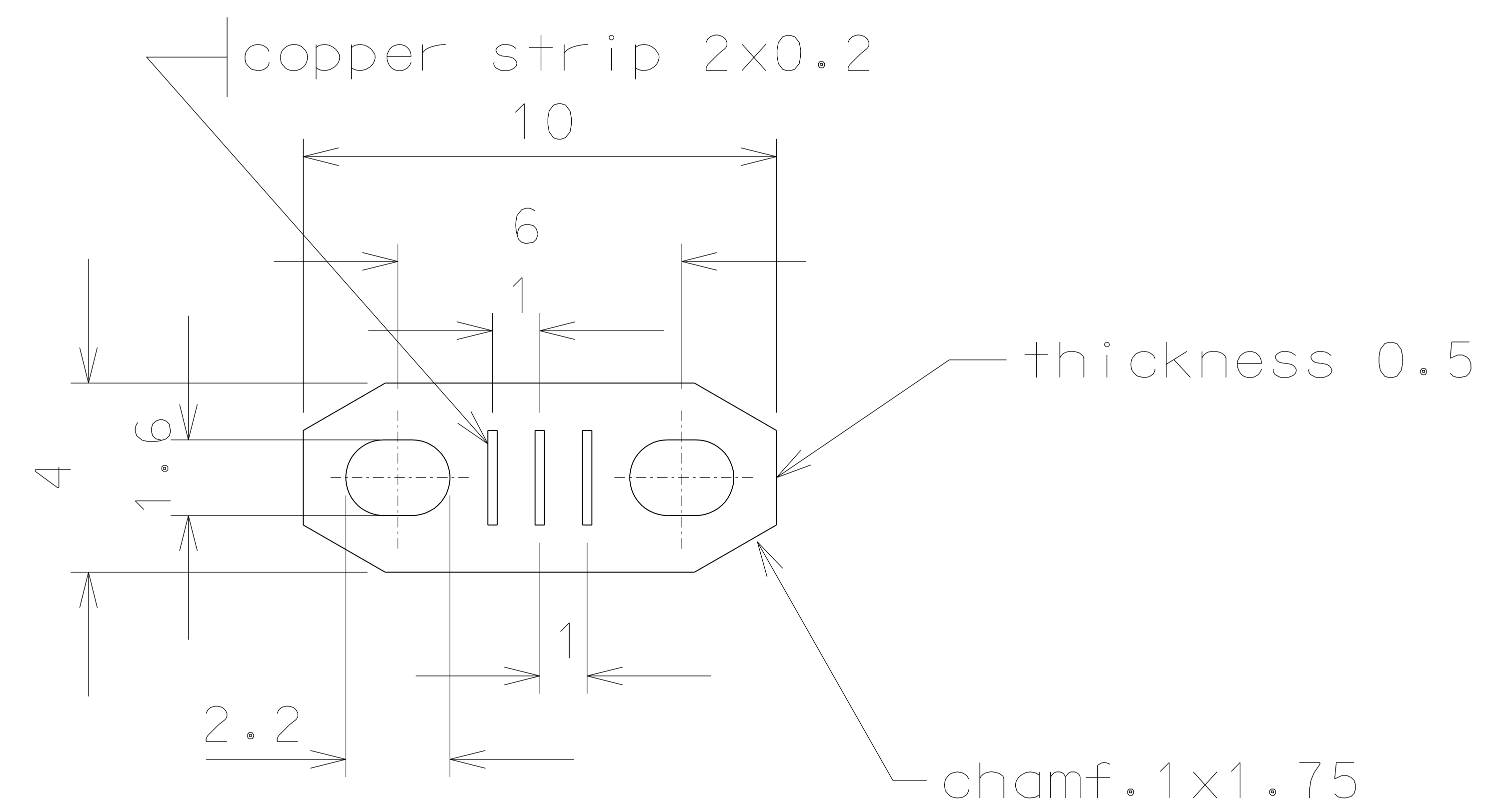
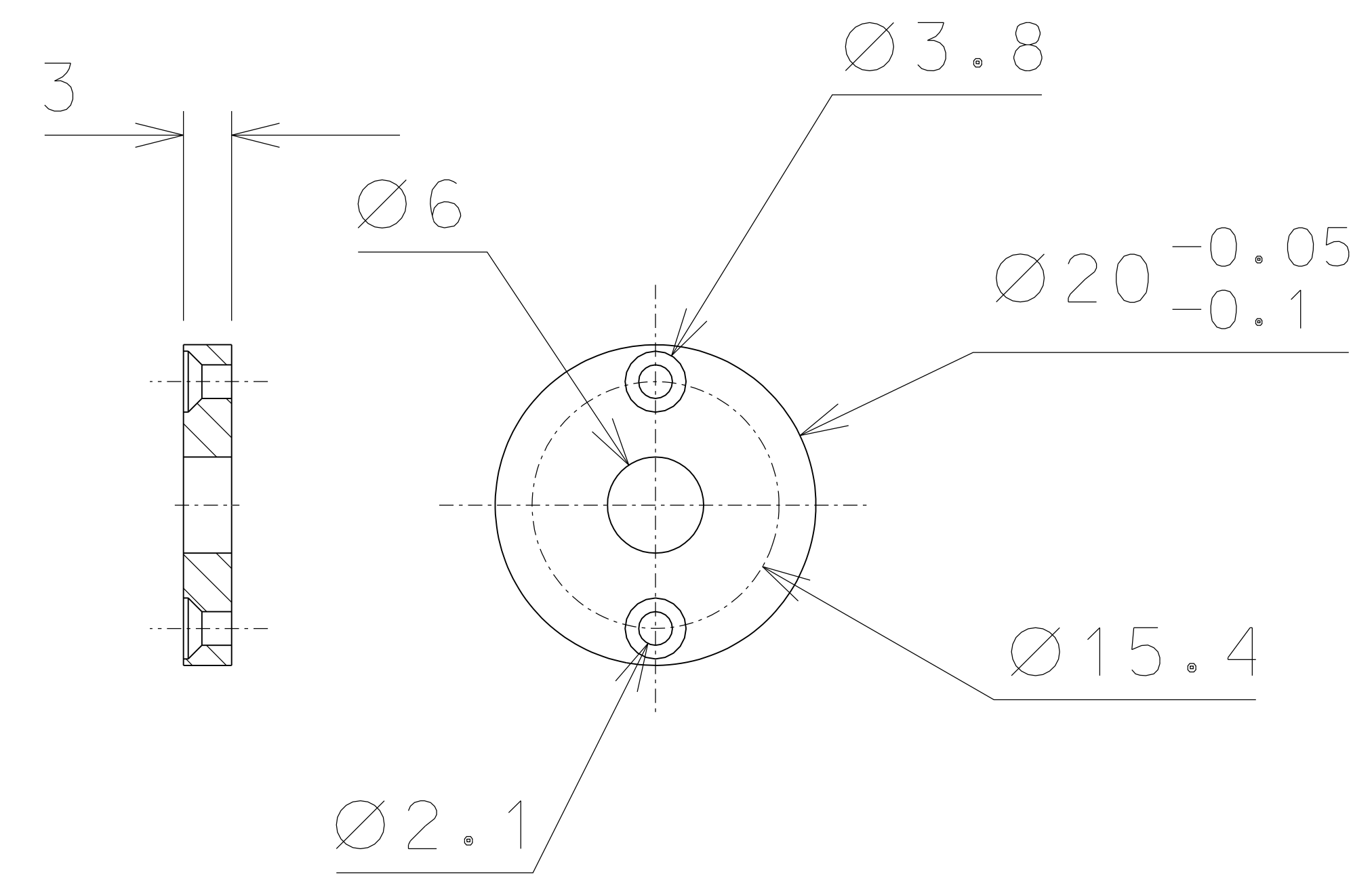
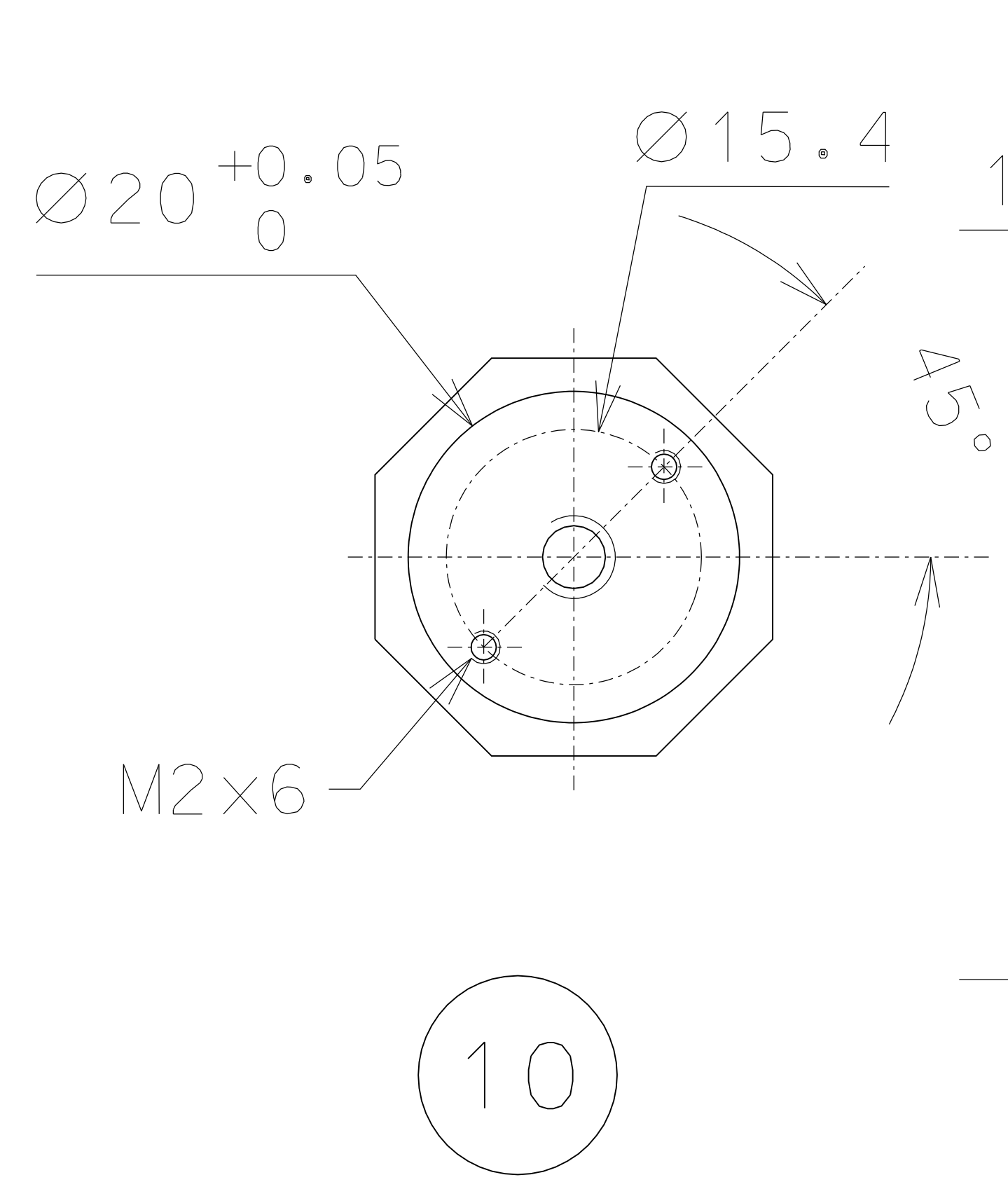
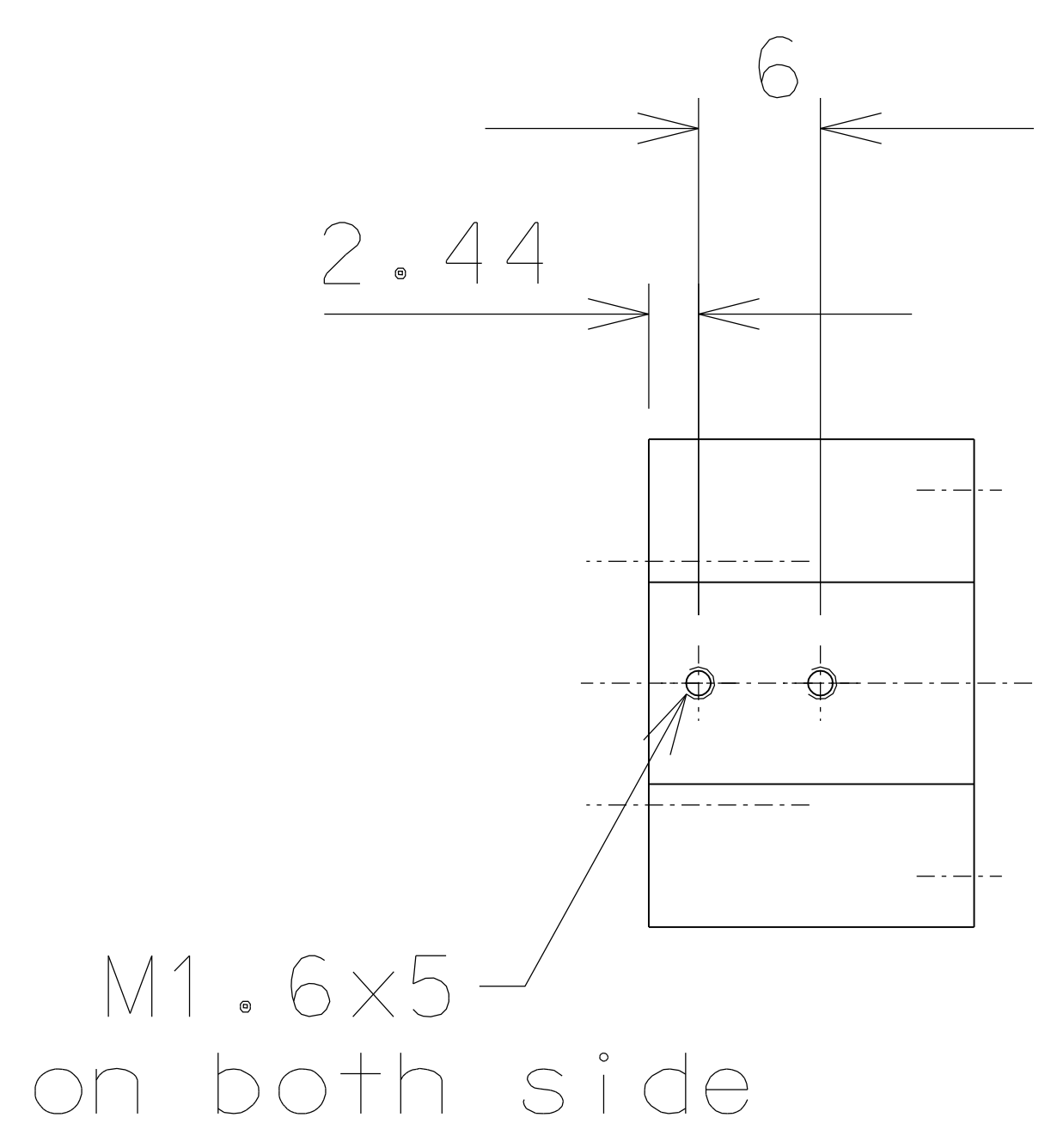


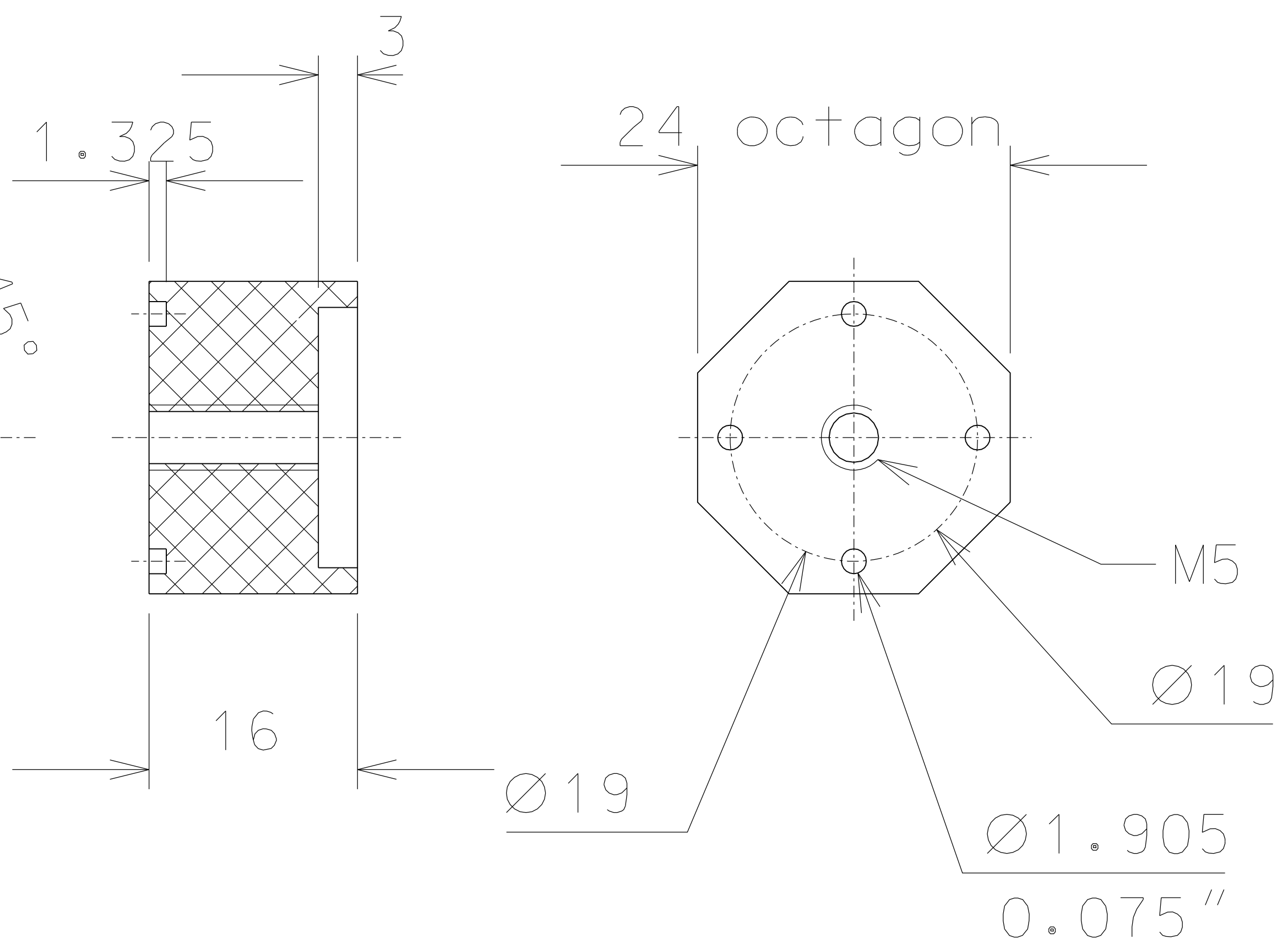
12



8



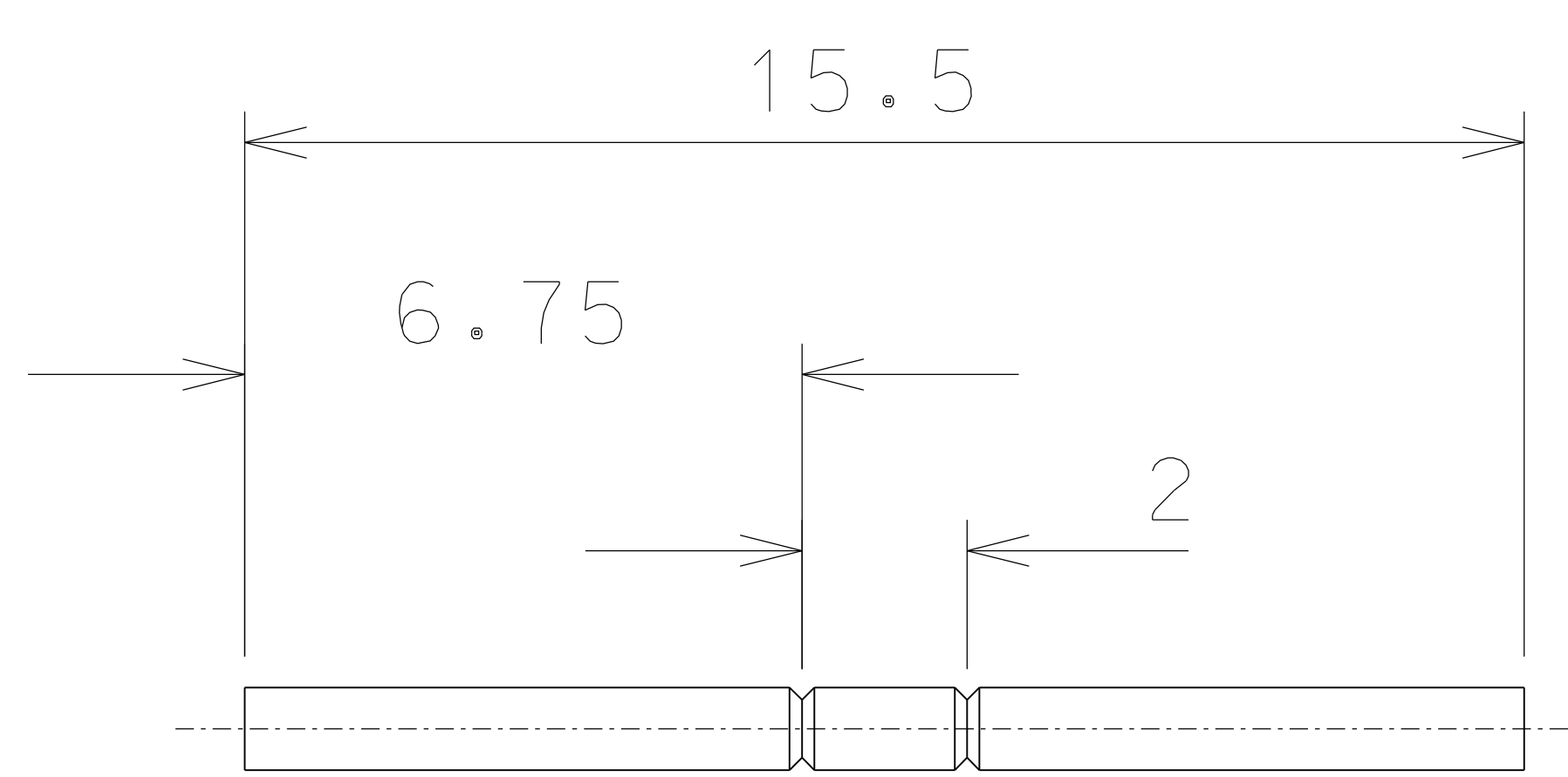
10



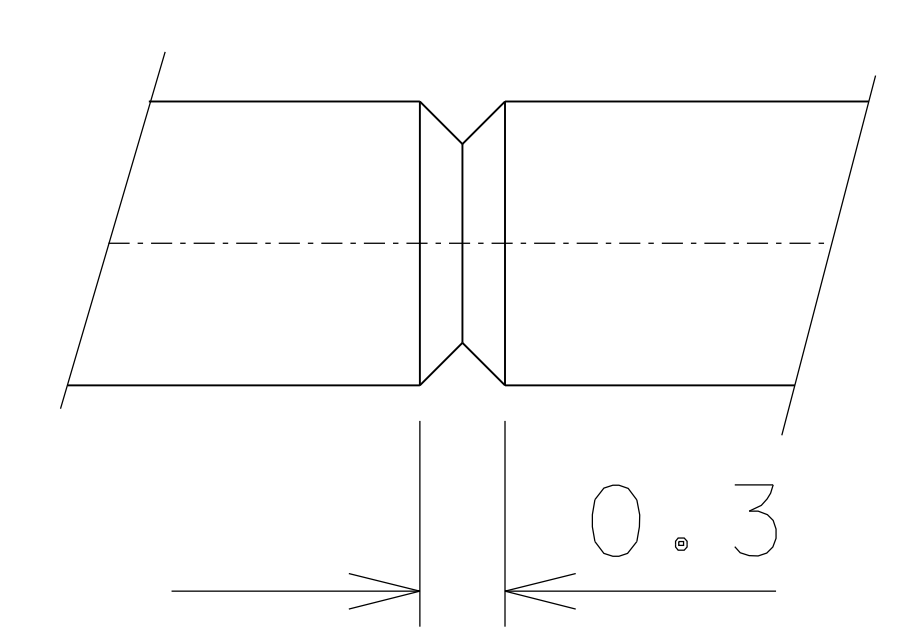
Screws of inox

ref.	pieces	mat. and treatments	scale
9	16	nut M5	
10	4	set screw 10-32x 1/2" (brass)	
12	4	self tapping screw M2x8	
6	32	fillister head M1.6x2.5	
7	16	fillister head M2.5x8	
5	4	socket head M3x16	
1-3-4	38	socket head M4x16	
detail		type	n°piec.

Screw's table



13



gold plated

ref.	note	date	signature
	Changed material part 8	23-10-08	
modifications			
ref.	pieces	mat. and treatments	scale
13	10	AISI 304	1/1
12	2	UHFC copper	1/1
10	2	peek	1/1
8	8	PCB	4/1

General machining tolerances UNI 5307-63								
Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	> 4000
linear Toll.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
angular Toll.	±1	±30'	±20'	±10' referred to the shortest side				

	designed for		R.De Salvo	
	draw. by		G.Gennaro-PROMECC	
	date	13-10-08	scale	1/1
	LIGO-D081035-01-D			
title		MINI-TNI		
		DETAILS		
detail from		031	A 3	