



\perp Ø.05 A
 ∇ Ø.2 A-B

ref.		none	one	signature
modifications				
75	4	AISI 304 L	1/4	
64.2	22	AISI 304 L	1/4	
64.1	4	AISI 304 L	1/4	
64	2	AISI 304 L	1/4	
ref.	pieces	mat. and treatments	size	ref. of used mat. and treatments size

General machining tolerances UNI 5101-65					
dimension	< 4	4-30	30-120	120-315	> 315-1000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 1.0
angular tol.	± 1'	± 30'	± 20'	± 10'	related to the smallest size

designed by		R.De Salvo	
drawn by		G.Gemmaro-PROME	
date	19-12-04	scale	1/4
LIGO PROJECT		LIGO-D050113-00-D	
HAM-OPTICAL BENCH		TUBE SUSPENSION	
ref.	100	ref.	A 1

75