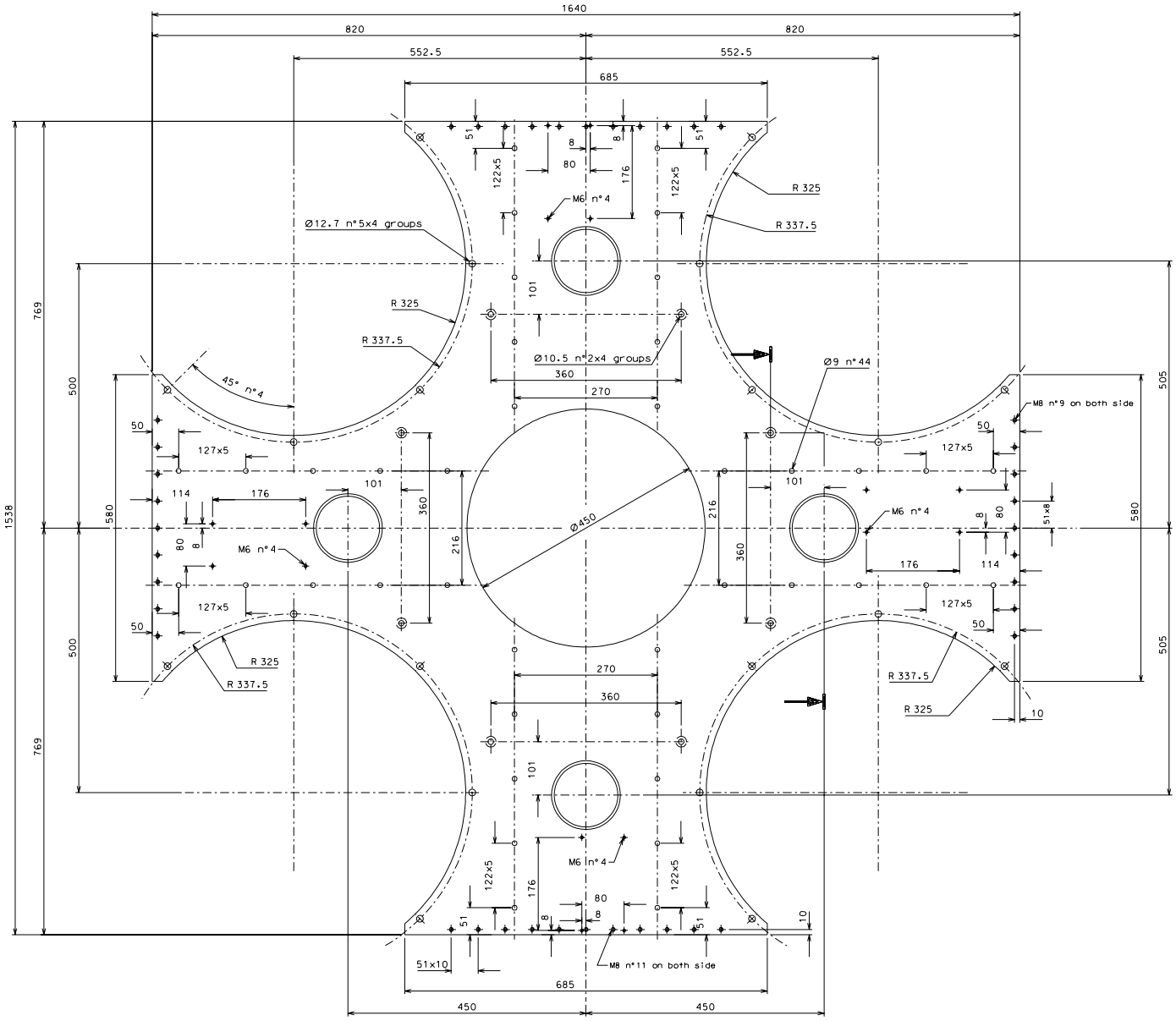

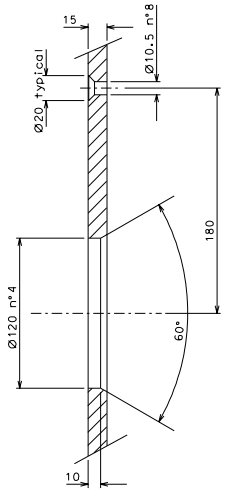

scale 2:1

NOTE: Prototype LASTI built with EN 5083

ref.	note	date	signature
	added cventral hole	08-09-06	
	added wiring's holes	19-07-06	
	modified material	07-04-06	
	added holes details 223-224	20-03-06	

modifications

ref.	pieces	mat. and treatments	scale
4	1	EN 6082 T6	1/4

ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63

Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	> 4000
linear toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular toll.	± 1	± 30'	± 20'		± 10'			

refered to the shortest side

LIGO PROJECT

designed for R.De Salvo

drew by G.Gennaro-PROMEC

date 4-01-05

scale 1/4

title HAM-OPTICAL BENCH
FILTER'S PLATE

LIGO-D051128-04-D

dwg n° 102

A 1