



NOTE-1: All holes are through
 NOTE-2: All welding are made with TiG

general modification for welding	27-05-06		
modified ribs part 1	04-05-06		
added reference number	28-04-06		
added holes for insertion tools	02-02-06		
ref.	app. date signature		
modifications			
1.5	see draw.116	1.9	see draw.219
1.4	see draw.215	1.8	see draw.219
1.3	see draw.115	1.7	see draw.219
1.2	see draw.217	1.6	see draw.219
1.1	see draw.216		
ref.	descr. and treatments	date	signature

General machining tolerances UNI 5301-83								
Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	>2000-4000	> 4000
Linear dim.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angular dim.	±1'	±30"	±20"	±10"	refer to the nearest size			
designed by G. Gennaro-PROMEC								
LIGO PROJECT								
drawn by R.De Salvo								
date 23-12-04								
scale 1/8								
title HAM-OPTICAL BENCH								
project BASE								
sheet 100								
page A 1								