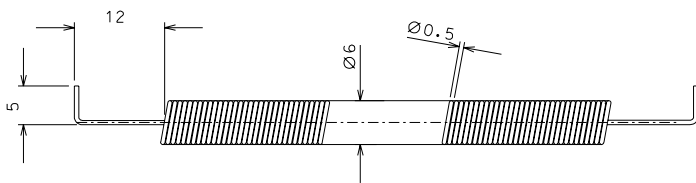


Note: Slip fit on part. 45 after assembly



76 N° 100 turns

ref.	note	date	signature
modifications			
76	12	Cu Be	2/1
52	8	peek 1000	1/1
49	8	AISI 304	1/1
48	8	AISI 304	1/1
44	4	EN 6082	1/1
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63						
Dimensions	< 6	6-30	30-120	120-315	315-1000	> 1000-2000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2
angular Toli.	± 1'	± 30'	± 20'	referred to the shortest side		
designed for				R.De Salvo		
draw. by				G. Gennaro-PROMECA		
date				12-01-05		
title				scale 1/1		
HAM-OPTICAL BENCH				LIGO-D051139-00-D		
SLIDE				detail from 108-109 A 2		