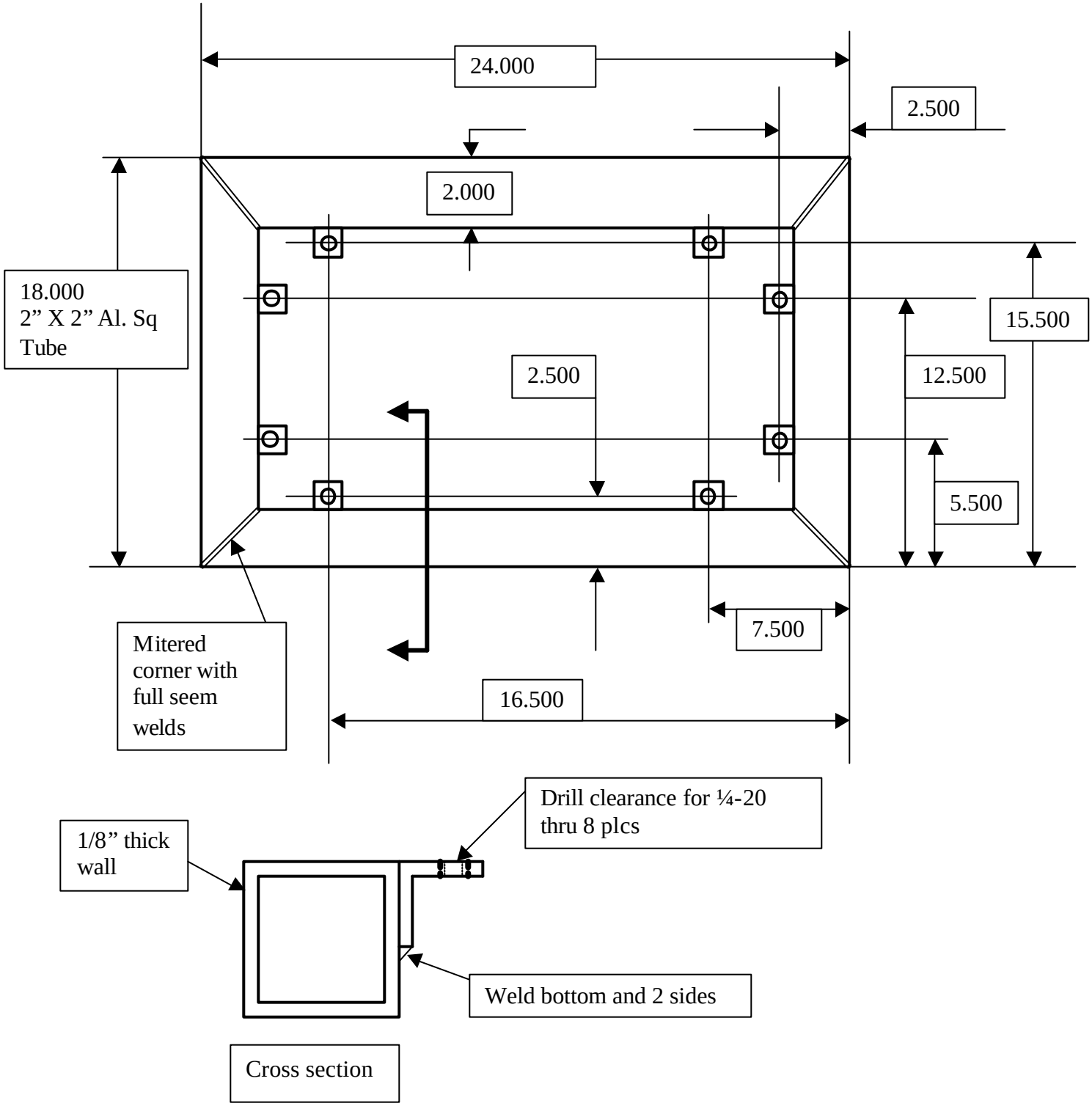Larry, please fabricate this frame from 2 X 2 Aluminum with 1/8 minimum wall thickness
The most critical dimensions are the hole locations as they need to match an existing part.
I need this in the next week or so.
Thanks , Doug 372-8107-++