



ref.	note	date	signature				
modifications							
47	4 peek 1000	1/1					
46	4 EN 6082	1/1					
45	4 AISI 304	1/1					
43	4 AISI 304	1/1	51 4 AISI 304 1/1				
42	4 EN 6082	1/1	50 4 AISI 304 1/1				
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	6-30	30-120	120-315	315-1000	>1000-2000	>2000-4000	>4000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1	± 30'	± 20'	referred to the shortest side				
designed for							R.De Salvo	
LIGO PROJECT							draw. by G. Gennaro-PROMECC	
title							date	
HAM-OPTICAL BENCH							12-01-05	
SLIDE							scale	
							1/1	
							LIGO-D051143-00-D	
							sheet	
							108	
							A 2	