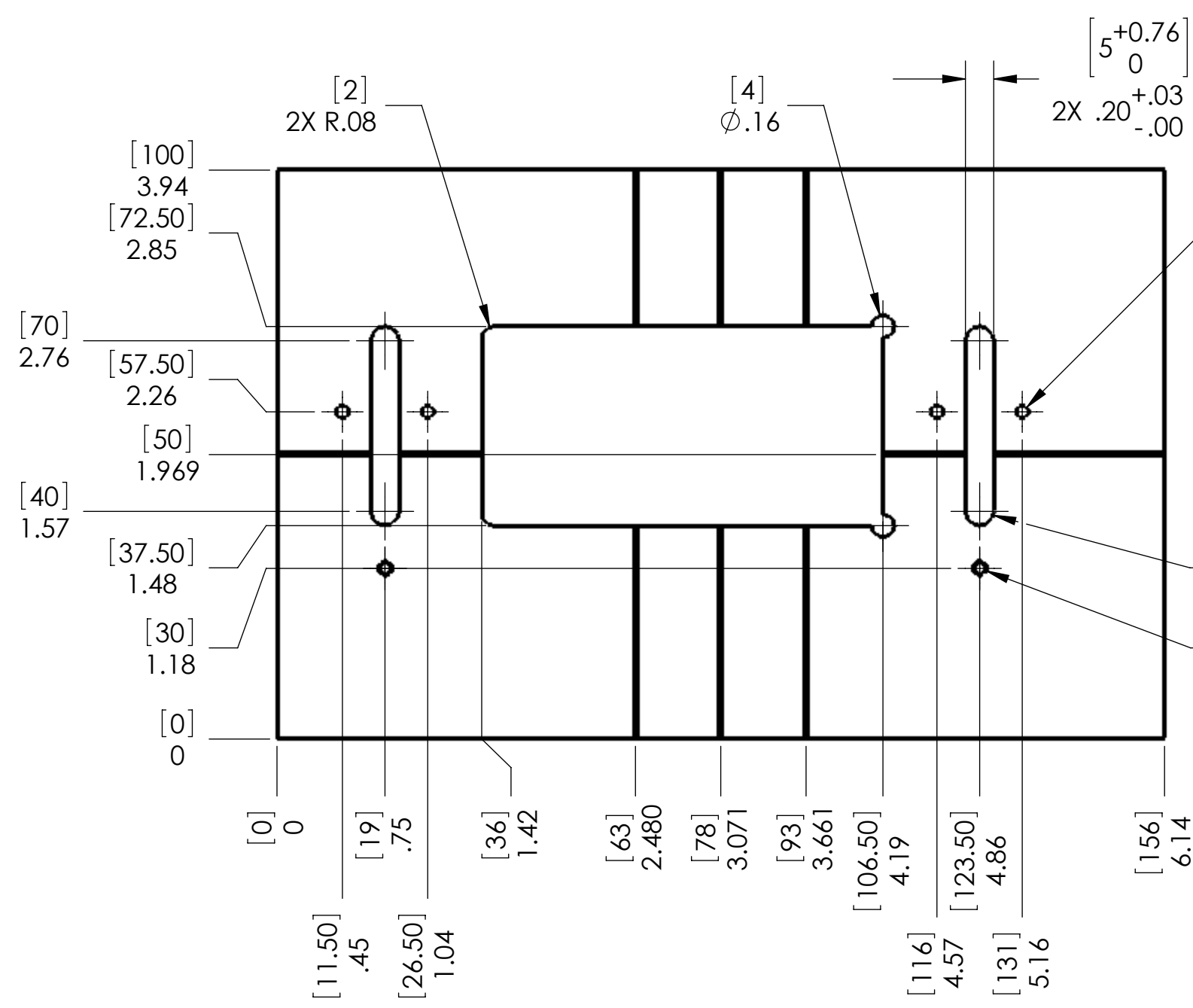
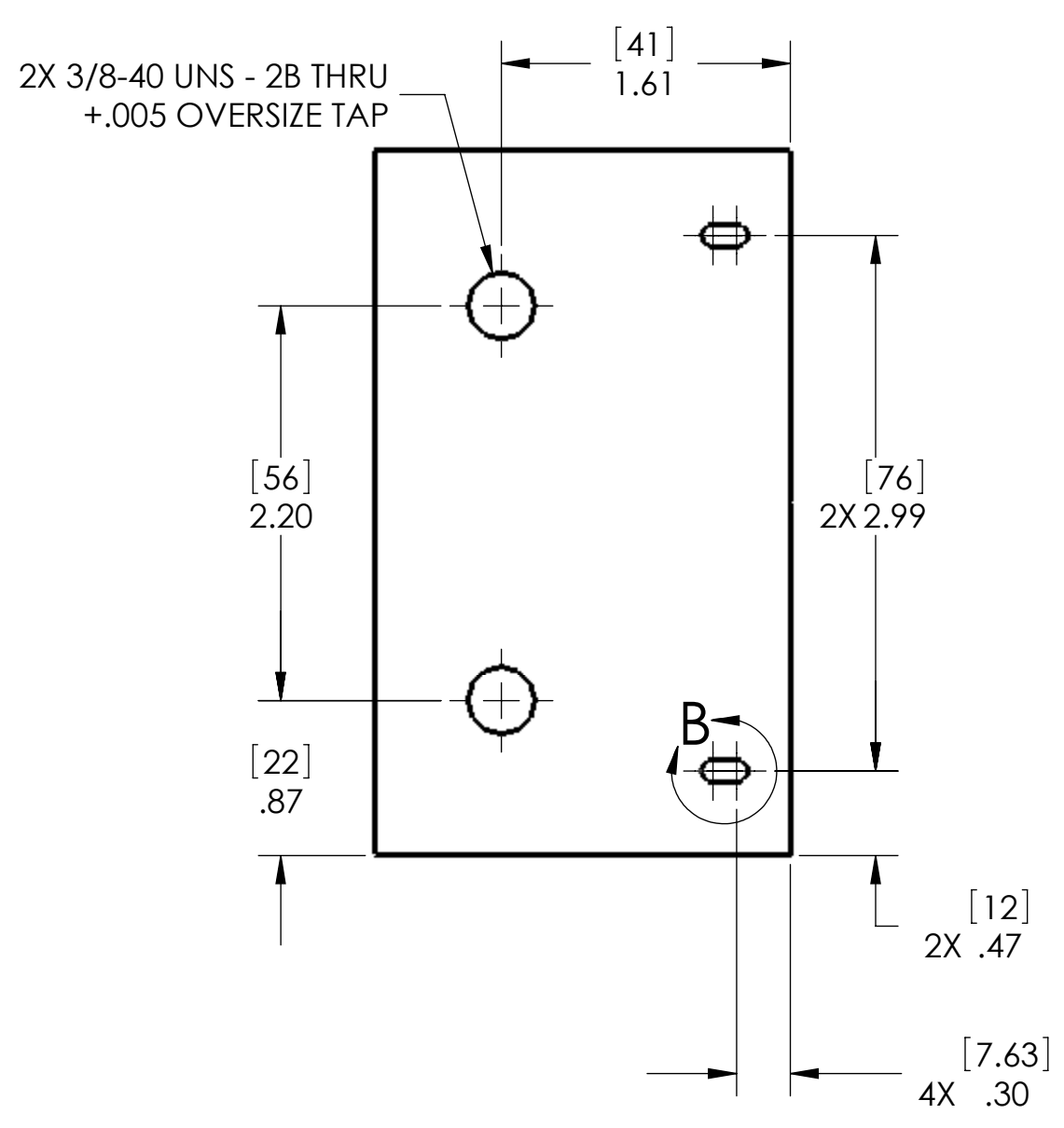
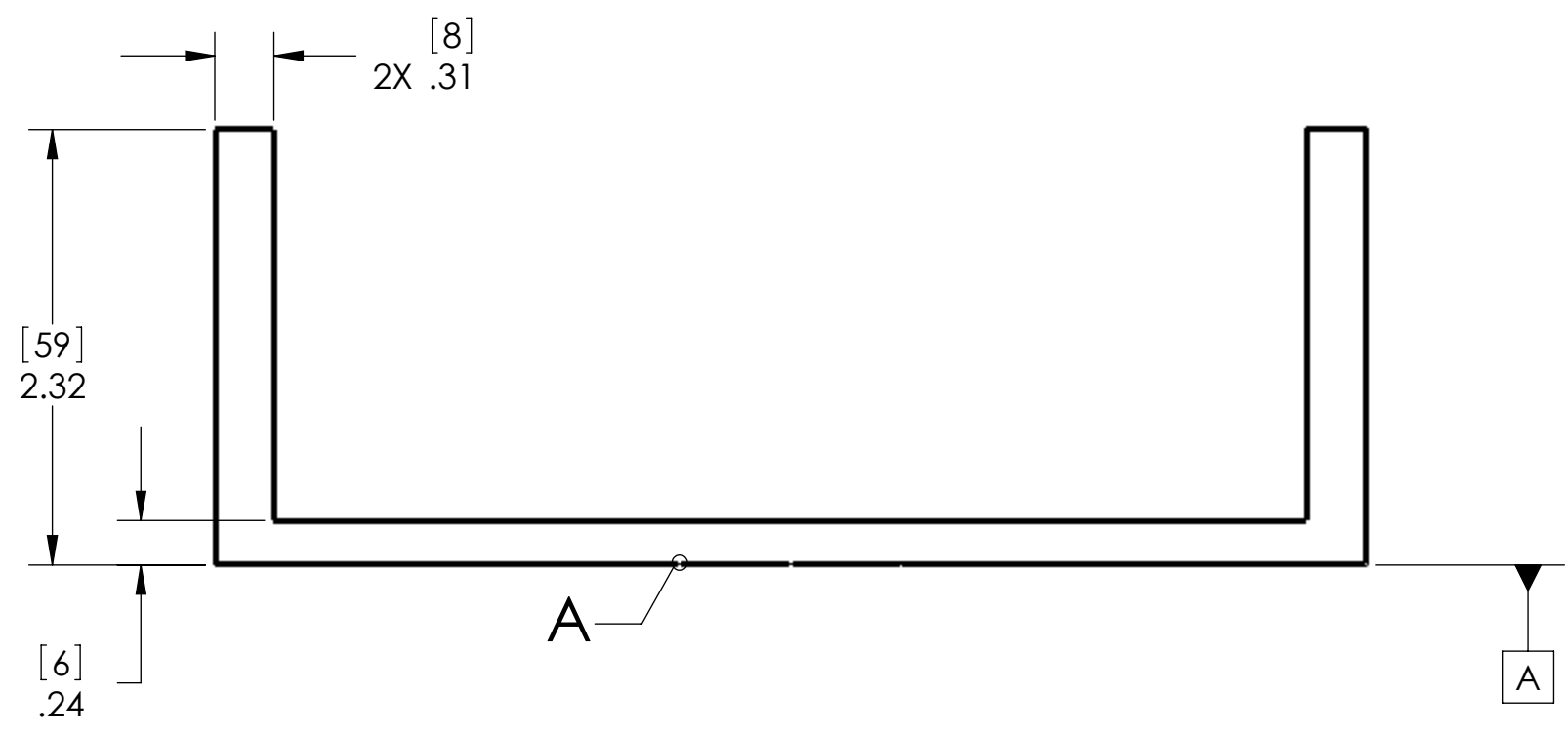
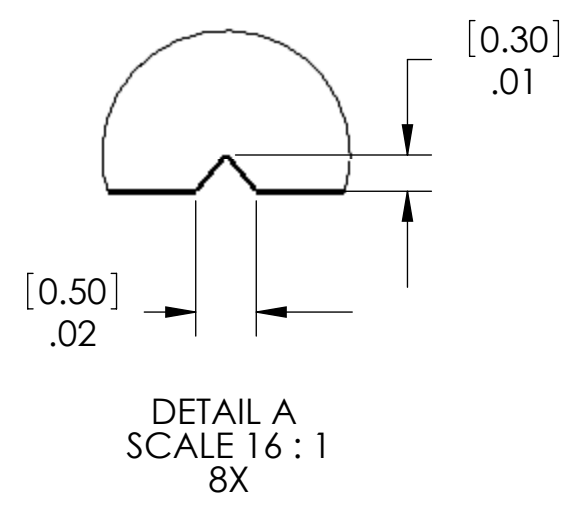
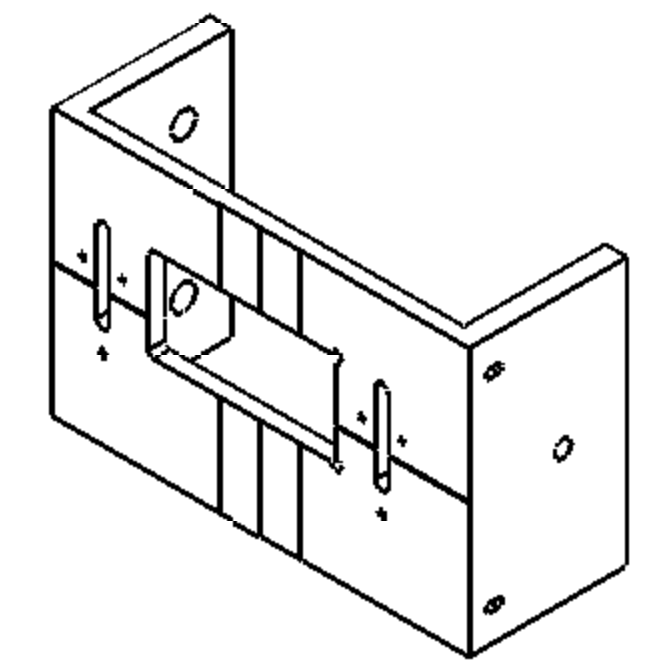


REV.	DATE	DCN #	DRAWING TREE #
A	12 AUG 2008	E080415-00-D	



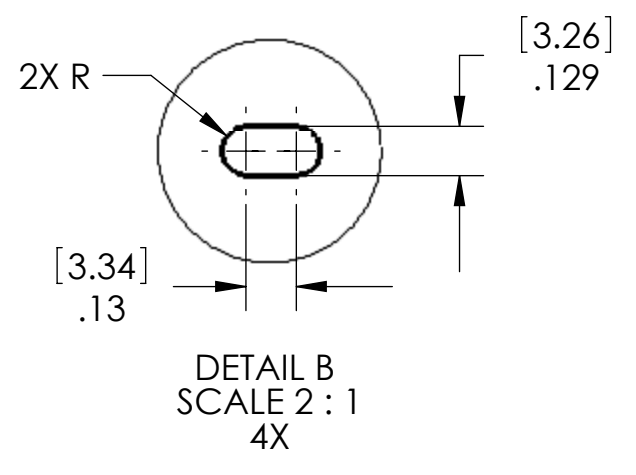
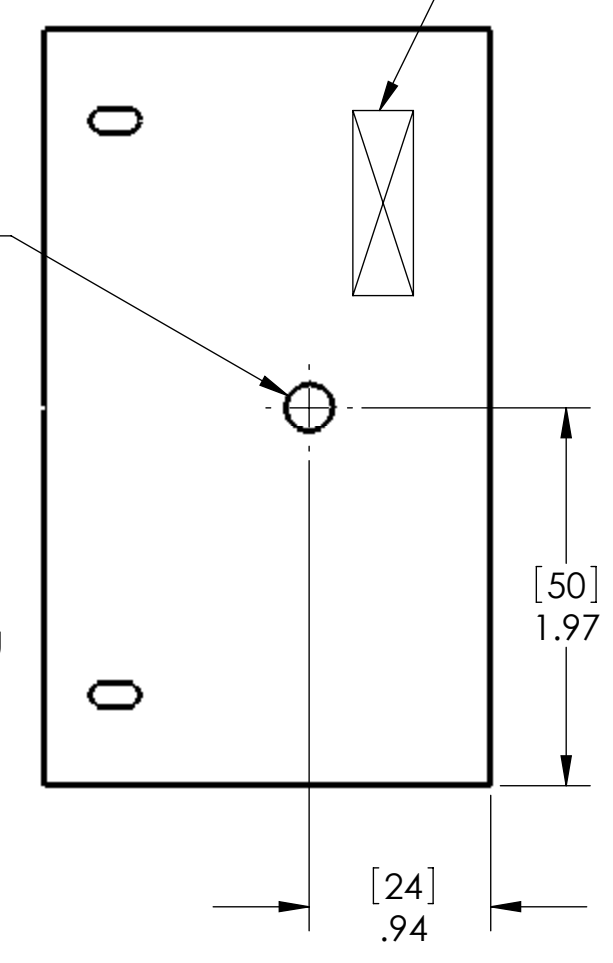
4X 2-56 UNC - 2B THRU
+.003 OVERSIZE TAP

1/4-20 UNC - 2B THRU
+.005 OVERSIZE TAP

4X R

2X Ø .0781 [1.9837] ±.0005 THRU
∠ Ø .100 [2.540] MAX. X 90°

Ⓛ φ .0014 A



NOTES: (UNLESS OTHERWISE SPECIFIED)			PARTS LIST																						
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.			DIMENSIONS ARE IN INCHES (mm) TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°																						
Ⓢ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION, ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER, SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 1/2" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED, EXAMPLE: D082247-A S/N 001			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY D080407 PART NAME BONDING TEMPLATE																						
MATERIAL 6061-T6 AL FINISH 125 μ inch			<table border="1"> <thead> <tr> <th>NAME</th> <th>DATE</th> <th>SIZE</th> <th>DWG. NO.</th> <th>REV.</th> </tr> </thead> <tbody> <tr> <td>DRAWN M. MEYER</td> <td>29 JUL 2008</td> <td>C</td> <td>D080408</td> <td>A</td> </tr> <tr> <td>CHECKED J. ROMIE</td> <td>30 JUL 2008</td> <td></td> <td></td> <td></td> </tr> <tr> <td>APPROVED</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			NAME	DATE	SIZE	DWG. NO.	REV.	DRAWN M. MEYER	29 JUL 2008	C	D080408	A	CHECKED J. ROMIE	30 JUL 2008				APPROVED				
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