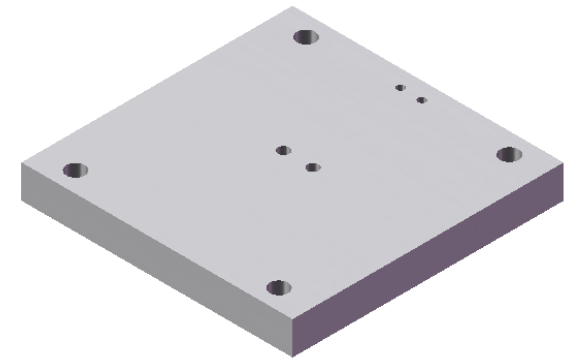
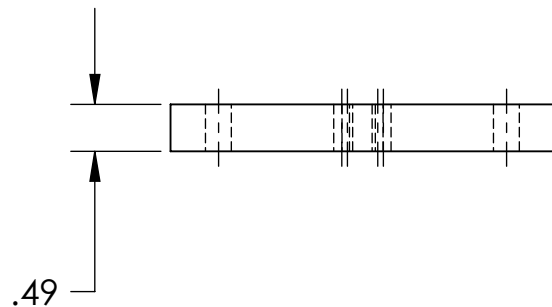
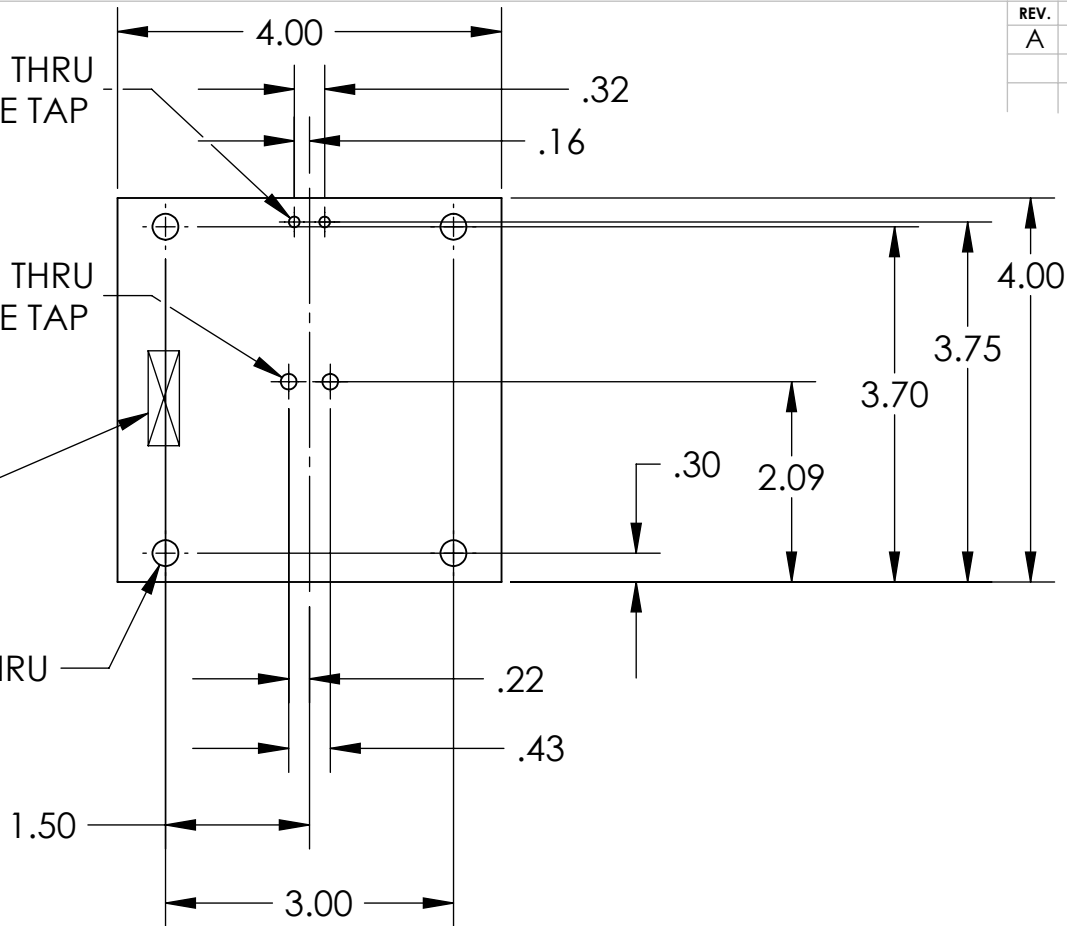


2X, 4-40 UNC THRU
.005 OVERSIZE TAP

2X, 8-32 UNC THRU
.005 OVERSIZE TAP

4X, ϕ .272 THRU

④



REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113-00	

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, R.02 MAX.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.

④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:
D050XXX-A
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
6061-T6 AL

FINISH
32 μ inch

	NAME	DATE
DRAWN	C. Torrie	7 FEB 2007
CHECKED	M. Meyer	25 MAR 2008
APPROVED		



SYSTEM	ADVANCED LIGO		
SUB-SYSTEM	SUS		
NEXT ASSY	OMC Lower Wire Jig		
PART NAME	OMC INTERFACE FOR WIRE JIG		
SIZE	DWG. NO.	REV.	
A	D070248	A	
SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	