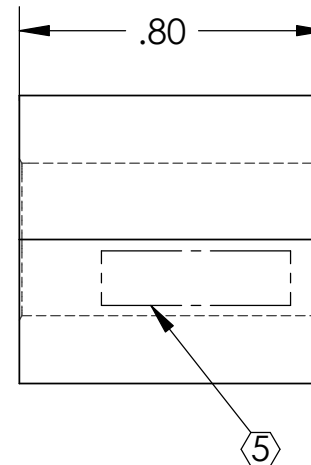
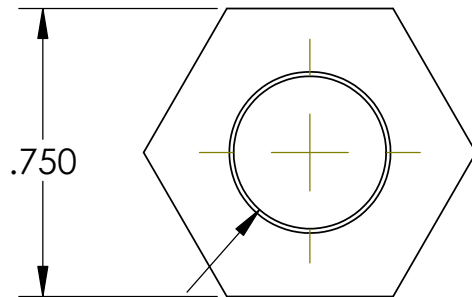
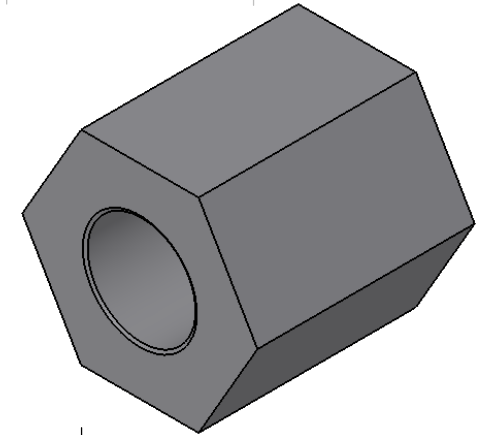
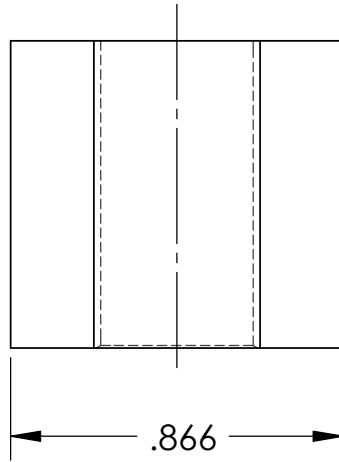


REV.	DATE	DCN #	DRAWING TREE #
A	MAR 23 2006	E060057-00	E060059-A



Ø.397, INSTALL 3/8-16
SCREW-LOCK HELI-COIL INSERT, .75 LONG

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING
2. REMOVE ALL SHARP EDGES, R.02 MAX.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. Mass, m = 0.0283 g
5. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:
D050201-A
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
6061-T6-Al

FINISH
32 µ inch

	NAME	DATE
DRAWN	C Torrie	21 APR 2005
CHECKED		
APPROVED		

SCALE: 4:1 PROJECTION:  SHEET 1 OF 1

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY D040524

PART NAME
INTERFACE J NUT

SIZE DWG. NO.
A D050201

REV.
A