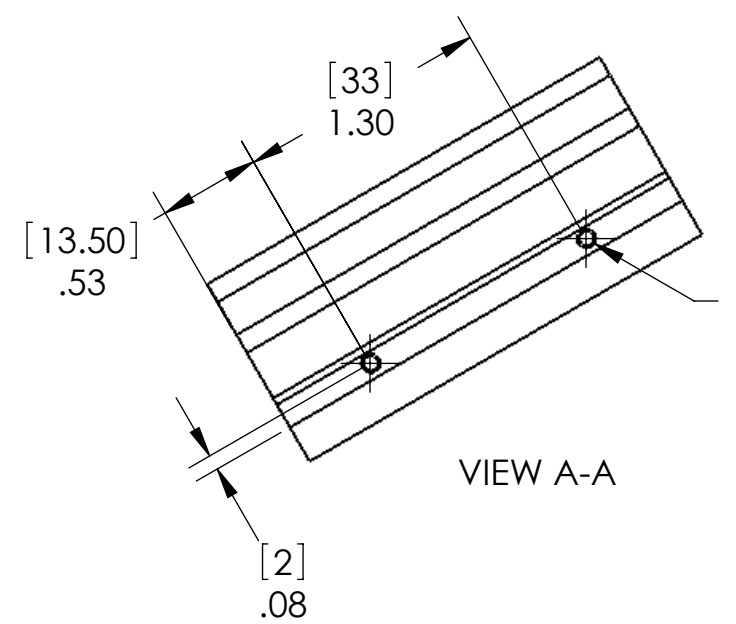
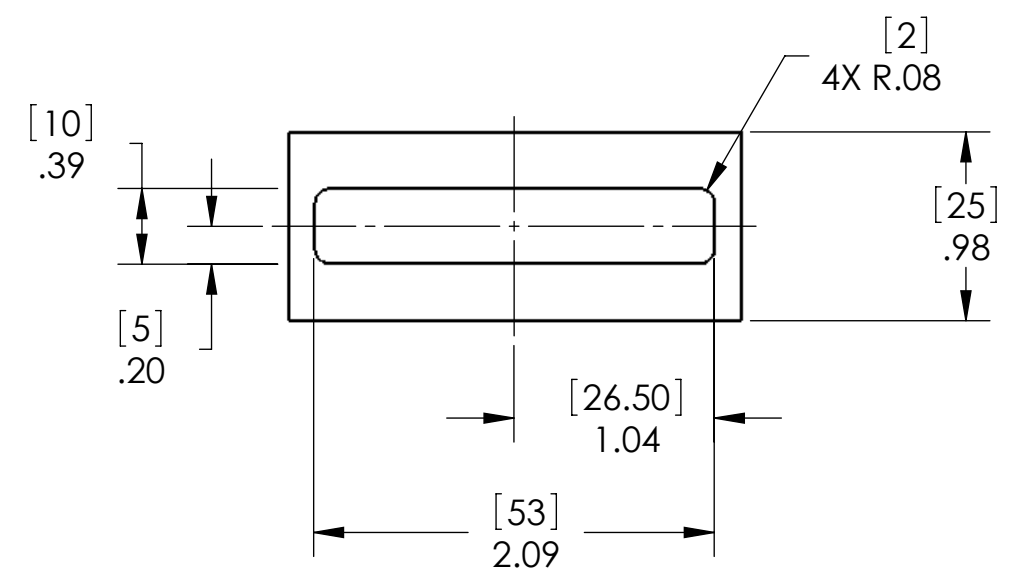
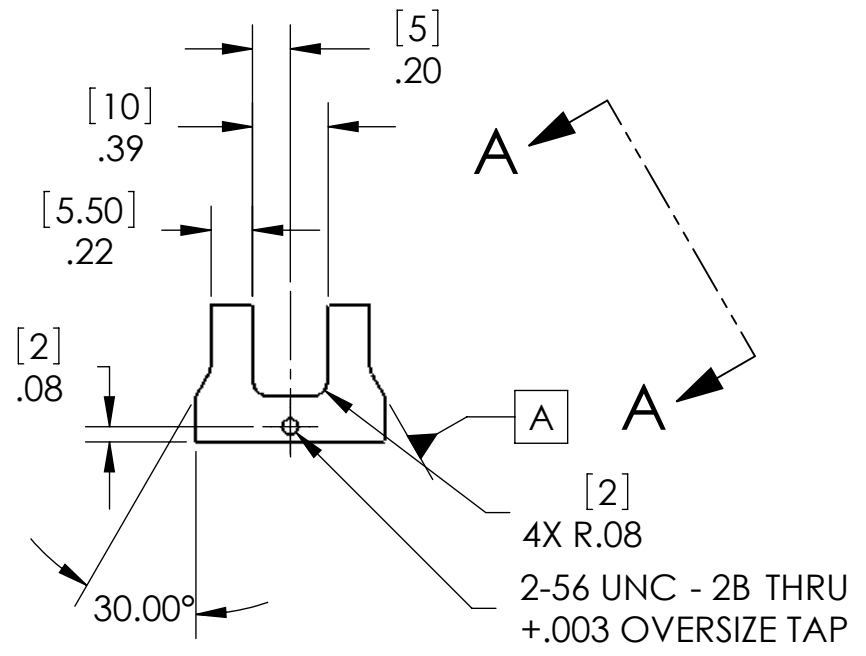
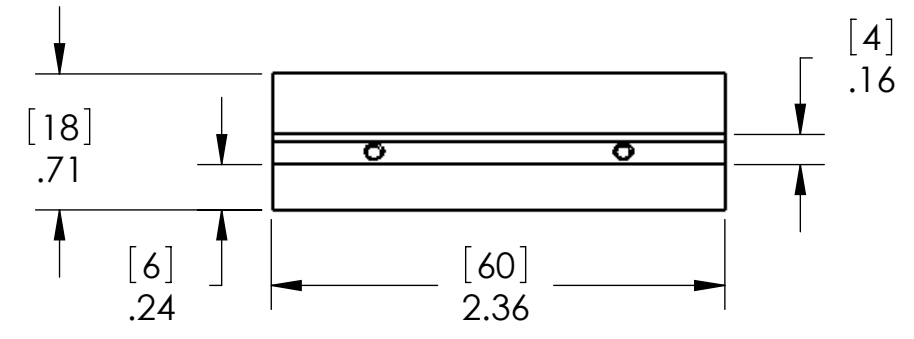
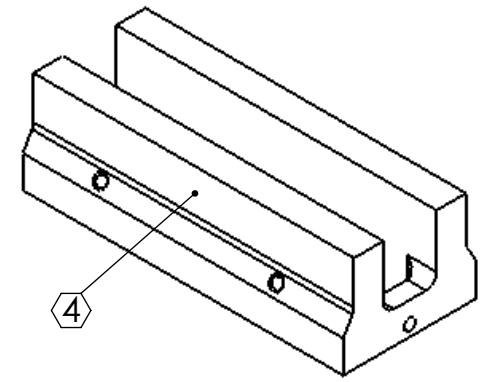


REV.	DATE	DCN #	DRAWING TREE #
A	12 AUG 2008	E080415-00-D	



ϕ .0781 [1.9837] \pm .0005 THRU
 \surd ϕ .100 [2.540] MAX. X 90°
 \perp ϕ .0014 A



PARTS LIST																											
NOTES: (UNLESS OTHERWISE SPECIFIED)																											
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.		DIMENSIONS ARE IN INCHES [mm] TOLERANCES: .XX \pm 0.01 .XXX \pm 0.005 ANGULAR \pm 0.5°																									
④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED, EXAMPLE: D050XXX-A S/N 001		MATERIAL 6061-T6 AL FINISH 125 μ inch																									
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