

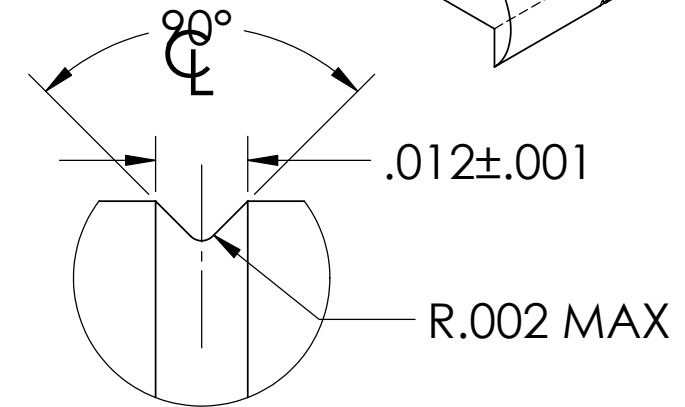
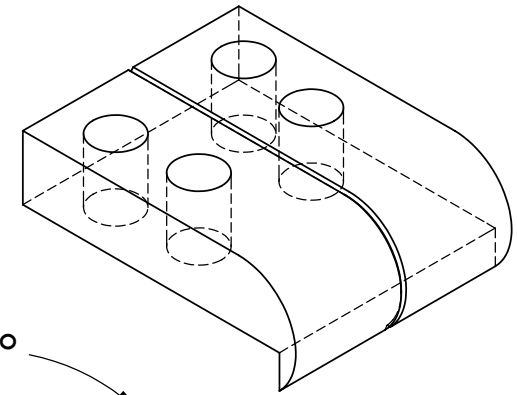
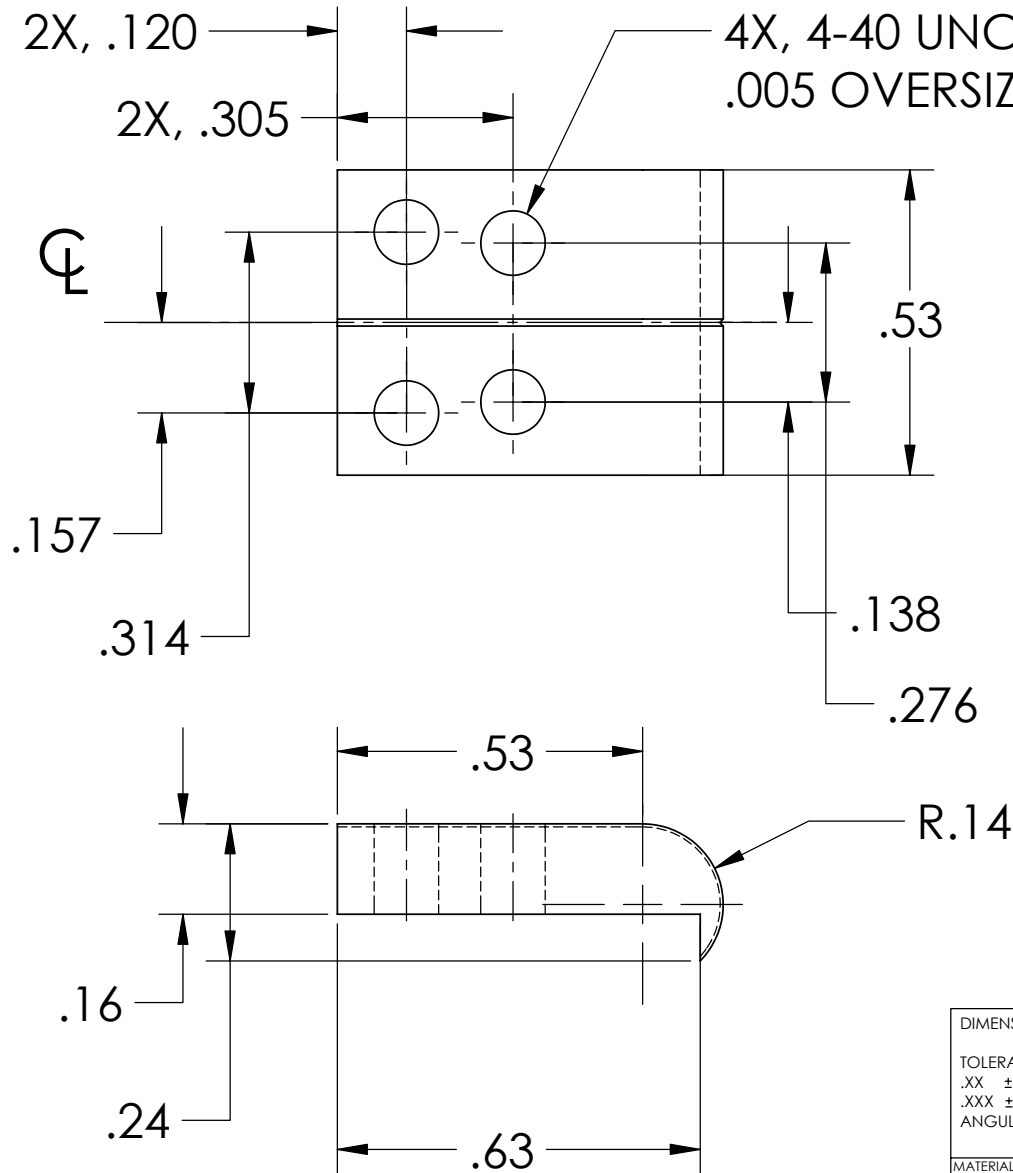
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DIMENSIONS IN INCHES

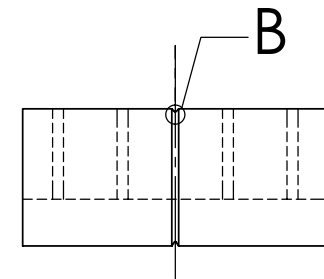
2. REMOVE ALL SHARP EDGES, R.02 MIN


3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

REV.	DATE	DCN #	DRAWING TREE #



DETAIL B
SCALE 40 : 1



DIMENSIONS ARE IN INCHES		NAME	DATE	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
TOLERANCES: .XX ±0.01 .XXX ±0.005 ANGULAR ±1°		DESIGN	D. MASON 08/02	
MATERIAL		DRAWN	CIT 08/02	SUB-SYSTEM
300 SERIES STAINLESS		CHECKED		NEXT ASSY
FINISH		COMMENTS:		PART NAME
				MC: UPPER MASS
SIZE	DWG. NO.	REV.		
A	D020431	00		
SCALE: NTS				SHEET 1 OF 1