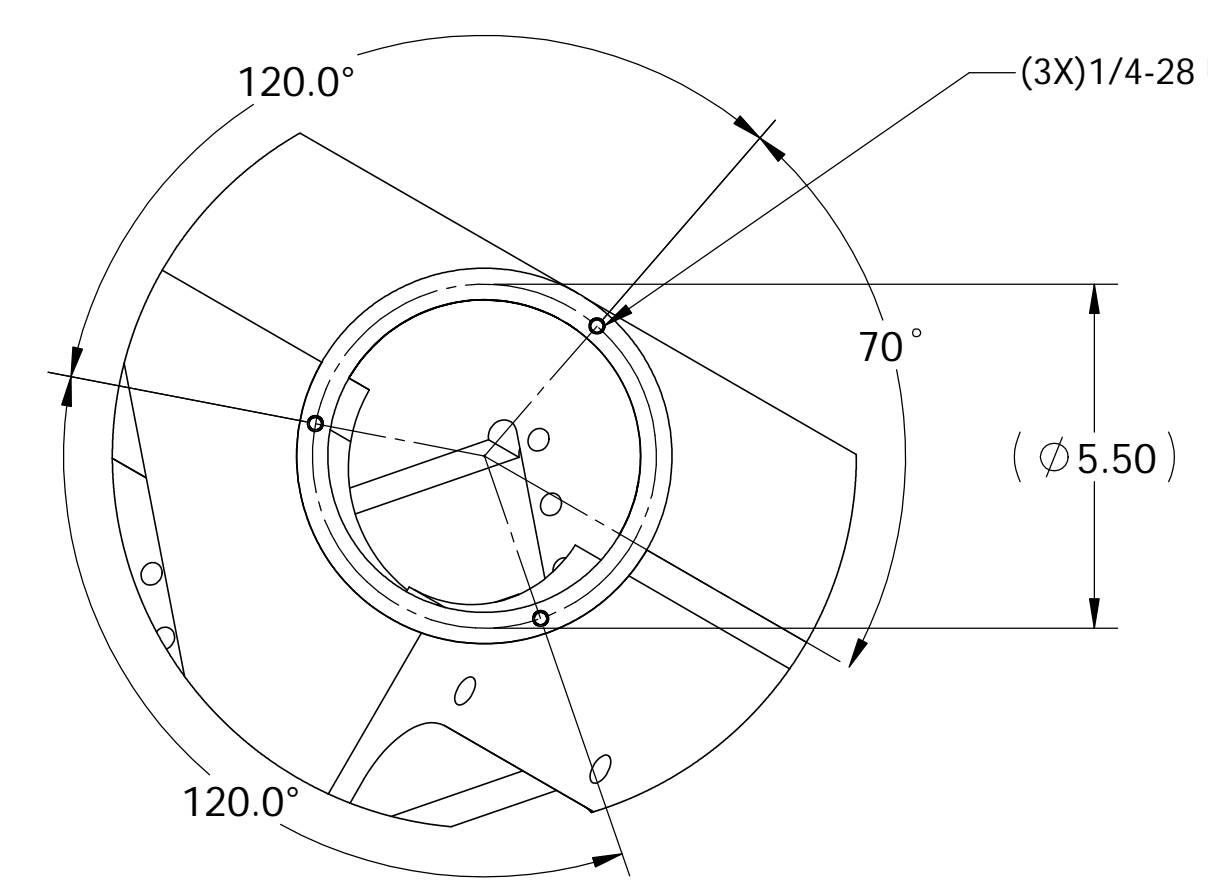
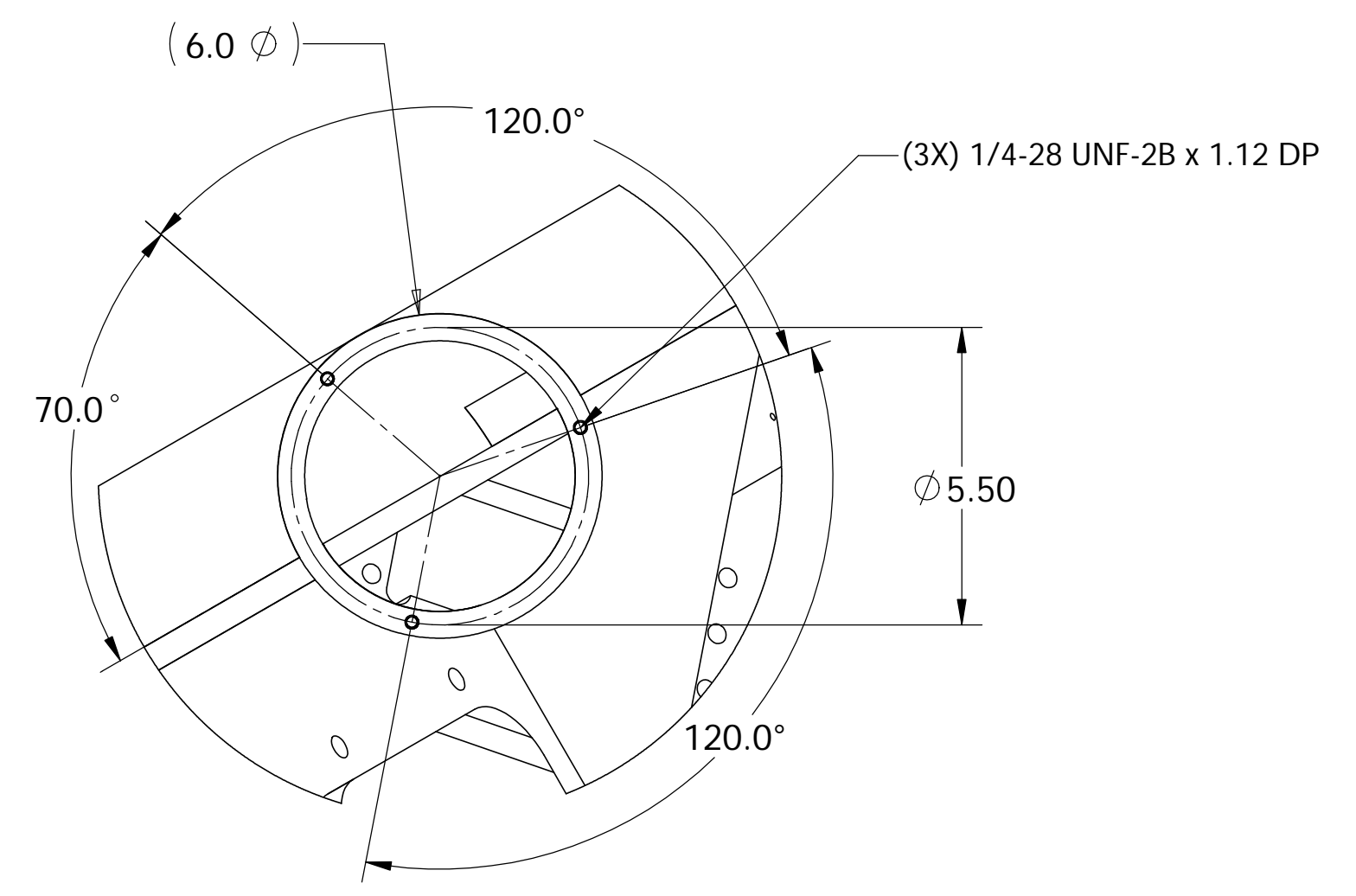
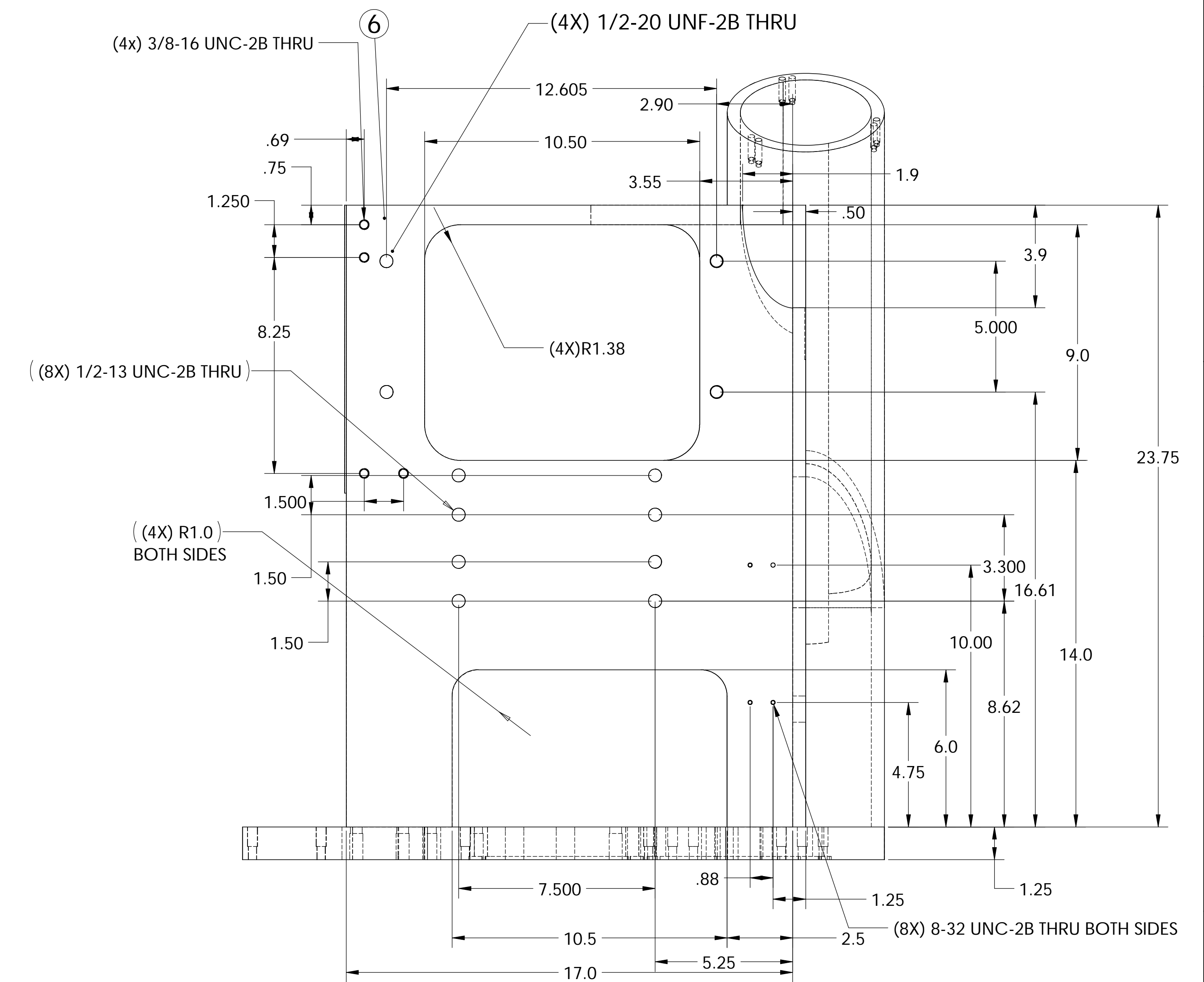
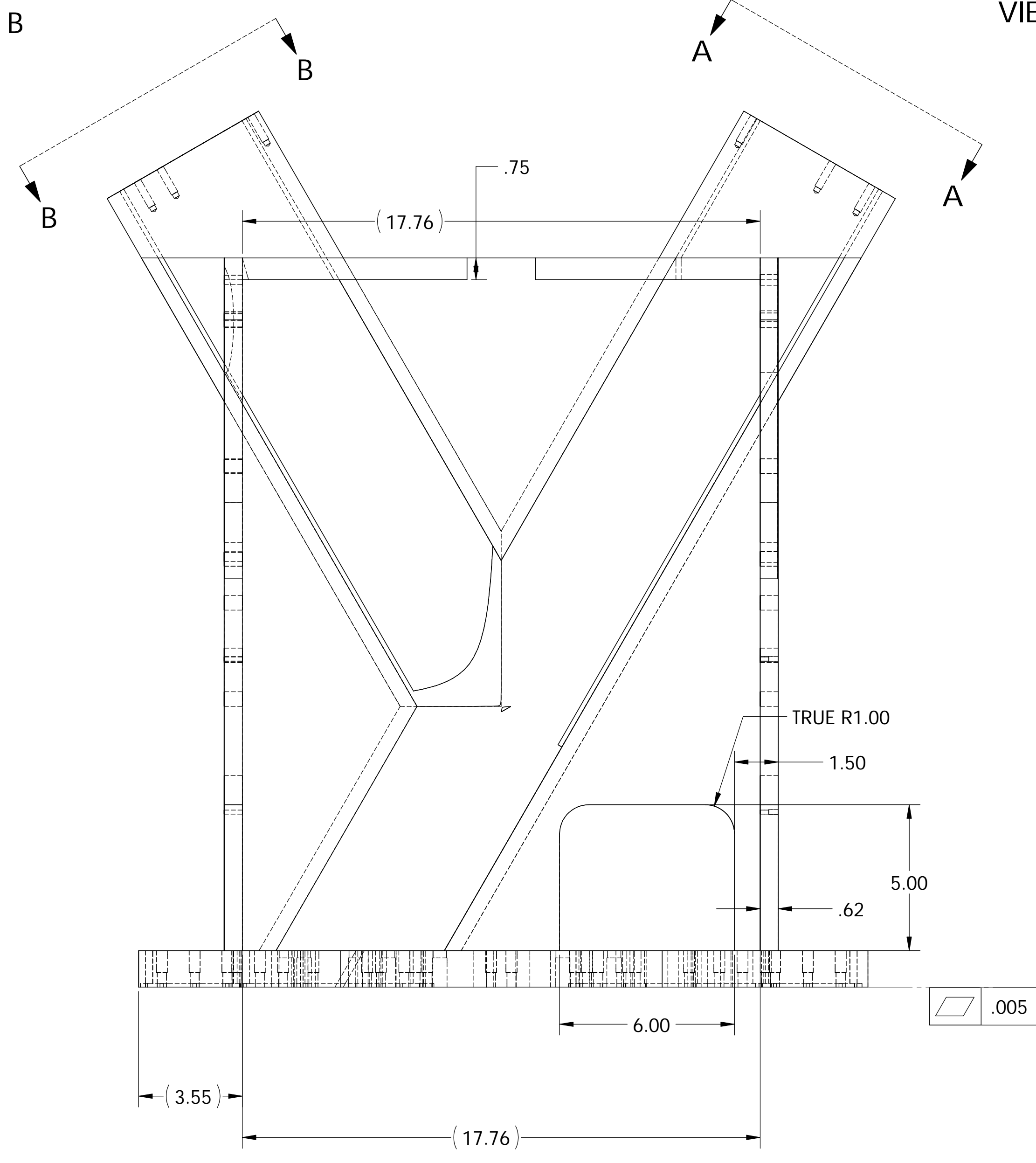


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

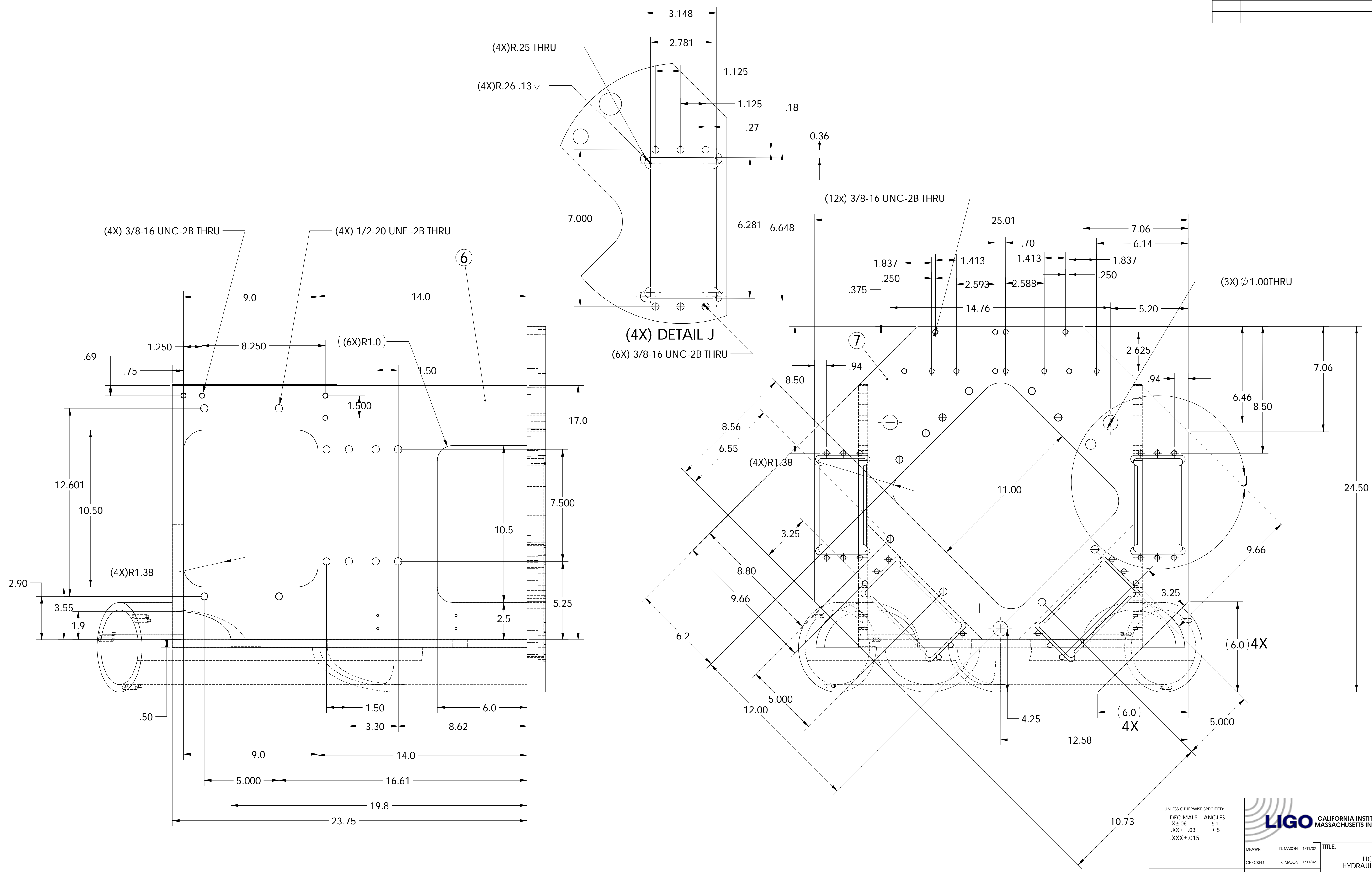



- NOTES:**
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
  2. PART NUMBER (DRG NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.
  3. PAINT MEDIUM BLUE, SHERWIN WILLIAMS POLANE T-PLUS POLYURETHANE ENAMEL #SW-F63TX-L-2822-5864.
  4. OXI-SOLV RUST INHIBITOR TO BE APPLIED TO BOTTOM SURFACE. DO NOT PAINT.
  5. PLUG TAPPED AND THRU HOLES DURING PAINT APPLICATION.
  6. FULL WELDED CONSTRUCTION
  7. STRESS RELIEVE BEFORE FINISH MACHINING
  8. REMOVE ALL SHARP EDGES



UNLESS OTHERWISE SPECIFIED: DECIMALS ANGLES X ± .06 ± 1 .XX ± .03 ± .5 .XXX ± .015		<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DRAWN: D. MASON 1/11/02	TITLE: HOUSING HYDRAULIC ASSEMBLY	
CHECKED: K. MASON 1/11/02	COMMENTS:	REV: A
MATERIAL: SEE MAT'L LIST SHT 3	SCALE: 1:3	DWG. NO. D020004-A-D
FINISH: SEE NOTES SHT 1	DO NOT SCALE DRAWING	SHEET 1 OF 3

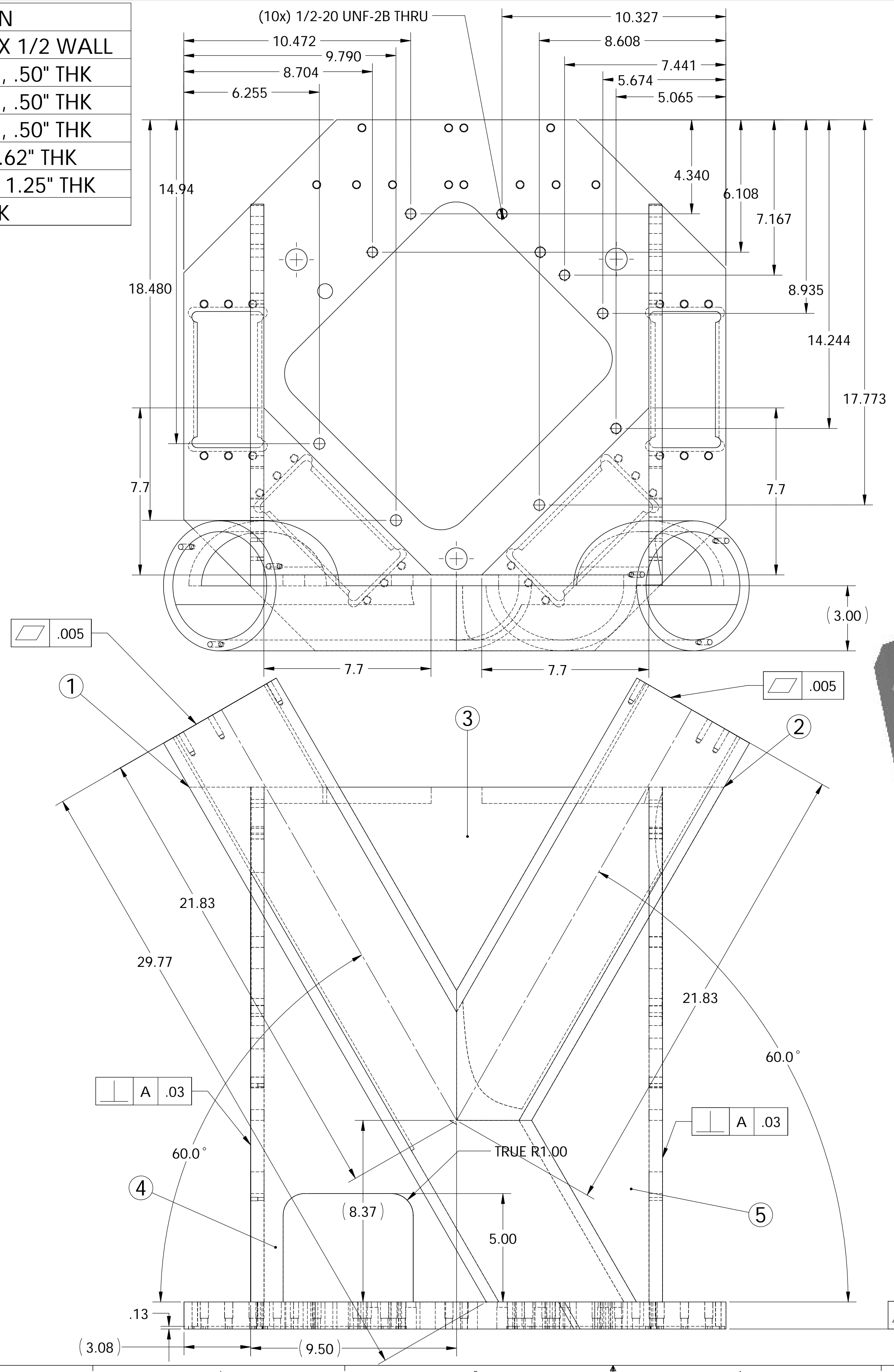
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



UNLESS OTHERWISE SPECIFIED:		 <b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DECIMALS	ANGLES	TITLE:	
.XX ± .06	± 1	HOUSING HYDRAULIC ASSEMBLY	
.XXX ± .03	± .5	DRAWN: D. MASON	1/11/02
.XXX ± .015		CHECKED: K. MASON	1/11/02
MATERIAL SEE MAT'L LIST SHT 3		COMMENTS:	
FINISH SEE NOTES SHT 1		SIZE <b>D</b>	DWG. NO. D020004-A-D
DO NOT SCALE DRAWING		SCALE: 1:3	SHEET 2 OF 3

ITEM	QTY.	MATERIAL	DESCRIPTION
2	1	STEEL, ASTM A519	TUBE, 6" DIA X 1/2 WALL
3	1	STEEL, ASTM A36	BACK PLATE, .50" THK
4	1	STEEL, ASTM A36	BACK PLATE, .50" THK
5	1	STEEL, ASTM A36	BACK PLATE, .50" THK
6	2	STEEL, ASTM A36	SIDE PLATE, .62" THK
7	1	STEEL, ASTM A36	BASE PLATE, 1.25" THK
8	2	STEEL, ASTM A36	RIBS, .75" THK

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



UNLESS OTHERWISE SPECIFIED:		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DECIMALS	ANGLES	DRAWN	TITLE:
.XX ± .06	± 1	G. MASON 1/11/02	HOUSING HYDRAULIC ASSEMBLY
.XXX ± .03	± .5	CHECKED	K. MASON 1/11/02
.XXX ± .015		COMMENTS:	
MATERIAL	SEE MAT'L LIST SHT 3	SIZE	DWG. NO.
FINISH	SEE NOTES SHT 1	D	D020004-A-D
DO NOT SCALE DRAWING		SCALE: 1:3	REV A
		CADPREP-A5-SLIDEW	SHEET 3 OF 3