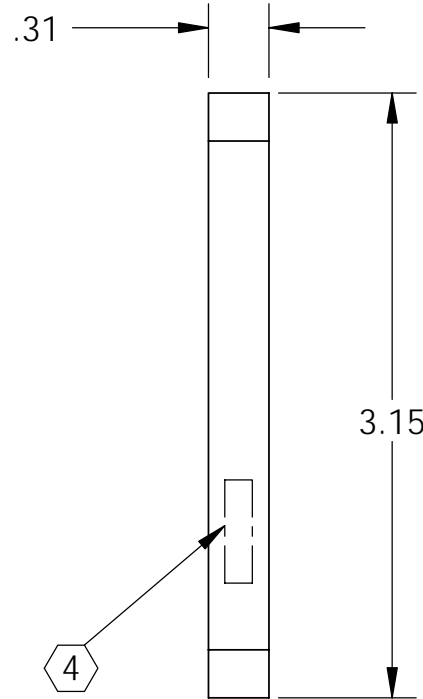
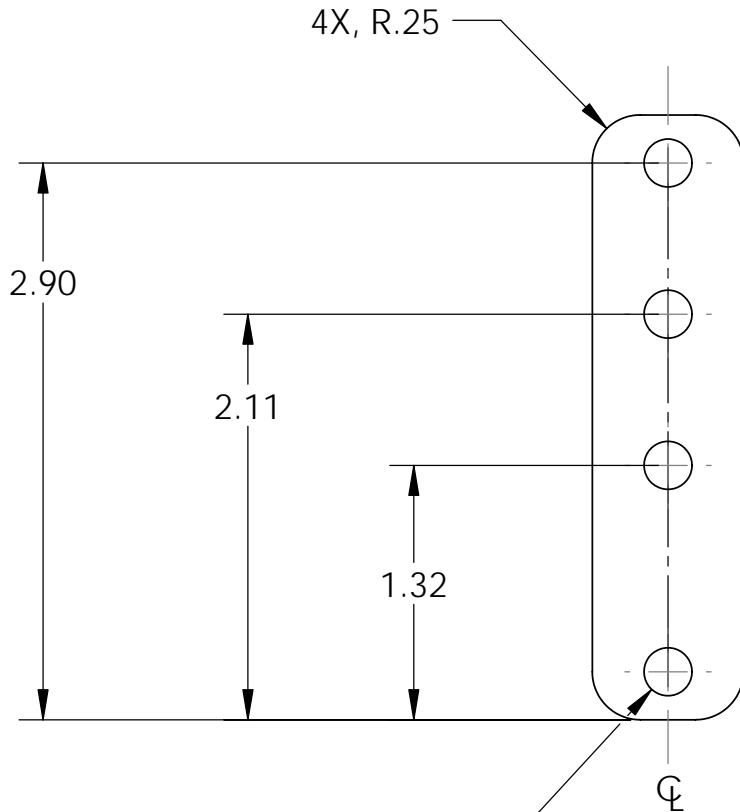
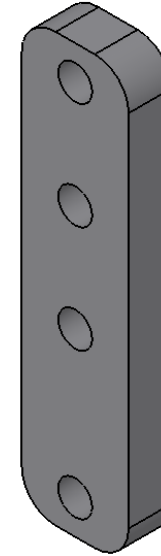
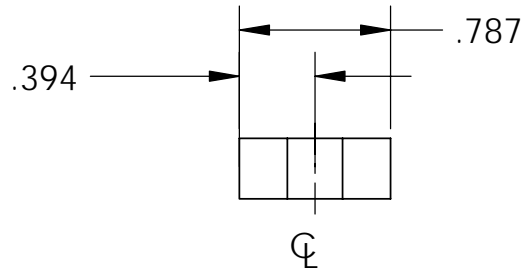


| REV. | DATE        | DCN #      | DRAWING TREE # |
|------|-------------|------------|----------------|
| A    | 28 MAR 2006 | E060057-00 | E060059-A      |
|      |             |            |                |



4X, 1/4-20 UNC  
+.005 OVERSIZE TAP

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING
- REMOVE ALL SHARP EDGES, R.02 MAX.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
- ④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION, ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:  
D050195-A  
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± 0.01  
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL  
6061-T6-Al

FINISH  
32 μ inch

|          | NAME     | DATE        |
|----------|----------|-------------|
| DRAWN    | C Torrie | 22 APR 2005 |
| DESIGNED | R JONES  | MAR 2005    |
| CHECKED  | R JONES  | 23 APR 2005 |
| APPROVED |          |             |



SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY LOWER STRUCTURE

PART NAME FACE STOP

SIZE DWG. NO. D050195

REV. A

SCALE: 1:1 PROJECTION: SHEET 1 OF 1