



		modified holes part 118		31-07-06	
		added holes part 118		17-07-06	
		changed n° parts		08-04-06	
ref.		note		date	signature
modifications					
118	1	AISI 304	1/1		
108	1	AISI 304	1/1		
ref.	pieces	mat. and treatments	scale	ref.	pieces mat. and treatments scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	≥ 6-30	≥ 30-120	≥ 120-315	≥ 315-1000	≥ 1000-2000	≥ 2000-4000	≥ 4000
Linear Toli.	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side				
		designed for <b>R.De Salvo</b>						
		<b>LIGO PROJECT</b>				draw. by <b>G. Gennaro-PROMECC</b>		
		date <b>4-08-05</b>		scale <b>1/1</b>				
title <b>HAM-OPTICAL BENCH</b>		LIGO-D051162-03-D						
LARGE FILTER		data1 from 157		A 2				