



Note for 19: Forced with lighth press fit into detail 17 after cleaning and before coiling

ref.	note	date	signature
modifications			
20	32	AISI 304	1/1
19	4	AISI 304	1/1
12	4	AISI 304	1/1
11	4	AISI 316	1/1
10	4	AISI 304	1/1
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	=6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	>4000
Linear Toli.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
angular Toli.	±1	±30'	±20'	±10' referred to the shortest side				

designed for		R.De Salvo	
draw. by		G. Gennaro-PROMECC	
date	2-01-05	scale	1/1
title		HAM-OPTICAL BENCH	
DETAILS FILTER		LIGO-D050124-00-D	
detail from	106	A 2	