



Note for 19: Forced with light press fit into detail 17 after cleaning and before coiling

ref.	note	date	signature
modifications			
20	32	AISI 304	1/1
19	4	AISI 304	1/1
12	4	AISI 304	1/1
11	4	AISI 316	1/1
10	4	AISI 304	1/1
ref.	pieces	mat. and treatments	scale
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General machining tolerances UNI 5307-63						
Dimensions	< 6	=6-30	>30-120	>120-315	>315-1000	>1000-2000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2
Angular Toli.	± 1'	± 30'	± 20'	± 10'		

referred to the shortest side

designed for	R.De Salvo	
draw. by	G. Gennaro-PROMECC	
date	2-01-05	scale 1/1
title	HAM-OPTICAL BENCH	
DETAIL from	106	A 2

LIGO PROJECT

DETAILS FILTER

(11) silver plated