NOTES CONTINUED:

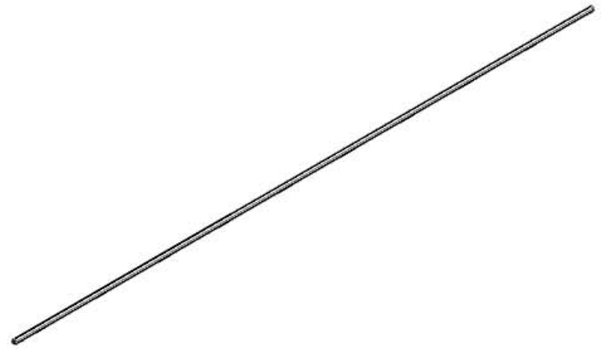
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

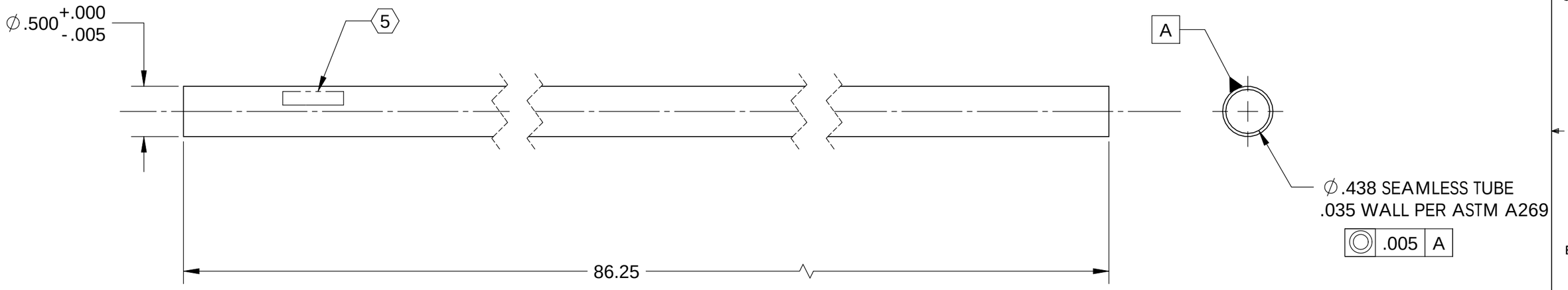
6. APPROXIMATE WEIGHT = 1.150 LB.

7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.

8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364

REV.	DATE	DCN #	DRAWING TREE #
v1	8-AUG-2010	-	-
v2	23-DEC-2010	E1000833-v1	E1000884-v1
-	-	-	-





D1002334_TCS UHV COARSE ADJUST PIVOT ROD, PART PDM REV: X-011, DRAWING PDM REV: X-011

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	MATERIAL: AISI 316 Annealed Stainless Steel Bar (SS)	FINISH: 32 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1001742

PART NAME: TCS UHV COARSE ADJUST PIVOT ROD

DESIGNER	M.JACOBSON	01-SEP-2010
DRAFTER	A.COLE	8-AUG-2010
CHECKER	M.JACOBSON	8-AUG-2010
APPROVAL	C. TORRIE	8-AUG-2010

SIZE: B — DWG. NO.: D1002334 — REV.: v2

SCALE: 1:16 — PROJECTION: — SHEET 1 OF 1