



ref.		none	one	signature				
modifications								
4	1	EN 5083 H111	1/4					
ref.	plate	scr. and treatments	scr.	ref. plate				
scr. and treatments								
scr.								
General machining tolerances UNI 5101-85								
dimension	< 4	4-30	30-120	120-315	> 315-1000	> 1000-5000	> 5000-10000	> 10000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular tol.	± 1'	± 30'	± 20'	± 10' related to the shortest side				
designed by: R. De Salvo								
drawn by: G. Gemmaro-PROMECA								
date: 4-01-05								
scale: 1/4								
title: HAM-OPTICAL BENCH								
LIGO-D050128-00-D								
FILTER'S PLATE								
sheet: 102								
of: A 1								