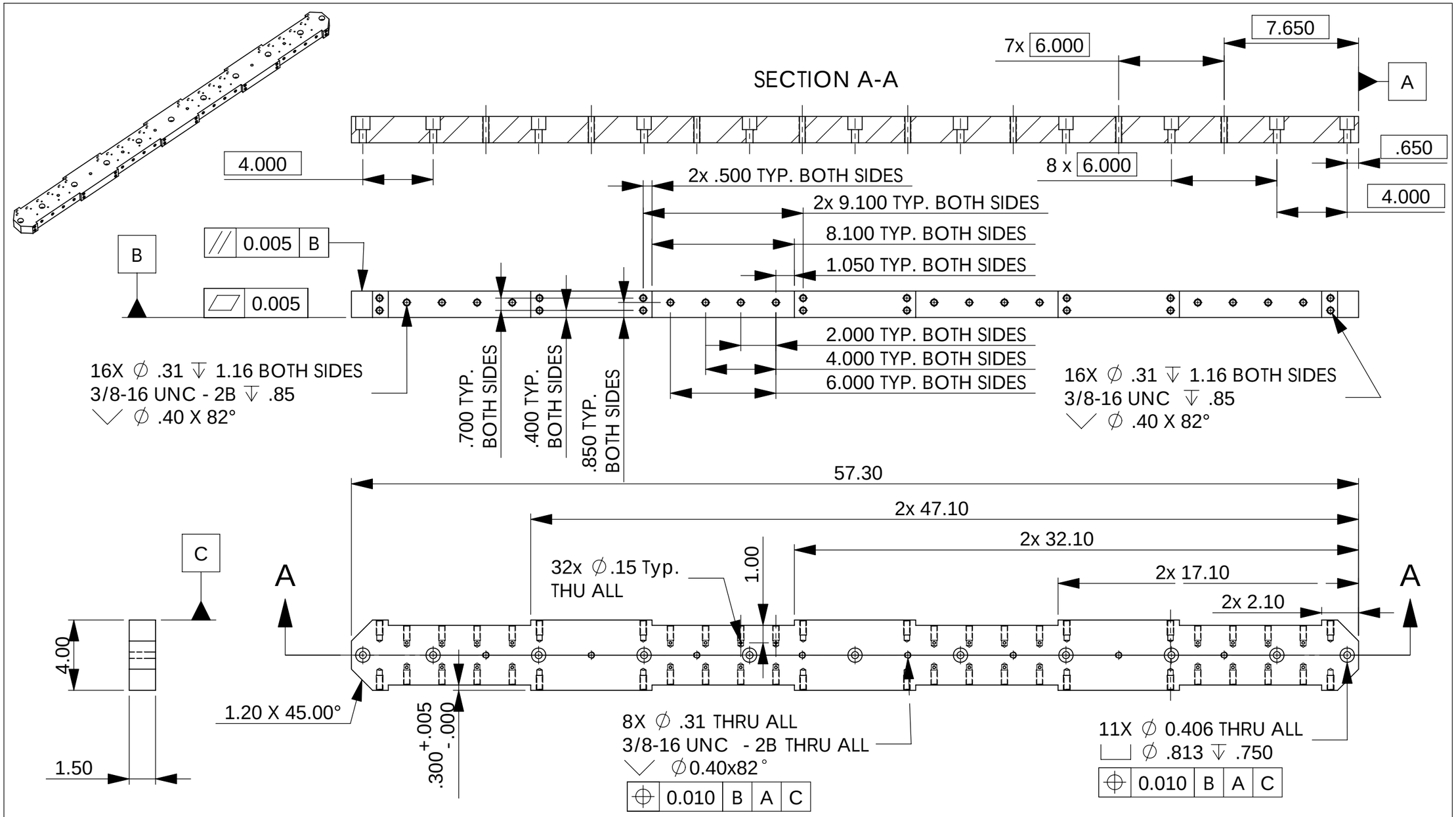

NOTES :

1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE DIRT AND CHIPS.
2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER

NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
TWO PLACE DECIMAL: ± 0.015
THREE PLACE DECIMAL: ± 0.005
ANGULAR: ± 30'
SURFACE FINISH: 125

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
6061 ALLOY

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MATICHARD	8-13-07
CHECKED	STEIN	8-14-07
ENG APPR.	MASON	8-16-07
MFG APPR.		
Q.A.		

COMMENTS:

LIGO MIT

TITLE:

HAM
Lower Riser

SIZE	DWG. NO.	REV
A	D070301-A-D	A

SCALE:1/8 | WEIGHT: 29 pds | SHEET 1 OF 1

5 4 3 2 1