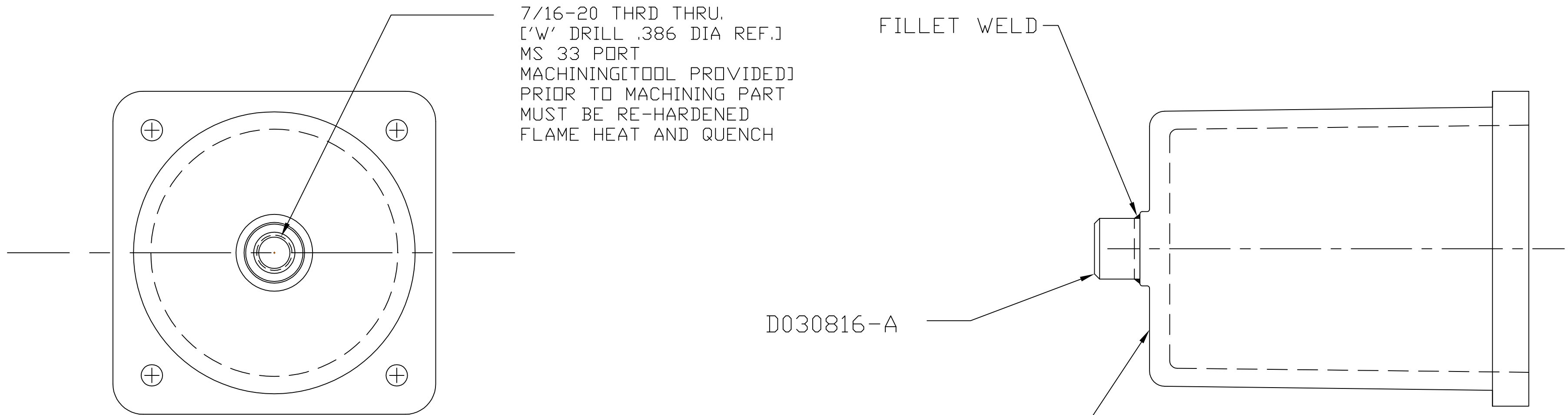


8 7 6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

MAKE 2 PER PUMP STATION

REV.	DATE	DCN #	DRAWING TREE #
A	4/21/04	E040214-00-D	



7/16-20 THRD THRU.  
[W] DRILL .386 DIA REF.]  
MS 33 PORT  
MACHINING[TOOL PROVIDED]  
PRIOR TO MACHINING PART  
MUST BE RE-HARDENED  
FLAME HEAT AND QUENCH

FILLET WELD

D030816-A

D040210-A

ITEM NO.	REQ. QUANTITY	SPARE	TOT. QUANTITY	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES				DATE	NAME	
TOLERANCES: XX ± .005 XXX ± .01 ANGULAR ± 3 DEG MATERIAL N/A FINISH NONE				4/21/04	LIGO	
DRAWN				KENM	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
CHECKED					SYSTEM LLO	
					SUB-SYSTEM HEPI	
					NEXT ASSY N/A	
					PART NAME LLO PUMP STATION RESISTOR HOUSING MOD.	
				SIZE	DWG. NO.	REV
				C	D030815-A	A
				SCALE:	SHEET 1 OF 1	

8 7 6 5 4 3 2 1