



NOTE: Are all through holes

A	modified holes	28-10-05	
ref.	name	date	signature

modifications			
103	4	AISI 304	1/2.5
ref.	pieces	mat. and treatments	score
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General machining tolerances UNI 5101-85

Ø/flatness	+/- 0.1	+/- 0.05	+/- 0.025	+/- 0.015	+/- 0.010	+/- 0.005	+/- 0.002	+/- 0.001	+/- 0.0005
linear flat.	± 0.1	± 0.05	± 0.025	± 0.015	± 0.010	± 0.005	± 0.002	± 0.001	± 0.0005
angular flat.	± 1'	± 30"	± 20"	± 10"	± 10"	± 10"	related to the shortest side		

designed by: **R. De Salvo**
 drawn by: **G. Germano - PROMEC**
 date: **3-08-05** scale: **1:2.5**

HAM-OPTICAL BANCH
 LARGE FILTER
 LIGO-D051158-01-D
 sheet: 157 of 1