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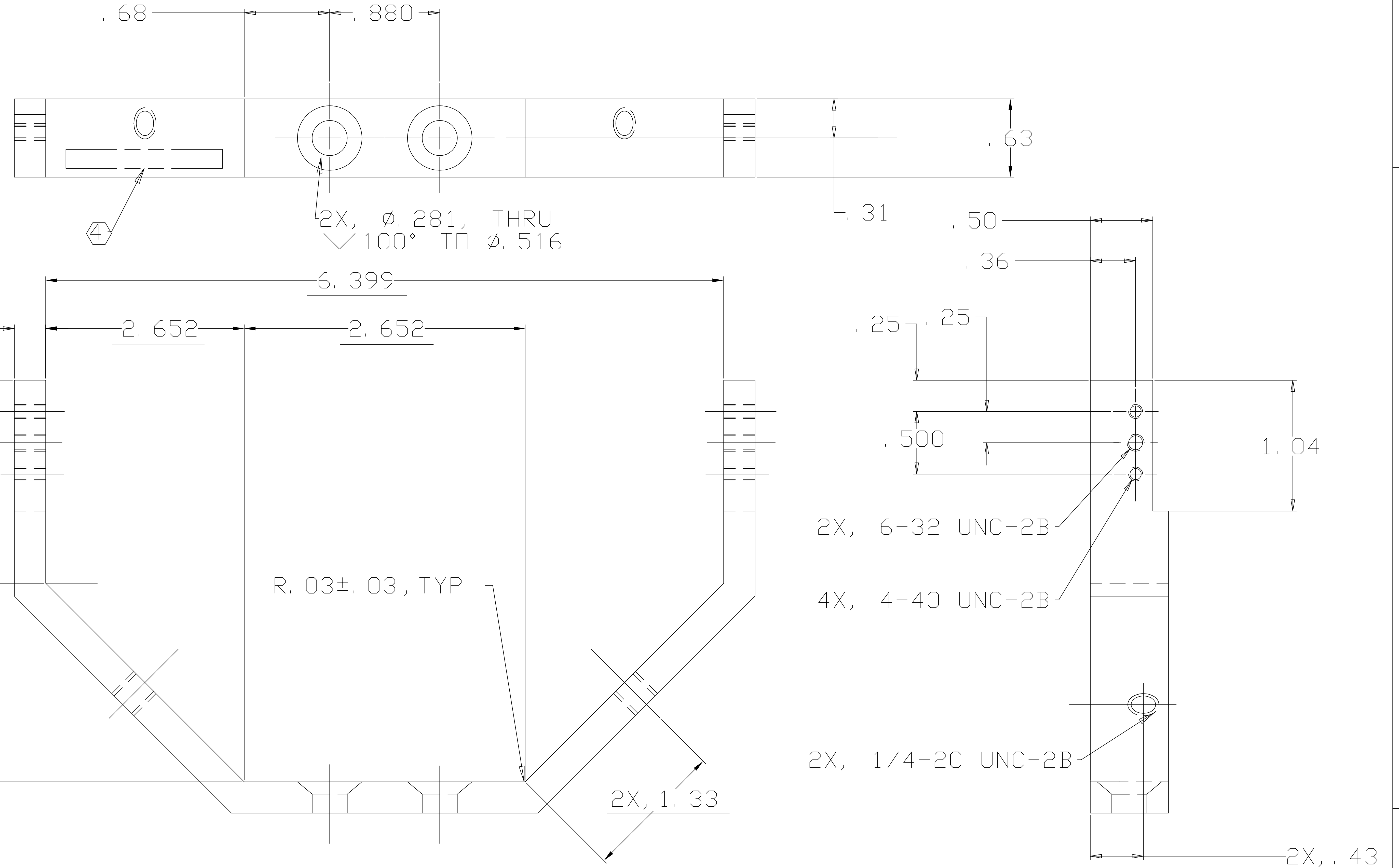
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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DIMENSIONS IN INCHES.
2. BREAK ALL SHARP EDGES.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL.)
4. ETCH OR STAMP THE DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSEQUETIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: ~~D010169-A-001~~ D030114-A 001

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	9/03	J. Romie			E030462/INITIAL RELEASE



QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			APPROVALS		
FRACTIONS DECIMALS			DATE		
0. XX=±0.01			DRAWN J. ROMIE		
0. XXX=±0.005			CHECKED		
ANGLES=±0.5°			3/03		
DO NOT SCALE DRAWING			TITLE		
NEXT ASSEMBLY D030110			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
FILE LOCATION /home/dcc/docs/D030114.pdf			GIN GIN ETM CRADLE		
MATERIAL ALUM. 6061-T6			DWG NO. D030114		
FINISH			SCALE NTS		
			SHEET 1 OF 1		

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