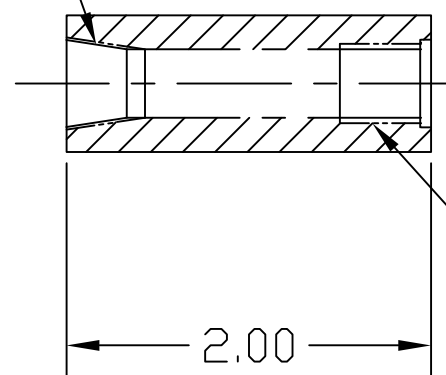


NOTES: (UNLESS OTHERWISE SPECIFIED)

REV.	DATE	DCN #	DRAWING TREE #
A	4/21/04	E040214-00-D	

1/4-NPT



$\phi 0.750 \pm 0.010$

MATERIAL:
6061-T6/7075-T6 ALUMINUM

7/16-20 x .50 deep
PORT WITH MS#33
PORT TOOL

ITEM NO.	REQ. QUANTITY	SPARE	TOT.	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES				DRAWN	DATE	NAME
				CHECKED	4/21/04	KENM
TOLERANCES: .XX±: .XXX±: ANGULAR:±				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
MATERIAL SEE NOTE				SYSTEM LLO		
FINISH NONE				SUB-SYSTEM HEPI		
				NEXT ASSY TBD		
				PART NAME MS PORT SEAL TEST PART TOOL		
				SIZE	DWG. NO.	REV
				B	D040220-A	A
				SCALE:	SHEET 1 OF 1	