



NOTES (UNLESS OTHERWISE SPECIFIED)
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
 2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

ADDED SLOTS /NOT USED

MAKE FROM D990225-E

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR ±
 ANGULAR/HATCH ± BEND ±
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005
 FINISHED SURFACE RMS
 BREAK CORNERS IN
 REMOVE ALL BURRS
 DUTY: .005-.010

MATERIAL: 6061-T6 ALU TUBING
 6" SQ, 1/4" WALL
 HEAT TREAT: USED ON
 FINISH: NEXT ASS'Y: D990402

DVG. NO.		DESCRIPTION		MATERIAL: 6061-T6 ALU TUBING 6" SQ, 1/4" WALL		HEAT TREAT: USED ON		FINISH: NEXT ASS'Y: D990402		LIGD-C00097-00-D		DATE: 8-4-2000		JOB FILE: 3000254-A		REV: B		ISSUE DESCRIPTION: D000254-A		SCALE: NTS		SHEET: 1 OF 1	
REFERENCE DRAWINGS				USED ON						APPR'D		CHECK		DRWN		DATE		SCALE		SHEET		1 OF 1	