



FASTENERS	Qty	McMaster Ref
Socket Cap Srews 1/4"-20x1.5	6	92488A231
Socket Cap Screws 1/4"-20x0.75	3	92488A222
Shoulder screw 1"x2.5	1	90298A877
Washer	1	98017A220
Hex Nut	1	94805A135

- NOTES :
1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE DIRT AND CHIPS.
 2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
 3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	LIGO MIT	
DIMENSIONS ARE IN INCHES TOLERANCES: TWO PLACE DECIMAL \pm 0.015 THREE PLACE DECIMAL \pm 0.005 ANGULAR: \pm 30' SURFACE FINISH: 125		DRAWN	MATCHARD		
		CHECKED	MASON	01-2-08	TITLE: HAM ISI Fixture Trolley connector
		ENG APPR.	MASON	01-2-08	
MATERIAL 6061 ALLOY		COMMENTS:			SIZE
FINISH					DWG. NO.
DO NOT SCALE DRAWING					REV A
					SCALE: 1:2
					WEIGHT: 5.7 pds
					SHEET 1 OF 1